

PURCHASE ORDER
PHILIPPINE TEXTILE RESEARCH INSTITUTE
Agency / Procuring Entity

Supplier :	EA RAÑOLA MACHINE SHOP INC.	PO No.	2503-0077
Address :	7A F. Balagtas St., JP Rizal Extn., West Rembo, Taguig City	Date	03/07/25
e-mail Adr :		Mode of	Public Bidding
Tel. No. :	882-4066 / 751-4160 / 0927-531-6212 / 0949-326-2625	Procurement	RA 9184
		PR No.	2409-1560
			09/24/24

Gentlemen: Please furnish this office the following articles subject to the terms and conditions contained herein:

Place of Delivery:	Northern Samar	Delivery Term:	120 calendar days upon receipt of approved NTP
Date of Delivery:		Payment Term:	Upon inspection & acceptance

Stock No	Unit	Description	Qty	Unit Cost	Amount
	lot	Fabrication of Treatment Equipment One (1) set Decorticating Machine - Capacity 400-600kgs Technical Specification: - Capacity: 600kgs - Stripping Drum Diameter: 450mm - Stripping Drum Length: 530mm - Feed Rollers Diameter: 100mm - Feed Rollers Length: 530mm - Outlet Drum Diameter: 500mm - Outlet Drum Length: 530mm - Feeding Tray Inside Width: 530mm - Feeding Tray Outside Width: 630mm - Feeding Tray Length: 900mm - Conveyor Type Delivery Sheet Length: 1,900mm - Conveyor Type Delivery Sheet Width: 530mm - High Carbon Steel Frame - Power Supply: 3 Phase, 220V, 60Hz - Includes: One (1) unit Drive Motor: 15HP, 220Volts, 60Hz One (1) Set of Fiber Cutting Machine Technical Specifications: - 1 pc rotary cutter with four cutter blades (helical type) - 1 pc stainless steel groove compact roller - 1 pc stainless steel groove feed roller - With Gear Box - Feeder and delivery sheet must be conveyor type - Stainless steel feed and delivery sheet - Forward and reverse motion of feeder sheet - High carbon steel body frame - Manual adjustment of cutter blades - 2 units drive motor Dimensions: - Main Motor: 5HP - Conveyor: 1HP - Compact roller diameter = 120mm - Compact roller width = 280mm - Feed roller diameter = 85mm - Feed roller width = 360 mm - Feeder sheet length = 1050mm	1	2,197,000.00	2,197,000.00
				960,000.00	960,000.00

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		<ul style="list-style-type: none"> - Feeder sheet inside width = 280mm - Feeder sheet outside width = 400mm - Delivery sheet length = 1050mm - Delivery sheet inside width = 350mm - Delivery sheet outside width = 460mm - Power Supply: 3 Phase, 220V; 60Hz One (1) Set of Fiber Opening Machine Technical Specifications: <ul style="list-style-type: none"> - 1pc Main Cylinder - 1pc Doffer - 3pcs Worker Roller - 3 pcs Stripper Roller - 1 unit Drive Motor (10HP) - High Carbon Steel Body Frame - Forward and reverse motion of feeder sheet Dimensions: <ul style="list-style-type: none"> - Main Cylinder Diameter: 1000mm - Main Cylinder Width: 1060mm - Doffer Diameter: 500mm - Doffer Width: 1000mm - Worker Roller Diameter: 80mm - Worker Roller Width: 1000 mm - Stripper Roller Diameter: 100 mm - Stripper Roller Width: 1000mm - Power Supply: 3 Phase, 220V; 60Hz 		1,650,000.00	1,650,000.00
		One (1) Set of Fiber Dryer Technical Specifications: <ul style="list-style-type: none"> - 1 unit Steam Type Heat Exchanger (Hot Air Output) - 1 unit Vacuum Pump - High Carbon Steel Body Frame - BI Pipe and fittings for steam - 6pcs Hot Air Pole Supply - Stainless steel pipe hangers for fiber - 1 unit Drive Motor (5 HP) Dimensions: <ul style="list-style-type: none"> - Body Width: 1300mm - Body Length: 1300mm - Body Height: 1800 mm - Power Supply: 3 Phase, 220 V; 60Hz 		1,120,000.00	1,120,000.00

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Stock No	Unit	Description	Qty	Unit Cost	Amount
		One (1) Set of Mechanical Softening Machine Technical Specifications: - 12 Pairs Stainless Steel Groove Roller - 12 Pairs Spring Load Adjuster - 1 unit Drive Motor (5 HP) - Forward / Reverse Motion of the Rollers with continuous motion drive by cam and gears - With Gear Box - Feed and Delivery Sheet must be Stainless Steel - High Carbon Steel Body Frame Dimensions: - Roller Diameter: 100mm - Roller Width: 590mm - Feeder Sheet Length: 1400mm - Delivery Sheet Length: 1000m - Feeder and Delivery Sheet Width: 600mm - Power Supply: 3 Phase, 220 V; 60Hz		1,760,000.00	1,760,000.00
		One (1) Set of Chemical Softening Machine - 1 pair Heavy Duty Rubber and Stainless Steel Groove Roller - 1 pair Spring Load Adjuster - 1 pair Spring Load Oil Filler - Feed and Delivery Sheet must be Stainless Steel - 1pc flat Funnel Stainless Sheet after the Feeder - With Gear Box - 1 unit Drive Motor (1.5HP) - High Carbon Steel Body Frame Dimensions: - Roller Diameter: 210mm - Roller Width: 500mm - Feeder Sheet Length: 1580mm - Delivery Sheet Length: 900mm - Feeder and Delivery Sheet Width: 500mm - Power Supply: 3 Phase, 220 V; 60Hz		1,020,000.00	1,020,000.00
		One (1) Set Degumming Machine-Capacity 1000L/65kg Technical Specifications: - Working capacity = 65kg - Design Pressure = 0.45MPa - Design Temperature = 150°C		5,980,000.00	5,980,000.00

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Stock No	Unit	Description	Qty	Unit Cost	Amount
		<ul style="list-style-type: none"> - Kier Diameter = 900mm - Main Pump Motor = 15 Kw - Material load design = Basket type - Flow = IN-OUT/OUT-IN - Liquor ration = 1:10 - Height = 1800mm - Power Supply: 3 Phase, 220 V; 60Hz <p>Inclusion: Hydro Extractor Technical Specifications:</p> <ul style="list-style-type: none"> - Approximate Load Capacity = 60kg - Inside Diameter (basket) = 500mm - Outside Diameter (cover) = 660mm - Height = 700mm - Highest rotation speed = 1220 rev/min - System - Centrifugal - Manual loading & unloading - Power supply: Three Phase; 220-Volts; 60Hz <p>Note:</p> <ol style="list-style-type: none"> 1. With forklift for loading and A frame & chain block for unloading of equipment from container to facility 2. With special tools for installation and commissioning of equipment 3. Installation, test, run and commissioning for two weeks prior to test run and acceptance and training with certificate included 4. with supply of required circuit breakers, cables and transformers and includes the installation from machine to Main Panel Board 5. Warranty: 2 years on parts and services effective after successful installation and commissioning 6. Availability of spare parts for ten (10) years 7. Machines similar to the fiber treatment equipment of previous RYPICs 			

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