

### PHILIPPINE TEXTILE RESEARCH INSTITUTE

### CITIZEN'S CHARTER



#### I. Mandate

The Philippine Textile Research Institute (PTRI) formally established as a line agency of NSDB under Resolution 246 R.3 on January 3, 1976 and of the Department of Science and Technology (DOST) dated January 30, 1987, is mandated to perform the following: Conduct applied research and development for the textile industry sector; Undertake the transfer of completed research and development for users or via linkage units of other government agencies; Undertake technical services and provide training program.

#### II. Vision

To be the center of excellence on textile science and technology (S&T) development to support the Philippine textile, garment and allied industries in achieving global competitiveness.

#### III. Mission

To support the Philippine textile, garment and allied micro, small and medium enterprises (MSMEs) achieve global excellence through the enhancement of human resource capabilities, judicious utilization of fibrous materials and auxiliaries from indigenous sources, development and application of superior processing technologies, and quality assurance.

### IV. Pledge

We, the officials and employees of PTRI, pledge to uphold the Citizen's Charter of the Philippine Textile Research Institute by committing ourselves to the provision of quality services within our capabilities and the resources of the institute and in the context of all applicable regulatory and statutory requirements and shall endeavor to do our job and assigned tasks well and continuously improve the effectiveness of our services to ensure maximum satisfaction of our clients.

### V. Quality Policy

"PTRI commits to provide the highest standards of quality services and support to local textile and allied industries within our capabilities and resources in the context of all applicable regulatory and statutory requirements and shall continually endeavor to improve the effectiveness of our quality management system to ensure customer satisfaction."



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### **Technical Services Division**

**Physical Testing Unit** 



## PHYSICAL LABORATORY TESTING SERVICES: Apparent Opening Size of a Geotextile (AOS) (ISO 12956:2010(E); ASTM D4751-16)

Description: Using a geotextile as a medium to retain soil particles necessitates compatibility between it and the adjacent soil. This test method is used to indicate the apparent opening size in a geotextile, which reflects the approximate largest opening dimension available for soil to pass through.

Office of Division	Technical Services Division- Physical Laboratory				
Classification	Complex	Complex			
Type of	G2G, G2B, G2C	G2G, G2B, G2C			
Transaction					
Who may Avail	Large Firms, MSN	MEs, Governr	nent, Academe, pri	vate individuals	
CHECKLIST OF R	EQUIREMENTS		WHERE TO SE	CURE	
<ul> <li>Textile material geosynthetics a products</li> <li>PM-07.01-A-F1, Testing Services</li> <li>PM-07.01-A-F2, Form</li> <li>Order of Payment</li> <li>Official Receipt</li> </ul> CLIENT STEPS	<ul> <li>Quotation for Form Test Request</li> <li>Accounting Section, 3<sup>rd</sup> Floor Room 30</li> <li>Treasury Unit, 3<sup>rd</sup> Floor Room 310</li> <li>PTRI ACTION FEES TO PROCESSING PER</li> </ul>		loor Room 101 loor Room 101 or Room 309		
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information  Fill-out Quotation for Testing Services form (section 2) and sign  Encode entries in ULIMS to generate sample code and print Test Request (TeR)  Write	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes  15 minutes	Virginia O. Giron Virginia O. Giron	



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	information in logbook then forward to Technical Manager (TMgr)			
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Rocelia A. Rafols
	Reproduce two copies of TeR			
	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD- Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP			
	Retain one copy each of TeR and OP			
	Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of TeR			
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly-labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron
	Check sample code, description, and label and acknowledge receipt of JO.		5 minutes	Rocelia A. Rafols
	Record JO in logbook and assign JO to Testing Personnel (TP)			
	Receive JO and sample		5 minutes	Testing Personnel



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Precondition sample in the standard atmosphere for testing textiles		1440 min (24 hr.)	Testing Personnel
	Check the required standard test method		5 minutes	Testing Personnel
	Review standard test method		30 minutes	Testing Personnel
	Preparation of test specimens. (150mm dia. x 5 specimens)		15 minutes	Testing Personnel
	Write the proper sample code and right directions on the test specimens.		5 minutes	Testing Personnel
	Precondition the test specimens in the standard atmosphere for testing textiles		120 min (2 hours)	Testing Personnel
	Prepare & Precondition the testing equipment (Milestone-Sieve Shaker)		60 min (1 hour)	Testing Personnel
	Conduct internal calibration		5 minutes	Testing Personnel



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	Set different parameters required before conduct of test (Time, Sample Code and description, initial size of glass bead) testing speed, number of specimens to be tested, etc.)		15 minutes	Testing Personnel
	Place the test specimen in the shaker frame and conduct test until all specimens are tested. Starts with the smallest diameter (75microns) glass beads and place 50g of one size glass beads on the center of geotextile.		450 minutes 15min/bead size (5 specimens; 6 different beads)	Testing Personnel
	Prepare worksheet Calculate and check results		45 minutes	Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Review and sign test report		30 minutes	Rocelia A. Rafols Testing Personnel
	Approve release of test report		30 minutes	May S. Rico



CLIENT STEPS	PTRI ACTION	FEES	PROCESSING	PERSON
OLILINI OTLI O	THUASHOR	TO BE PAID	TIME	RESPONSIBLE
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron
Bring copy of test request for claiming test report  Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL			Five working days, two hours and 15 minutes (7.5 working hours/day @ 100% testing activity)	



FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:			
	Quality of Test Report     Timeliness of Test Report     Cost of Test     Behavior of Staff Other comments/suggestions are also written in this form.			
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.			
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.			
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.			
Contact information	Telefax: 8837-1158			
	DOST Trunkline: 8837-2071 to 82 local 2368			



# PHYSICAL LABORATORY TESTING SERVICES: Breaking Strength/Force and Elongation of Fabrics- Grab Method

(ISO 13934-2; ASTM D5034)

Description: Determination of the maximum force applied to a material carried to rupture and the elongation of textile fabrics (the ratio of the extension of a material to the length of the material prior to stretching expressed as a percent)

Office of Division	Technical Service	Technical Services Division- Physical Laboratory			
Classification	Complex	Complex			
Type of	G2G, G2B, G2C				
Transaction					
Who may Avail	Large Firms, M private individuals		al Enterprise, Gov	vernment, Academe,	
CHECKLIST OF R	EQUIREMENTS		WHERE TO SE	CURE	
<ul><li>allied products</li><li>PM-07.01-A-F1, Testing Services</li></ul>	PTL Receiving Office, 1st Floor Room 101     Accounting Section, 3rd Floor Room 309     Treasury Unit, 3rd Floor Room 310     PTRI ACTION FEES TO PROCESSING PERSON			loor Room 101 loor Room 101 or Room 309 om 310	
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information  Fill-out Quotation for Testing Services form (section 2) and sign  Encode entries in ULIMS to generate sample code and print	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes	Virginia O. Giron	



PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
(TeR) Write information in logbook then forward to Technical Manager (TMgr)		15 minutes	Virginia O. Giron
Review and sign Quotation Form and Test Request Form Reproduce two		5 minutes	Rocelia A. Rafols
Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Encode information in Accounting Module of ULIMS Generate 2 copies of FAD- Accounting Form No. 002, Order of Payment Review and sign OP Retain one copy each of TeR and OP		10 minutes	Gerlinda Villavicencio
	(TeR)  Write information in logbook then forward to Technical Manager (TMgr)  Review and sign Quotation Form and Test Request Form  Reproduce two copies of TeR  Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)  Encode information in Accounting Module of ULIMS  Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment  Review and sign OP  Retain one copy each of TeR and	(TeR) Write information in logbook then forward to Technical Manager (TMgr) Review and sign Quotation Form and Test Request Form Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)  Encode information in Accounting Module of ULIMS Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment Review and sign OP Retain one copy each of TeR and	(TeR)  Write information in logbook then forward to Technical Manager (TMgr)  Review and sign Quotation Form and Test Request Form  Reproduce two copies of TeR  Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)  Encode information in Accounting Module of ULIMS  Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment  Review and sign OP  Retain one copy each of TeR and



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of TeR			
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly-labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron
	Check sample code, description, and label and acknowledge receipt of JO.		5 minutes	Rocelia A. Rafols
	Record JO in logbook and assign JO to Testing Personnel (TP)			



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	Receive JO and sample		5 minutes	Testing Personnel
	Precondition sample in the standard atmosphere for testing textiles		1440 min (24 hr.)	Testing Personnel
	Check the required standard test method		5 minutes	Testing Personnel
	Review standard test method		30 minutes	Testing Personnel
	Determine the two fabric directions (Warp and Filling) and prepare six to eight test specimens 100mm x 150mm per direction. Cut specimens with their long direction parallel either to the warp (machine) direction and to the filling (cross) direction.		45 minutes	Testing Personnel
	Write the proper sample code and right directions on the test specimens.		5 minutes	Testing Personnel
	Precondition the test specimens in the standard atmosphere for		2 hours	Testing Personnel



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	testing textiles			
	Prepare testing equipment (Universal Testing machine).		2 hours	Testing Personnel
	Conduct internal calibration		5 minutes	Testing Personnel
	Set the different parameters required before conduct of test (Gage length, Sample Code, Fabric Direction, Unit of measurement, speed of equipment, number of specimens to be tested, etc.)		15 minutes	Testing Personnel
	Set test specimen in jaw faces and conduct test until all specimens are tested for each direction		45 minutes	Testing Personnel
	Save and print raw data		10 minutes	Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Review and sign test report		30 minutes	Rocelia A. Rafols Testing Personnel
	Approve release of test report		30 minutes	May S. Rico



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	Affix PTRI TSD dry seal		10 minutes	Virginia O. Giron
	File laboratory copy			
	Forward test report to Releasing Officer			
Bring copy of test request for claiming test report	Release original test report to customer. Notify		15 minutes	Richard O. Apuyan
Acknowledge receipt of TR	customer of additional fees, if any.			
Proceed to Room 101	Retrieve and file feedback form for		5 minutes	Virginia O. Giron
Fill out feedback form	Monthly Analysis			
TOTAL			Four working days and three hours	
			(7.5 working hours/day @ 100% testing activity)	



FEEDE	FEEDBACK AND COMPLAINTS MECHANISMS		
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:		
	<ol> <li>Quality of Test Report</li> <li>Timeliness of Test Report</li> <li>Cost of Test</li> <li>Behavior of Staff</li> <li>Other comments/suggestions are also written in this form.</li> </ol>		
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.		
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.		
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.		
Contact information	Telefax: 8837-1158  DOST Trunkline: 8837-2071 to 82 local 2368		



# PHYSICAL LABORATORY TESTING SERVICES: Colorfastness to Light – AATCC TM 16.3

Description: Determination of the resistance of a material to a change in its color characteristics as a result of exposure of the material to sunlight or an artificial light source (Xenon-Arc Lamp)

Office of Division	Technical Service	Technical Services Division- Physical Laboratory		
Classification	Highly Technical			
Type of	G2G, G2B, G2C			
Transaction				
Who may Avail	private individuals		<u> </u>	vernment, Academe,
CHECKLIST OF R	EQUIREMENTS		WHERE TO SE	CURE
allied products	ents, carpets nthetics and other	(RO)	·	PTL Receiving Officer
PM-07.01-A-F1,     Testing Services	Quotation for Form	PTL Red	eiving Office, 1 <sup>st</sup> Fl	loor Room 101
• PM-07.01-A-F2, T	est Request Form	PTL Rec	eiving Office, 1st Fl	loor Room 101
<ul><li>Order of Payment</li><li>Official Receipt</li></ul>	i		ng Section, 3 <sup>rd</sup> Floo Unit, 3 <sup>rd</sup> Floor Roo	
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information Fill-out Quotation for Testing Services form (section 2) and sign	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes	Virginia O. Giron
	Encode entries in ULIMS to generate sample code and print Test Request (TeR) Write information in logbook then forward to Technical Manager (TMgr)		15 minutes	Virginia O. Giron



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Rocelia A. Rafols
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD- Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP  Retain one copy each of TeR and OP  Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR Encode information and generate OR in triplicate Sign and issue OR with 2 copies of TeR		8 minutes	Margery Salillas



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
		DE PAID	IIIVIE	RESPONSIBLE
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly- labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron
	Check sample code, description, and label and acknowledge receipt of JO. Record JO in logbook and assign JO to Testing Personnel (TP)		5 minutes	Rocelia A. Rafols
	Receive JO and sample		5 minutes	Testing Personnel
	Precondition sample in the standard atmosphere for testing textiles		1440 minutes	Testing Personnel
	Check the required standard test method		5 minutes	Testing Personnel
	Review standard test method		45 minutes	Testing Personnel
	Determine the two fabric directions (Warp and Filling) Cut three specimens with the long direction parallel to the machine (warp) direction, at least 70mm x 120mm		45 minutes	Testing Personnel



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	with the exposed			
	area measuring			
	not less than			
	30mm x 30mm.			
	Write the proper		5 minutes	Testing Personnel
	sample code and			
	right directions on			
	the test			
	specimens.			
	Mount the		45 minutes	Testing Personnel
	specimens in			
	frames such that			
	the surface of the			
	test specimens			
	and the reference			
	specimen are the			
	same distance			
	from the light			
	source. Mount			
	specimens on			
	white card stock.			
	Condition the test		2 hours	
	specimens in the			
	standard condition			
	for testing textiles			
	Prepare testing		30 minutes	Testing Personnel
	equipment			
	(Xenon-Arc Lamp			
	Apparatus).			
	Mount the test		15 minutes	Testing Personnel
	materials on the			
	specimen rack.			
	Make sure that all			
	materials are			
	adequately			
	supported to avoid			
	variation in the			
	fading of the			
	specimens.			
	Set machine		30 minutes	Testing Personnel
	operating conditions			
	as follows: -Light source			
	-Light source -Black standard			
	temperature			
	-Chamber air			
	temperature			
	-Relative humidity			



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
OLILINI OTLI O	1 IIII AO IIOI	BE PAID	TIME	RESPONSIBLE
	%	DE I AID	11141	INCOI ONOIDEE
	-Light cycle hours			
	-Filter type			
	-Irradiance			
	-Water			
	requirements			
	Expose the test		21 hours	Testing Personnel
	specimens and		or more	
	applicable		depending on	
	standards for 20		client's request	
	hours or more			
	depending on			
	client's			
	requirements.			
	Ensure that the			
	side normally			
	used as the face			
	is directly			
	exposed to the			
	radiant source.			
	After test		2 hours	Testing Personnel
	exposure is			
	completed,			
	remove the test			
	specimens and			
	comparison test			
	standards from			
	exposure and			
	condition in dark			
	room at standard			
	conditions for			
	testing textiles.			
	Compare the		10 minutes	Testing Personnel
	exposed portion			
	to the masked			
	control or to an			
	unexposed			
	original portion of			
	the specimen.			
	Quantify the color		15 minutes	Testing Personnel
	change using			
	AATCC Gray			
	Scale for Color			
	Change.			
	Prepare		30 minutes	Testing Personnel
	worksheet			
	Calculate and			
	check results			



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	Prepare/type test report		30 minutes	Testing Personnel
	Review and sign test report		30 minutes	Rocelia A. Rafols Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL			Seven working days, 4 hours and 53 minutes (7.5 working hours/day @ 100% testing activity)	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  5. Quality of Test Report 6. Timeliness of Test Report 7. Cost of Test 8. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368



# PHYSICAL LABORATORY TESTING SERVICES: Dimensional Change- ISO 6330; AATCC TM 135

Description: Determination of the changes in length or width of a fabric specimen subjected to specified conditions of washing in a standard washing machine. The change is usually expressed as a percentage of the initial dimension of the specimen.

Office of Division	Technical Services Division- Physical Laboratory			
Classification	Simple		-	
Type of	G2G, G2B, G2C			
Transaction				
Who may Avail	Large Firms, M	SMEs, Socia	al Enterprise, Gov	vernment, Academe,
	private individuals	3		_
CHECKLIST OF R			WHERE TO SE	
	fabrics, garments,	•	ovided by client to l	PTL Receiving Officer
and other allied pr	•	(RO)		
• PM-07.01-A-F1,	Quotation for	PTL Rec	ceiving Office, 1 <sup>st</sup> F	loor Room 101
Testing Services • PM-07.01-A-F2.1	est Request Form	PTL Rec	ceiving Office, 1st F	loor Poom 101
<ul><li>Order of Payment</li></ul>	•	FILINEC	beiving Office, 1 1	iooi ixooiii io i
Official Receipt	•	Accounti	ing Section, 3 <sup>rd</sup> Flo	or Room 309
			Unit, 3 <sup>rd</sup> Floor Ro	
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information Fill-out Quotation for Testing Services form (section 2) and sign	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes	Virginia O. Giron
	Encode entries in ULIMS to generate sample code and print Test Request (TeR) Write information in logbook then forward to Technical Manager (TMgr)		15 minutes	Virginia O. Giron



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Rocelia A. Rafols
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD- Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP Retain one copy each of TeR and OP		3 minutes	Josue Rosal
	Issue 1 copy of OP and 2 copies of TeR			
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR Encode information and generate OR in triplicate		8 minutes	Margery Salillas



Sign and issue OR with 2 copies of TeR		

CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly- labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron
	Check sample code, description, and label and acknowledge receipt of JO. Record JO in logbook and assign JO to Testing Personnel (TP)		5 minutes	Rocelia A. Rafols
	Receive JO and sample		5 minutes	Testing Personnel
	Precondition sample in the standard atmosphere for testing textiles		1440 min (24 hr.)	Testing Personnel
	Check the required standard test method		5 minutes	Testing Personnel
	Review standard test method		45 minutes	Testing Personnel
	Determine the two fabric directions (Warp and Filling) Cut three specimens with the long direction parallel		30 minutes	Testing Personnel



to the machine (warp) direction, at least 610mm x		
610mm. Sample		
should lay on a		
flat surface and		
do not allow		

CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	any section of the sample to hang over the edge of the work table.			
	Write the proper sample code and right directions on the test specimens.		5 minutes	Testing Personnel
	Mark each 610mm x 610mm test specimen with three 460mm pairs of benchmarks parallel to the test specimen length and three 460mm pairs of benchmarks parallel to the test specimen width. Each benchmark must be at least 50mm from all test specimen edges. Pairs of benchmarks in the same directions must be spaced approximately 250mm apart.		30 minutes	Testing Personnel
	Condition the test specimens in the standard condition for testing textiles		2 hours	Testing Personnel



Prepare testing equipment (standard washing machine).  1. Check cleanliness of wash tub	10 minutes	Testing Personnel
Weigh test specimens and enough ballast to	10 minutes	Testing Personnel

OLIENT OTERS	DEDLA CELON	FFF0 TO	BBOOFOOING	DEDOOM
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	make a 1.8 +/-0.1			NZOI ONOIDZZ
	kg load.			
	Weigh the right		5 minutes	Testing Personnel
	amount of			3
	detergent			
	required for			
	washing			
	Place test		2 minutes	Testing Personnel
	specimens			
	together with			
	ballast and			
	detergent inside			
	the washing			
	machine			
	Select the		5 minutes	Testing Personnel
	specified water			
	level, water			
	temperature for			
	the washing cycle			
	and rinse			
	temperature.		1 hour and 10	Tasting Daysonnol
	Wash specimens		_	Testing Personnel
	Remove the		minutes/cycle 5 minutes	Tooting Paraannal
	specimens		5 minutes	Testing Personnel
	immediately after			
	the final spin			
	cycle, separate			
	tangled pieces,			
	taking care to			
	minimize			
	distortion.			
	Dry the test			Testing Personnel
	specimens using			5 2 2 2 3



any of the following drying procedures as required by client: -Tumble dry -Line dry -Drip dry -Screen or flat dry	1 hour and 10 minutes 1 day 1 day 1 day	
Condition tested specimens in the standard condition for testing textiles	2 hours	Testing Personnel

CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Measure dimensional change of the test specimens and record in proper worksheet		20 minutes	Testing Personnel
	Calculate the average dimensional change, Coefficient of Variation and Standard Deviation of the sample		30 min.	Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Review and sign test report		30 minutes	Rocelia A. Rafols Testing Personnel
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan



Proceed to Room 101 Fill out feedback	Retrieve and file feedback form for Monthly Analysis	5 minutes	Virginia O. Giron
form			
TOTAL		Two working days, 6 hours and 23 minutes (7.5 working hours/day @ 100% testing activity)	

FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  9. Quality of Test Report 10. Timeliness of Test Report 11. Cost of Test 12. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test



	results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368

## PHYSICAL LABORATORY TESTING SERVICES: Physical Quality Testing of Firefighters Uniform (Bureau of Fire Protection)

**Description**: Firefighters uniforms require certain parameters to provide the best protection possible for our firemen. Standard specifications were set by the Bureau of Fire Protection for this purpose and before purchasing, BFP requires quality testing to ensure that these standard specifications are met.

The different parameters are the following:

- 1. Dimensional Change (ISO 6330)- determination of the changes in length or width of a fabric specimen subjected to specified conditions of washing in a standard washing machine. The change is usually expressed as a percentage of the initial dimension of the specimen.
- 2. Failure in Sewn Seams (ASTM D1683/D1683M)- to measure the structural integrity of textile products made of woven fabrics that are sewn together using specific combination of sewing thread, stitch type, seam type and stitch density.
- 3. Breaking Force and Elongation of Textile Fabrics (ASTM D 5035- Raveled Strip Method)- determination of the maximum force applied to a material carried to rupture and measurement of the ratio of the extension of the material to the length of the material prior to stretching, expressed as a percent.
- 4. Flammability (ASTM D6413/D6413M- Vertical)- measure the vertical flame resistance of a material. Flame resistance is the property of a material whereby flaming combustion is prevented, terminated, or inhibited following application of a flaming or nonflaming source of ignition, with or without subsequent removal of the ignition source.
- 5. Abrasion Resistance (ASTM D4966- Martindale)- determination of the abrasion resistance of textile fabrics using the Martindale abrasion tester. Abrasion is the wearing away of any part of a material by rubbing against another surface.

Prior to conducting the different tests mentioned above, preconditioning of 5 wash cycles are done on the test specimens (two sets of firefighters uniform- 2 upper garment and 2 lower garment, one inner layer, and one fabric)

Office of Division Technical Services Division- Physical Laboratory



				DOST-PTRI	
Classification	Highly Technical				
Type of	G2G, G2B, G2C				
Transaction					
Who may Avail	Large Firms, MSMEs, Social Enterprise, Government, Academe, private individuals				
CHECKLIST OF REQUIREMENTS		WHERE TO SECURE			
Two sets of firefighters uniform		To be provided by client to PTL Receiving Officer			
(upper and lower garments), One		(RO)			
inner layer, and one fabric		PTL Receiving Office, 1 <sup>st</sup> Floor Room 101			
PM-07.01-A-F1, Quotation for					
Testing Services Form		PTL Receiving Office, 1 <sup>st</sup> Floor Room 101			
PM-07.01-A-F2, Test Request Form		3			
Order of Payment		<ul> <li>Accounting Section, 3<sup>rd</sup> Floor Room 309</li> </ul>			
Official Receipt		Treasury Unit, 3 <sup>rd</sup> Floor Room 310			
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON	
		BE PAID	TIME	RESPONSIBLE	
Submit sample	Check	Refer to	10 minutes	Virginia O. Giron	
Fill-out Quotation	completeness of	Schedule			
for Testing Services	information	of Testing			
Form (section 1)	Fill-out Quotation for	Fees for			
	Testing Services	Textiles, Garments			
	form (section 2)	and Allied			
	and sign	Products			
	and oign				
	Encode entries		15 minutes	Virginia O. Giron	
	in ULIMS to			· ·	
	generate sample				
	code and print				
	Test Request				
	(TeR)				
	Write				
	information in				
	logbook then forward to				
	Technical				
	Manager (TMgr)				
Sign in the	Review and sign		5 minutes	Rocelia A. Rafols	
conforme portion of	Quotation Form				
TeR	and Test				
	Request Form				
	Reproduce two		5 minutes	Virginia O. Giron	
	copies of TeR				
	Advise				
	Customer to proceed to				
	Accounting for				
	issuance of				
	100441100 01		<u>I</u>		



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
OLILINI OTLI O	1 1141 745 11614	BE PAID	TIME	RESPONSIBLE
	Order of Payment (OP) and Cashier for Official Receipt (OR)			
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD- Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP  Retain one copy each of TeR and OP  Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies of TeR		8 minutes	Margery Salillas
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly- labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron



CLIENT STERS	PTRI ACTION	FFFC TO	DDOCECCING	DEDCON
CLIENT STEPS	PIRIACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	Check sample		5 minutes	Rocelia A. Rafols
	code, description			
	and label and			
	acknowledge			
	receipt of JO.			
	Record JO in			
	logbook and			
	assign JO to			
	Testing Personnel			
	(TP)			
	Receive JO and		5 minutes	Testing Personnel
	sample			· ·
	Precondition		1440 minutes	Testing Personnel
	samples in the			· · · · · · · · · · · · · · · · · · ·
	standard			
	atmosphere for			
	testing textiles			
	Check the		5 minutes	Testing Personnel
	required standard		o minutes	resuring revisionine
	test method			
	Review standard		45 minutes	Testing Personnel
	test methods		43 111111111111111111111111111111111111	resurig r ersoriner
	Write the proper		5 minutes	Testing Personnel
	sample code and		J Illillutes	resuring rersormer
	right directions on			
	the fabric sample			
	(for determination of dimensional			
	change after 5			
	wash cycles).  Determine the two		30 minutes	Tooting Paragrant
			30 minutes	Testing Personnel
	fabric directions			
	(Warp and Filling)			
	on the fabric			
	sample. Cut three			
	specimens with			
	the long direction			
	parallel to the			
	machine (warp)			
	direction, at least			
	610mm x 610mm.			
	Sample should			
	lay on a flat			
	surface and do			
	not allow any			
	section of the			
	sample to hang			



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	over the edge of the work table.			
	Mark each		30 minutes	Testing Personnel
	610mm x 610mm			r county r creatmen
	test specimen			
	with three 460mm pairs of			
	benchmarks			
	parallel to the test			
	specimen length			
	and three 460mm pairs of			
	benchmarks			
	parallel to the test			
	specimen width.			
	Each benchmark must be at least			
	50mm from all			
	test specimen			
	edges. Pairs of			
	benchmarks in the same			
	directions must be			
	spaced			
	approximately			
	250mm apart. Conduct washing		4 hours/sample-	Testing Personnel
	preconditioning		one wash cycle	resung rersonner
	on the samples		and drying	
	using ISO 6330		TOTAL Faces	
	(see attached procedure). All		TOTAL 5 wash cycle and	
	will undergo 5		drying/sample=	
	wash cycles and		2.5 days	
	5 drying). Only		TOTAL for C	
	one sample can be run in the		TOTAL for 6 samples = 15	
	washing machine		days	
	and dryer			
	because of the			
	weight. Condition the test		2 hours	Testing Personnel
	specimens in the		2 110013	rosung r Grooniid
	standard			
	condition for			
	testing textiles			



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	Prepare			Testing Personnel
	specimens for the			
	following parameters:		20 minutes	
	- Flammability		20 minutes	
	- Failure in Sewn			
	Seams upper and			
	lower garments)		30 minutes	
	- Breaking		20 minutes	
	Strength and Elongation		20 minutes	
	- Abrasion			
	Resistance			
	Condition the test		2 hours	Testing Personnel
	specimens in the			
	standard condition for			
	testing textiles			
	Measure		20 minutes	Testing Personnel
	dimensional			O .
	change of the			
	fabric test			
	specimens and record in			
	designated			
	worksheet			
	Calculate the		30 min.	Testing Personnel
	average			
	dimensional			
	change, Coefficient of			
	Variation and			
	Standard			
	Deviation of the			
	sample		4.1	T ( 5
	Conduct test on		1 hour 41 minutes	Testing Personnel
	Flammability (see attached		minutes	
	procedure).			
	Record results of			
	afterflame time,			
	afterglow time,			
	and measured char length in			
	designated			
	worksheet.			



CLIENT	PTRI ACTION	FEES TO	PROCESSING	PERSON
STEPS	TIMACTION	BE PAID	TIME	RESPONSIBLE
0.12.0	Conduct test on	22:742	1 hour 24	Testing Personnel
	Breaking Strength		minutes	rooming rondonnion
	and Elongation (see			
	attached procedure).			
	Print raw data			
	Conduct test on		1 hour 24	Testing Personnel
	Failure on Sewn for		minutes	
	both upper and			
	lower garments (see attached procedure).			
	Print raw data.			
	Conduct test on		9 hours 25	Testing Personnel
	Abrasion		minutes	roding rordonnor
	Resistance using			
	Martindale Abrasion			
	Testing (see attached			
	procedure). Record			
	number of cycles			
	until rupture in			
	designated			
	worksheet		20 : 1	<i>T "</i> 5
	Compute the		30 minutes	Testing Personnel
	average after flame			
	time, afterglow time and char length for			
	the flammability test			
	and the average			
	number of cycles			
	until rupture for the			
	Martindale Abrasion			
	resistance.			
	Compute also the			
	standard deviation			
	and coefficient of			
	variation.		20 minutes	Tooting Porcennal
	Prepare/type test report		30 minutes	Testing Personnel
	Review and sign		30 minutes	Rocelia A. Rafols
	test report			Testing Personnel
	Approve release of		30 minutes	May S. Rico
	test report			, 2
	Affix PTRI TSD dry		10 minutes	Virginia O. Giron
	seal			
	File laboratory copy			
	Forward test report			
	to Releasing Officer			



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL			22 working days (7.5 working hours/day @ 100% testing activity)	

## Conduct of Flammability Test:

Procedure	Processing Time
Preparation of Apparatus:	
<ol> <li>Adjust gas pressure to 17.2 kPa and ignite pilot flame. Adjust the pilot flame to a height of approximately 3 mm when measured from its lowest point. Be sure that the tip does not alter shape of the test flame during the 12s exposure time.</li> </ol>	5 minutes
2. Adjust the burner flame using the needle valve in the base of the burner to achieve a flame height of 38mm.	2 minutes
3. Position the burner so that the middle of the lower edge of the specimen holder is centered 19mm above the burner.	2 minutes
4. Adjust the timer to provide a 12s flame to the specimen.	2 minutes
Clamp the test specimens between the two halves	20 minutes
of the holder, with the bottom of the specimen even with the bottom of the holder. With the holder held vertically, secure the specimen in the holder with a minimum of four clamps. Position two clamps near the top of the holder, one on each side to stabilize the specimen. Similarly, position two clamps at the bottom of the holder, one on each side.	for 10 specimens



Turn off the hood ventilation. Insert the specimen holder containing the specimen into the test cabinet and position the burner with the middle of the lower edge of the test specimen centered 19 mm above the burner and levelled with the bottom metal prong.  Start the flame impingement timer and expose the specimen for 12s.  Record any observations. Immediately after the flame is removed, start a stopwatch for measurement of the afterflame and afterglow time  Observe how long the specimen continues to flame after the 12s exposure time. Record the afterflame time to within 0.2s.  Observe how long the specimen continues to glow after the afterflame ceases or after removal of the flame if there is no afterflame. Record this afterglow time to the nearest 0.2s.  Measure the char length.  1. Make a crease by folding the specimen along a line through the peak of the highest charred area and parallel to the sides of the specimen.  2. Puncture the specimen with the hook approximately 6 mm from the bottom edge and from the side edge of the specimen.  3. Attach a weight of sufficient mass to give a combined mass of the weight with the hook that will result in the approximate tearing force for fabrics of different basis weights.  4. Apply the tearing force as follows. Grasp the corner of the specimen on the opposite bottom fabric edge from where the hook and weight are attached. Raise the specimen upward in a smooth continuous motion until the total tearing force is supported by the specimen. Mark the end of the tear with a line across the width of the specimen and perpendicular to the fold line.  5. Measure the char length along the undamaged edge of the specimen to the nearest 3.mm.			
cabinet and position the burner with the middle of the lower edge of the test specimen centered 19 mm above the burner and levelled with the bottom metal prong.  Start the flame impingement timer and expose the specimen for 12s.  Record any observations. Immediately after the flame is removed, start a stopwatch for measurement of the afterflame and afterglow time  Observe how long the specimen continues to flame after the 12s exposure time. Record the afterflame time to within 0.2s.  Observe how long the specimen continues to glow after the afterflame ceases or after removal of the flame if there is no afterflame. Record this afterglow time to the nearest 0.2s.  Measure the char length.  1. Make a crease by folding the specimen along a line through the peak of the highest charred area and parallel to the sides of the specimen.  2. Puncture the specimen with the hook approximately 6 mm from the bottom edge and from the side edge of the specimen.  3. Attach a weight of sufficient mass to give a combined mass of the weight with the hook that will result in the approximate tearing force for fabrics of different basis weights.  4. Apply the tearing force as follows. Grasp the corner of the specimen on the opposite bottom fabric edge from where the hook and weight are attached. Raise the specimen upward in a smooth continuous motion until the total tearing force is supported by the specimen. Mark the end of the tear with a line across the width of the specimen and perpendicular to the fold line.  5. Measure the char length along the undamaged edge of the specimen to the nearest 3mm.	Turn o	ff the hood ventilation. Insert the specimen	10 minutes
the lower edge of the test specimen centered 19 mm above the burner and levelled with the bottom metal prong.  Start the flame impingement timer and expose the specimen for 12s.  Record any observations. Immediately after the flame is removed, start a stopwatch for measurement of the afterflame and afterglow time  Observe how long the specimen continues to flame after the 12s exposure time. Record the afterflame time to within 0.2s.  Observe how long the specimen continues to glow after the afterflame ceases or after removal of the flame if there is no afterflame. Record this afterglow time to the nearest 0.2s.  Measure the char length.  1. Make a crease by folding the specimen along a line through the peak of the highest charred area and parallel to the sides of the specimen.  2. Puncture the specimen with the hook approximately 6 mm from the bottom edge and from the side edge of the specimen.  3. Attach a weight of sufficient mass to give a combined mass of the weight with the hook that will result in the approximate tearing force for fabrics of different basis weights.  4. Apply the tearing force as follows. Grasp the corner of the specimen on the opposite bottom fabric edge from where the hook and weight are attached. Raise the specimen upward in a smooth continuous motion until the total tearing force is supported by the specimen. Mark the end of the tear with a line across the width of the specimen and perpendicular to the fold line.  5. Measure the char length along the undamaged edge of the specimen to the nearest 3mm.	holder	containing the specimen into the test	for 10 specimens
mm above the burner and levelled with the bottom metal prong.  Start the flame impingement timer and expose the specimen for 12s.  Record any observations. Immediately after the flame is removed, start a stopwatch for measurement of the afterflame and afterglow time  Observe how long the specimen continues to flame after the 12s exposure time. Record the afterflame time to within 0.2s.  Observe how long the specimen continues to glow after the afterflame ceases or after removal of the flame if there is no afterflame. Record this afterglow time to the nearest 0.2s.  Measure the char length.  1. Make a crease by folding the specimen along a line through the peak of the highest charred area and parallel to the sides of the specimen.  2. Puncture the specimen with the hook approximately 6 mm from the bottom edge and from the side edge of the specimen.  3. Attach a weight of sufficient mass to give a combined mass of the weight with the hook that will result in the approximate tearing force for fabrics of different basis weights.  4. Apply the tearing force as follows. Grasp the corner of the specimen on the opposite bottom fabric edge from where the hook and weight are attached. Raise the specimen upward in a smooth continuous motion until the total tearing force is supported by the specimen. Mark the end of the tear with a line across the width of the specimen and perpendicular to the fold line.  5. Measure the char length along the undamaged edge of the specimen to the nearest 3mm.	cabine	t and position the burner with the middle of	
Start the flame impingement timer and expose the specimen for 12s.  Record any observations. Immediately after the flame is removed, start a stopwatch for measurement of the afterflame and afterglow time  Observe how long the specimen continues to flame after the 12s exposure time. Record the afterflame time to within 0.2s.  Observe how long the specimen continues to glow after the afterflame ceases or after removal of the flame if there is no afterflame. Record this afterglow time to the nearest 0.2s.  Measure the char length.  1. Make a crease by folding the specimen along a line through the peak of the highest charred area and parallel to the sides of the specimen.  2. Puncture the specimen with the hook approximately 6 mm from the bottom edge and from the side edge of the specimen.  3. Attach a weight of sufficient mass to give a combined mass of the weight with the hook that will result in the approximate tearing force for fabrics of different basis weights.  4. Apply the tearing force as follows. Grasp the corner of the specimen on the opposite bottom fabric edge from where the hook and weight are attached. Raise the specimen upward in a smooth continuous motion until the total tearing force is supported by the specimen. Mark the end of the tear with a line across the width of the specimen and perpendicular to the fold line.  5. Measure the char length along the undamaged edge of the specimen to the nearest 3mm.	the lov	ver edge of the test specimen centered 19	
Start the flame impingement timer and expose the specimen for 12s.  Record any observations. Immediately after the flame is removed, start a stopwatch for measurement of the afterflame and afterglow time  Observe how long the specimen continues to flame after the 12s exposure time. Record the afterflame time to within 0.2s.  Observe how long the specimen continues to glow after the afterflame ceases or after removal of the flame if there is no afterflame. Record this afterglow time to the nearest 0.2s.  Measure the char length.  1. Make a crease by folding the specimen along a line through the peak of the highest charred area and parallel to the sides of the specimen.  2. Puncture the specimen with the hook approximately 6 mm from the bottom edge and from the side edge of the specimen.  3. Attach a weight of sufficient mass to give a combined mass of the weight with the hook that will result in the approximate tearing force for fabrics of different basis weights.  4. Apply the tearing force as follows. Grasp the corner of the specimen on the opposite bottom fabric edge from where the hook and weight are attached. Raise the specimen upward in a smooth continuous motion until the total tearing force is supported by the specimen. Mark the end of the tear with a line across the width of the specimen and perpendicular to the fold line.  5. Measure the char length along the undamaged edge of the specimen to the nearest 3mm.	mm ab	pove the burner and levelled with the bottom	
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### **Conduct of Breaking Strength and Elongation:**

Procedure	Processing Time		
Preparation of Apparatus:	45 minutes		
<ol> <li>Recheck the tester zero after changing</li> </ol>			
load cell or scale			
Check clamping mechanisms.			
<ol><li>Check total operating system.</li></ol>			
4. Set the distance between the clamps at 75mm.			
<ol><li>Select the force range of the testing</li></ol>			
machine for the break to occur between			
10 and 90% of full scale force.			
6. Check the jaw face surfaces for flatness			
and parallelism.			
Mount the specimen securely in the clamp of the	13 minutes		
testing machine. Take care that the specimen is	for 13 specimens		
centrally located and that the long dimension is	(5 warp, 8 filling)		
as nearly parallel as possible to the direction of			
the force application. Be sure that the tension on			
the specimen is uniform across the clamped width.			
Operate the machine and break the specimen	26 minutes		
	for 13 specimens		
	(5 warp, 8 filling)		
TOTAL	1 hour 24 minutes		



#### **Conduct of Failure in Sewn Seams:**

Procedure	Processing Time	
Preparation of Apparatus:	45 minutes	
<ol> <li>Recheck the tester zero after changing</li> </ol>		
load cell or scale		
Check clamping mechanisms.		
<ol><li>Check total operating system.</li></ol>		
4. Set the distance between the clamps at 75mm.		
<ol><li>Select the force range of the testing</li></ol>		
machine for the break to occur between		
10 and 90% of full scale force.		
6. Check the jaw face surfaces for flatness		
and parallelism.		
Mount the specimen securely in the clamp of the	13 minutes	
testing machine. Take care that the specimen is	for 13 specimens	
centrally located and that the long dimension is	(5 warp, 8 filling)	
as nearly parallel as possible to the direction of	( 17 3)	
the force application. Be sure that the tension on		
the specimen is uniform across the clamped width.		
Operate the machine and break the specimen	26 minutes	
	for 13 specimens	
	(5 warp, 8 filling)	
TOTAL	1 hour 24 minutes	



### **Conduct of Abrasion Resistance (Martindale Abrasion Tester):**

Procedure	Processing Time
Preparation of Apparatus:	45 minutes
Check abradant fabric	
Change abradant fabric	
3. Do not allow any oil or grease to come in	
contact with the specimens or abradant	
Make sure that specimen holders are	
tightened properly before it is replaced	
onto the machine.	
On each testing table, place a piece of felt,	20 minutes
approximately 5.5 inches, followed by a	for 3 specimens
piece of the standard fabric of the same size.	
Place the mounting weight on the table to	
flatten the fabric/felt pieces. Secure the	
fabric/felt to the table with the mounting	
weight in place then remove the weight and	
inspect for tucks or ridges. If necessary,	
repeat the mounting process.	
Assemble the holder by placing the	10 minutes
specimens face down into the specimen	
holder.	
Place the assembled holder on the machine	10 minutes
above the table with the fabric/felt pieces and	
add the required weight to give a pressure on	
each specimen of 1.31 psi.	
Set the counter system to record 30,000 rubs	8 hours
and start the abrasion machine. Machine	
stops automatically after 30,000 rubs.	
TOTAL	9 hours 25 minutes



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Test Report 2. Timeliness of Test Report 3. Cost of Test 4. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368



# PHYSICAL LABORATORY TESTING SERVICES: Mass Per Unit Area- ASTM D3776/D3776M; ISO 3801

Description: Measurement of fabric mass per unit area (weight).

Office of Division	Technical Service	s Division- Pl	hysical Laboratory	
Classification	Simple	Simple		
Type of	G2G, G2B, G2C			
Transaction				
Who may Avail	Large Firms, M private individuals	•	al Enterprise, Gov	vernment, Academe,
CHECKLIST OF R	EQUIREMENTS		WHERE TO SE	CURE
carpets geotextile and other allied pr		(RO)	·	PTL Receiving Officer
PM-07.01-A-F1, Testing Services	Quotation for Form	PTL Red	ceiving Office, 1 <sup>st</sup> F	loor Room 101
<ul><li>PM-07.01-A-F2, 1</li><li>Order of Paymen</li></ul>	est Request Form	PTL Red	ceiving Office, 1st F	loor Room 101
Official Receipt			ing Section, 3 <sup>rd</sup> Flo / Unit, 3 <sup>rd</sup> Floor Ro	
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information Fill-out Quotation for Testing Services form (section 2) and sign	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes	Virginia O. Giron
	Encode entries in ULIMS to generate sample code and print Test Request (TeR) Write information in logbook then forward to Technical Manager (TMgr)		15 minutes	Virginia O. Giron



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form	BL PAID	5 minutes	Rocelia A. Rafols
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD- Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP		3 minutes	Josue Rosal
	Retain one copy each of TeR and OP			
	Issue 1 copy of OP and 2 copies of TeR			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and SRF		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of SRF			



CLIENT STEPS	PTRI ACTION	FEES	PROCESSING	PERSON
		TO BE	TIME	RESPONSIBLE
		PAID		
Return to PTL	Obtain original copy		2 minutes	Virginia O. Giron
Receiving Office	of TeR and provide			
	one copy to client		10 minutes	Virginia O. Ciron
	Forward properly- labeled sample,		10 minutes	Virginia O. Giron
	original TeR and Job			
	Order (JO) to the			
	Chemical Testing			
	Laboratory (1st			
	Floor, Room 107)			
	Check sample code,		5 minutes	Rocelia A. Rafols
	description, and			
	label and			
	acknowledge receipt			
	of JO. Record JO in			
	logbook and assign			
	JO to Testing			
	Personnel (TP)			
	Receive JO and		5 minutes	Testing Personnel
	sample			· ·
	Precondition sample		1 day	Testing Personnel
	in the standard			
	atmosphere for			
	testing textiles		F	T (' D )
	Check the required		5 minutes	Testing Personnel
	standard test method			
	Review standard		45 minutes	Testing Personnel
	test method		40 minutes	resuring revisioniner
	Prepare 5		30 minutes	Testing Personnel
	specimens with the			9 1 11 91
	required area of the			
	standard test			
	method used.		_	
	Write the proper		5 minutes	Testing Personnel
	sample code on the			
	test specimens.		2 he::==	Tooting Damas -
	Condition the test specimens in the		2 hours	Testing Personnel
	specimens in the			
	for testing textiles			
	To testing textiles			



OLIENT OTERO	DTDL ACTION	FFFO TO	DDOOFOOINO	DEDOON
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
	0 1 1	BE PAID	TIME	RESPONSIBLE
	Conduct		30 minutes	Testing Personnel
	intermediate			
	check of balance		00	T(' D
	Weigh the		30 minutes	Testing Personnel
	specimens to within +/-0.1% of			
	mass on a balance. Record			
	in worksheet			
	Calculate the ff:		30 minutes	Testing Personnel
	-mass per unit		30 minutes	resurig r ersoriner
	area			
	-standard			
	deviation			
	-coefficient of			
	variation			
	Prepare/type test		30 minutes	Testing Personnel
	report			
	Review and sign		30 minutes	Rocelia A. Rafols
	test report			Testing Personnel
	Approve release		30 minutes	May S. Rico
	of test report			
	Affix PTRI TSD		10 minutes	Virginia O. Giron
	dry seal			
	File laboratory			
	сору			
	Forward test			
	report to			
	Releasing Officer			
Bring copy of test	Release original		15 minutes	Richard O.
request for claiming	test report to			Apuyan
test report	customer. Notify			
Acknowledge	customer of			
receipt of TR	additional fees, if			
	any.			
Proceed to Room	Retrieve and file		5 minutes	Virginia O. Giron
101	feedback form for		2	ga 0. 0
Fill out feedback	Monthly Analysis			
form				
TOTAL			Two working	
			days, 2 hours	
			(7.5 working	
			hours/day @	
			100% testing	
			activity)	



FEEC	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Test Report 2. Timeliness of Test Report 3. Cost of Test 4. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368



## PHYSICAL LABORATORY TESTING SERVICES: Water Permeability of Geotextiles by Permittivity

(ISO 11058:2010(E); ASTM D4491/4491M-17)

Description: Determination of hydraulic conductivity (water permeability) of geotextiles in terms of permittivity under standard testing conditions. A head of 50 mm (2 in.) of water is maintained on the geotextile throughout the test. The quantity of flow is measured versus time.

Office of Division	Technical Services	s Division- Ph	ysical Laboratory	
Classification	Complex			
Type of	G2G, G2B, G2C			
Transaction				
Who may Avail	Large Firms, MSM	lEs, Governm	ent, Academe, priva	ate individuals
CHECKLIST OF R	EQUIREMENTS		WHERE TO SE	CURE
Textile materia	lls (geotextiles/ nd other allied Quotation for	<ul><li>(RO)</li><li>PTL Rec</li><li>PTL Rec</li><li>Accounting</li></ul>		PTL Receiving Officer for Room 101 for Room 101 r Room 309
	code and print Test Request			



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	(TeR) Write information in logbook then forward to Technical Manager (TMgr)			
	Inputs details in Test Request Form -Req. Ref. NoCustomer Name and Address -Requested tests and testing fee	Refer to Schedule of Testing Fees and Schedules	15 minutes	Virginia Giron or Alternate Receiving Officer Romeo M. Cometa, Jr.
Sign in the conforme portion ofTeR	Review and sign Quotation Form and Test Request Form Reproduce two copies of TeR		5 minutes	Rocelia A. Rafols
	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS		10 minutes	Gerlinda Villavicencio



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Generate 2 copies of FAD- Accounting Form No. 002, Order of Payment		3 minutes	Josue Rosal
	Review and sign OP			
	Retain one copy each of TeR and OP			
	Issue 1 copy of OP and 2 copies of TeR			
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of TeR			
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly- labeled sample, original TeR and Job Order (JO) to the Chemical		10 minutes	Virginia O. Giron



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Testing Laboratory (1st Floor, Room 107)			
	Receive JO and sample		5 minutes	Testing Personnel
	Precondition sample in the standard atmosphere for testing textiles		1440 min (24 hours)	Testing Personnel
	Check the required standard test method		5 minutes	Testing Personnel
	Review standard test method		30 minutes	Testing Personnel
	Preparation of 6 specimens		30 minutes	Testing Personnel
	Write the proper sample code and right directions on the test specimens.		5 minutes	Testing Personnel
	Precondition the test specimens and place in the standard water temp. 18 deg. C to 22 deg. C		720 min (12 hours)	Testing Personnel
	Prepare testing equipment Constant Head Permeability Apparatus.		60 min (4 hour)	Testing Personnel
	Conduct internal calibration		5 minutes	Testing Personnel



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Set the different parameters required before conduct of test (Water Head & Temp. Sample Code and description. specimens to be tested, etc.)		15 minutes	Testing Personnel
	Set test specimen in support grid and conduct test until all specimens are tested for each direction		120 minutes (2hrs) 30min/specimen	Testing Personnel
	Save and print raw data and sign.		10 minutes	Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Review and sign test report		30 minutes	Rocelia A. Rafols Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal		10 minutes	Virginia O. Giron
	File laboratory copy			
	Forward test report to Releasing Officer			



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL			Three working days, 5 hours and 38 minutes (7.5 working hours/day @ 100% testing activity)	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:
	<ol> <li>Quality of Test Report</li> <li>Timeliness of Test Report</li> <li>Cost of Test</li> <li>Behavior of Staff</li> <li>Other comments/suggestions are also written in this form.</li> </ol>
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158  DOST Trunkline: 8837-2071 to 82 local 2368



## PHYSICAL LABORATORY TESTING SERVICES: Tensile Properties of Geotextiles by the Wide-Width Strip Method

(ISO 10319:1993; ASTM D4595-11)

Description: Determination of the maximum tensile strength and elongation applied to a geotextile material and includes for the calculation of initial modulus, maximum load per unit width and strain at maximum load using optical extensometer.

Office of Division	Technical Service	s Division- Pl	hysical Laboratory		
Classification	Complex	Complex			
Type of	G2G, G2B, G2C	G2G, G2B, G2C			
Transaction					
Who may Avail	Large Firms, MSN	MEs, Governn	nent, Academe, pri	vate individuals	
CHECKLIST OF R	EQUIREMENTS		WHERE TO SE	CURE	
<ul><li>products</li><li>PM-07.01-A-F1, Testing Services</li></ul>	nd other allied  Quotation for Form  Test Request Form	<ul> <li>(RO)</li> <li>PTL Rec</li> <li>PTL Rec</li> <li>Accounti</li> <li>Treasury</li> <li>FEES TO</li> </ul>	ceiving Office, 1st Floring Office, 1st Floring Section, 3rd Floring Vunit, 3rd Floor Roce	oor Room 101 or Room 309 om 310 PERSON	
		BE PAID	TIME	RESPONSIBLE	



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	(TeR)			
	Write information in logbook then forward to Technical Manager (TMgr)			
	Inputs details in Test Request Form	Refer to Schedule of Testing Fees and	15 minutes	Virginia Giron or Alternate Receiving Officer Romeo M. Cometa, Jr.
	-Req. Ref. No.	Schedules		Cometa, Cm
	-Customer Name and Address			
	-Requested tests and testing fee			
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Rocelia A. Rafols
	Reproduce two copies of TeR			
	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS		10 minutes	Gerlinda Villavicencio
	Generate 2			



ALIENT ATERA BERLASTIAN FEED TO BROAFGOING BERLAST				
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	copies of FAD- Accounting Form No. 002, Order of Payment		3 minutes	Josue Rosal
	Review and sign OP			
	Retain one copy each of TeR and OP			
	Issue 1 copy of OP and 2 copies of TeR			
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of TeR			
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly- labeled sample, original TeR and Job Order (JO) to		10 minutes	Virginia O. Giron



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
				KZGI GITGIDZZ
	the Chemical Testing Laboratory (1st Floor, Room 107)			
	Check sample code, description, and label and acknowledge receipt of JO.		5 minutes	Rocelia A. Rafols
	Record JO in logbook and assign JO to Testing Personnel (TP)			
	Receive JO and sample		5 minutes	Testing Personnel
	Precondition sample in the standard atmosphere for testing textiles		1440 min (24 hours)	Assigned Testing Personnel
	Check the required standard test method		5 minutes	Assigned Testing Personnel
	Review standard test method		30 minutes	Assigned Testing Personnel
	Determine the two geotextile directions (Machine and Cross Machine) and prepare six to eight 300mm x 200mm test specimens per direction. Cut specimens with their long		45 minutes	Assigned Testing Personnel



CLIENT	PTRI ACTION	FEES	PROCESSING TIME	PERSON
STEPS		TO BE		RESPONSIBLE
		PAID		
	direction parallel either to the machine direction and to the crossmachine direction.			
	Write the proper sample code and right directions on the test specimens.		5 minutes	Assigned Testing Personnel
	Precondition the test specimens in the standard atmosphere for testing textiles		120 min (2 hours)	Assigned Testing Personnel
	Prepare testing equipment (Universal Testing machine).		120 min (2 hours)	Assigned Testing Personnel
	Conduct internal calibration		5 minutes	Assigned Testing Personnel
	Set the different parameters required before conduct of test (Gage length, Sample Code and description, Unit of measurement (N, kN), testing speed, number of specimens to be tested, etc.)		15 minutes	Assigned Testing Personnel



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Set test specimen in jaw faces and conduct test until all specimens are tested for each direction		132 minutes 11min/specimen (6specimens/directions)	Assigned Testing Personnel
	Save and print raw data and sign.		10 minutes	Assigned Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Review and sign test report		30 minutes	Rocelia A. Rafols Testing Personnel
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL			Four working days and 6 hours  (7.5 working hours/day @ 100% testing activity)	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:
	<ol> <li>Quality of Test Report</li> <li>Timeliness of Test Report</li> <li>Cost of Test</li> <li>Behavior of Staff</li> <li>Other comments/suggestions are also written in this form.</li> </ol>
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158  DOST Trunkline: 8837-2071 to 82 local 2368



## **Technical Service Division**

**Chemical Testing Unit** 



## CHEMICAL TESTING SERVICES: Acid-Insoluble Lignin Content

Description: This method involves the determination of the amount of acid-insoluble lignin in natural fibers. Lignin is composed of aromatic, amorphous substances containing phenolic methoxyl, hydroxyl, and other constituent groups that form part of the cell wall and middle lamella. The carbohydrates in wood and pulp are hydrolyzed and solubilized by sulfuric acid; the acid-insoluble lignin is filtered off, dried, and weighed.

Office or Division	Technical Services Division – Chemical Testing Laboratory (TSD-Chemlab)			
Classification	Highly technical			
Type of	G2G; G2B; G2C			
Transaction				
Who may Avail	Garment/Fabric Manufacturers and Suppliers, MSMEs, Government, Academe			
CHECKLIST OF	REQUIREMENTS		WHERE TO SEC	CURE
Textile materials chemical, dyestuff	(fiber, yarn, fabric, f and auxiliaries)	To be Officer	provided by client (RO)	to PTL Receiving
PM-07.01-A-F1,      Services Form	Quotation for Testing	• PTL Re	eceiving Office, 1 <sup>st</sup> Fl	oor Room 101
• PM-07.01-A-F2, T	est Request Form	PTL Receiving Office, 1 <sup>st</sup> Floor Room (generated by ULIMS)		
Order of Payment	Accounting Section, 3 <sup>rd</sup> Floor Room 309			or Room 309
Official Receipt		• Treasu	ry Unit, 3 <sup>rd</sup> Floor Roo	om 310
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Fill-out Quotation for Testing Services Form (section 1)  Er Ul sa Te W	neck completeness of formation II-out Quotation for esting Services form ection 2) and sign necode entries in LIMS to generate ample code and print est Request (TeR) rite information in gbook then forward to	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes 15 minutes	Virginia O. Giron Virginia O. Giron



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING TIME	PERSON RESPONSIBLE
		PAID		
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Lolita B. Palacol
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP  Retain one copy each of TeR and OP  Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR  Encode information and generate OR in triplicate  Sign and issue OR with		8 minutes	Margery Salillas
Return to PTL	2 copies of TeR  Obtain original copy of		2 minutes	Virginia O. Giron
Receiving Office	TeR and provide one copy to client			



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING TIME	PERSON RESPONSIBLE
	Forward properly-	PAID	10 minutes	Virginia O. Giron
	labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		To mindios	viigiilia C. Ciion
	Check sample code, description, and label and acknowledge receipt of JO. Record JO in logbook and assign JO to Testing Personnel (TP)		5 minutes	Lolita B. Palacol
	Receive JO and sample		5 minutes	Testing Personnel
	Air dry and pre- condition samples prior to testing		4-8 hours	Laboratory Aide
	Prepare glassware: Clean and dry condenser tubes, volumetric flasks, weighing bottles, beakers, and flasks		3 hours	Laboratory Aide
	Conduct constant weighing of weighing bottles and crucibles		5 hours	Testing Personnel
	Prepare 72% sulfuric acid and check specific gravity of prepared acid		5 hours	Testing Personnel
	Cool acid to required temperature		2 hours	Testing Personnel
	Weigh sample specimens for 3 trials moisture content, 3 trials solvent extractives, 3 trials lignin content		2 hours	Testing Personnel



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS		TO BE PAID	TIME	RESPONSIBLE
	Determination of moisture content: Dry samples in oven		8 hours	Testing
	Conduct constant		5 hours	Personnel Testing
	weighing of samples, alternate heating, cooling and weighing		o nours	Personnel
	Determination of solvent extractives part 1: Heat water bath and cool water recirculator		1 hour	Testing Personnel
	to obtain required solvent temperature Prepare setup and perform 24 cycles of Soxhlet extraction		7 hours	Testing Personnel
	Determination of solvent extractives part 2: Dry residue and blank in oven after overnight evaporation of solvent		2 hours	Testing Personnel
	Conduct constant weighing of samples, alternate heating, cooling and weighing		5 hours	Testing Personnel
	Prepare worksheet Calculate and check results		4 hours	Testing Personnel
	Prepare/type test report		1 hour	Testing Personnel
	Review test report		30 minutes	Lolita B. Palacol Donna A. Uldo
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Quarterly Analysis		5 minutes	Virginia O. Giron
TOTAL PR	ROCESSING TIME		11 days, 25 minutes	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Test Report 2. Timeliness of Test Report 3. Cost of Test 4. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368



#### **CHEMICAL TESTING SERVICES: Cellulose Content**

Description: This method involves the determination of the amount of cellulose in natural fibers. Alpha-cellulose is the pulp fraction resistant to 17.5% and 9.45% sodium hydroxide solution under conditions of the test. Beta-cellulose is the soluble fraction which is reprecipitated on acidification of the solution; gamma-cellulose is that fraction remaining in the solution.

Office or Division	n Technical Services Di	Technical Services Division – Chemical Testing Laboratory (TSD-Chemlab)			
Classification	Highly technical	Highly technical			
Type of	G2G; G2B; G2C				
Transaction					
Who may Avail	Garment/Fabric Mar	nufacturers	and Suppliers, MS	SMEs, Government,	
	Academe	Cademe			
CHECKLIST C	F REQUIREMENTS		WHERE TO SE	CURE	
	als (fiber, yarn, fabric, tuff and auxiliaries)	• To be p (RO)	provided by client to F	PTL Receiving Officer	
PM-07.01-A-F <sup>2</sup> Services Form	, Quotation for Testing	• PTL Re	eceiving Office, 1 <sup>st</sup> F	loor Room 101	
• PM-07.01-A-F2	2, Test Request Form	• PTL Receiving (generated by		st Floor Room 101	
Order of Paym	ent • Accounting Section, 3 <sup>rd</sup> Floor Room 309			or Room 309	
Official Receipt		• Treasu	ry Unit, 3 <sup>rd</sup> Floor Roo	om 310	
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information Fill-out Quotation for Testing Services form (section 2) and sign	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes	Virginia O. Giron	
	Encode entries in ULIMS to generate sample code and print Test Request (TeR) Write information in logbook then forward to Technical Manager (TMgr)		15 minutes	Virginia O. Giron	



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS		TO BE PAID	TIME	RESPONSIBLE
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Lolita B. Palacol
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP  Retain one copy each of TeR and OP  Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies of TeR		8 minutes	Margery Salillas
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly- labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS	PIRIACION	TO BE PAID	TIME	RESPONSIBLE
	Check sample code, description, and label and acknowledge receipt of JO. Record JO in logbook and assign JO to Testing Personnel (TP)		5 minutes	Lolita B. Palacol
	Receive JO and sample		5 minutes	Testing Personnel
	Air dry and pre- condition samples prior to testing		4-8 hours	Laboratory Aide
	Prepare glassware: Clean and dry condenser tubes, volumetric flasks, weighing bottles, beakers, and flasks		3 hours	Laboratory Aide
	Conduct constant weighing of weighing bottles and crucibles		5 hours	Testing Personnel
	Weigh sample specimens for 3 trials moisture content, 3 trials solvent extractives, 3 trials cellulose content		2 hours	Testing Personnel
	Prepare reagent: Prepare chemicals and standardize solutions		6 hours	Testing Personnel
	Prepare 59.5%, 70%, 75% sulfuric acid and check specific gravity of prepared acid Cool acid to required temperature (overnight)		8 hours	Testing Personnel



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Determination of moisture content: Dry samples in oven  Conduct constant weighing of samples, alternate heating, cooling and weighing		8 hours 5 hours	Testing Personnel Testing Personnel
	Determination of solvent extractives part 1: Heat water bath and cool water recirculator to obtain required solvent temperature Prepare setup and perform 24 cycles of Soxhlet extraction		1 hour 7 hours	Testing Personnel  Testing Personnel
	Determination of solvent extractives part 2: Dry residue and blank in oven after overnight evaporation of solvent Conduct constant weighing of samples, alternate heating, cooling and weighing		2 hours 5 hours	Testing Personnel Testing Personnel
	Prepare glassware: Clean and dry condenser tubes, volumetric flasks, weighing bottles, beakers, and flasks  Conduct constant weighing of weighing bottles and crucibles		3 hours 5 hours	Laboratory Aide  Testing Personnel



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS		TO BE PAID	TIME	RESPONSIBLE
	Weigh sample specimens for 3 trials moisture content, 3 trials solvent extractives, 3 trials cellulose content		2 hours	Testing Personnel
	Prepare reagent: Prepare chemicals and standardize solutions		6 hours	Testing Personnel
	Prepare 59.5%, 70%, 75% sulfuric acid and check specific gravity of prepared acid Cool acid to required temperature (overnight)		8 hours	Testing Personnel
	Determination of moisture content: Dry samples in oven  Conduct constant		8 hours 5 hours	Testing Personnel Testing Personnel
	weighing of samples, alternate heating, cooling and weighing			
	Determination of solvent extractives part 1: Heat water bath and cool water recirculator to obtain required		1 hour	Testing Personnel
	solvent temperature Prepare setup and perform 24 cycles of Soxhlet extraction		7 hours	Testing Personnel
	Determination of solvent extractives part 2: Dry residue and blank in oven after overnight		2 hours	Testing Personnel
	evaporation of solvent Conduct constant weighing of samples, alternate heating, cooling and weighing		5 hours	Testing Personnel



CLIENT STEPS	PTRI ACTION	FEES	PROCESSING	PERSON
31273		TO BE PAID	TIME	RESPONSIBLE
	Determination of acid- insoluble lignin content part 1: three trials per sample with overnight settling of precipitate after testing		8 hours	Testing Personnel
	Determination of acid- insoluble lignin content part 2: decant or siphon solution, filter using crucible, wash with distilled water		8 hours	Testing Personnel
	Determination of acid- insoluble lignin content part 3: Dry crucibles in oven, cool, and conduct constant weighing		7 hours	Testing Personnel
	Determination of alpha- cellulose content		8 hours	Testing Personnel
	Determination of beta- and gamma- cellulose content		8 hours	Testing Personnel
	Prepare worksheet Calculate and check results		4 hours	Testing Personnel
	Prepare/type test report		1 hour	Testing Personnel
	Review test report		30 minutes	Lolita B. Palacol Donna A. Uldo
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL PR	ROCESSING TIME		14 days, 25 minutes	



FEEDB	SACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Test Report 2. Timeliness of Test Report 3. Cost of Test 4. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368



# **CHEMICAL TESTING SERVICES: Colorfastness to Home Laundering**

Description: This accelerated laundering test involves evaluation of the colorfastness to laundering of textiles, which are expected to withstand frequent laundering. Specimens are tested under appropriate conditions of temperature, detergent solution, bleaching and abrasive action such that the color change is similar to that occurring in five home laundering. Evaluation of color change and staining resulting from treatment is carried out under a controlled setup. Fabric color loss and surface changes are roughly approximated by one 45 minute test. Staining is a function of the ratio of colored to undyed fabric, fiber content of fabrics in the wash load and other end-use conditions, which are not always predictable.

Office or Divisio	n Technical Services Chemlab)	Technical Services Division – Chemical Testing Laboratory (TSD-Chemlab)				
Classification	Simple					
Type of Transaction	G2G; G2B; G2C	G2G; G2B; G2C				
Who may Avail	Garment/Fabric Man Academe	Garment/Fabric Manufacturers and Suppliers, MSMEs, Government, Academe				
CHECKLIST O	F REQUIREMENTS		WHERE TO SEC	CURE		
	s (fiber, yarns, fabric, stuffs and auxiliaries)	per, yarns, fabric,  • To be provided by client to PTL Receiving				
PM-07.01-A-F1     Services Form	, Quotation for Testing	PTL Receiving Office, 1 <sup>st</sup> Floor Room 101				
• PM-07.01-A-F2	, Test Request Form	PTL Re	eceiving Office, 1st Fl	oor Room 101		
Order of Payme	ent	Accour	nting Section, 3 <sup>rd</sup> Floo	or Room 309		
Official Receipt		• Treasu	ry Unit, 3 <sup>rd</sup> Floor Roo	om 310		
CLIENT STEPS	PTRI ACTION	FEES PROCESSING PERSON TO BE TIME RESPONSIBLE PAID				
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information Fill-out Quotation for Testing Services form (section 2) and sign	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes	Virginia O. Giron		



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS		TO BE	TIME	RESPONSIBLE
	Frank satistic	PAID	45 minutes	
	Encode entries in ULIMS to generate sample code and print Test Request (TeR) Write information in logbook then forward to Technical Manager (TMgr)		15 minutes	Virginia O. Giron
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Lolita B. Palacol
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP  Retain one copy each of TeR and OP  Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate  Sign and issue OR with			
	2 copies of TeR			



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING TIME	PERSON RESPONSIBLE
0.12.0		PAID		
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly- labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron
	Check sample code, description, and label and acknowledge receipt of JO. Record JO in logbook and assign JO to Testing Personnel (TP)		5 minutes	Lolita B. Palacol
	Receive JO and sample		5 minutes	Testing Personnel
	Prepare the sample for testing by cutting specimens and sewing edges, along with the multifiber		15 minutes	Laboratory Aide
	Prepare glassware and detergent		1 hour, 30 minutes	Laboratory Aide
	Prepare and warm-up equipment		30 minutes	Testing Personnel
	Conduct test		1 hour	Testing Personnel
	Air dry overnight and condition the sample at required temperature and relative humidity		Overnight then 4 hours	Testing Personnel
	Evaluate change in color and staining		30 minutes	Testing Personnel



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Prepare worksheet Calculate and check results		30 minutes	Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Review test report		30 minutes	Lolita B. Palacol Donna A. Uldo
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL PR	OCESSING TIME		1 day, 7 hours	



FEEDE	FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Test Report 2. Timeliness of Test Report 3. Cost of Test 4. Behavior of Staff Other comments/suggestions are also written in this form.				
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.				
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.				
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.				
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368				



# **CHEMICAL TESTING SERVICES: Fiber Composition (Two Blends)**

Description: This test method presents procedures for quantitative determination of fiber composition of textiles. This includes mechanical, chemical and microscopical methods and is applicable for blended fabrics composed of two fibers.

Office of Division	Technical Services Division – Chemical Testing Laboratory (TSD-ChemLab)					
Classification	Complex					
Type of	G2G; G2B; G2C					
Transaction						
Who may	Garment/Fabric Manufac	Garment/Fabric Manufacturers and Suppliers, MSMEs, Government,				
Avail	Academe					
CHECKLIST	OF REQUIREMENTS		WHERE TO SE	CURE		
	ials (fiber, yarns, fabric, estuffs and auxiliaries)	To be Officer	provided by client			
PM-07.01-A-F Services Form	1, Quotation for Testing	• PTL Re	eceiving Office, 1st F	Floor Room 101		
• PM-07.01-A-F	2, Test Request Form	PTL Re	eceiving Office, 1st F	Floor Room 101		
Order of Paym			nting Section, 3 <sup>rd</sup> Flo			
Official Receipt			ry Unit, 3 <sup>rd</sup> Floor Ro			
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE		
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information Fill-out Quotation for Testing Services form (section 2) and sign  Encode entries in ULIMS to generate sample code and print Test Request (TeR) Write information in logbook then forward to Technical Manager (TMgr)	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes 15 minutes	Lolita B. Palacol Virginia O. Giron		
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Lolita B. Palacol		



01.151.5	DOST-F TRI				
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron	
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio	
	Review and sign OP  Retain one copy each of TeR and OP  Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal	
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies of TeR		8 minutes	Margery Salillas	
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron	
	Forward properly- labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron	



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS		TO BE PAID	TIME	RESPONSIBLE
	Check sample code, description, and label and acknowledge receipt of JO. Record JO in logbook and assign JO to Testing Personnel (TP)		5 minutes	Lolita B. Palacol
	Receive JO and sample		5 minutes	Testing Personnel
	Prepare 59.5%, 70%, 75% sulfuric acid and check specific gravity of prepared acid Cool acid to required temperature (overnight)		8 hours	Testing Personnel
	Perform Fiber Identification tests: a) Microscopical analysis (longitudinal& cross- sectional view) b) Solubility analysis and confirmation tests		8 hours	Testing Personnel
	Prepare samples for moisture & fiber composition analysis (3 trials) each & weigh		4 hours	Testing Personnel
	Oven dry sample for moisture analysis, simultaneous with dissolution of soluble fiber in shaker, filtration and oven dying of residue		8 hours	Testing Personnel
	Prepare worksheet Calculate and check results		4 hours	Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Review test report		30 minutes	Lolita B. Palacol Donna A. Uldo



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron
Bring copy of test request for claiming test report	Photocopy and release original test report to customer. Notify customer of additional fees, if any		15 minutes	Richard O. Apuyan
Fill out feedback form	Retrieve and file feedback form for Quarterly Analysis		5 minutes	Virginia O. Giron
TOTAL PF	ROCESSING TIME		4 days, 3 hours, 18 minutes	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Test Report 2. Timeliness of Test Report 3. Cost of Test 4. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368



# **CHEMICAL TESTING SERVICES:** Fiber Composition (Three Blends)

Description: This test method presents procedures for quantitative determination of fiber composition of textiles. This includes mechanical, chemical and microscopical methods and is applicable for blended fabrics composed of three fibers.

Office of	Technical Services Division	n – Chemica	al Testing Laborator	(TSD-ChemLah)	
Division	recommedia contrological continuation of conti				
Classification	Simple				
Type of	G2G; G2B; G2C				
Transaction					
Who may	Garment/Fabric Manufac	turers and	l Suppliers, MSM	MEs, Government,	
Avail	Academe				
	OF REQUIREMENTS		WHERE TO SE		
	ials (fiber, yarns, fabric, estuffs and auxiliaries)	To be     Officer	provided by client (RO)	to PTL Receiving	
PM-07.01-A-F Services Form	1, Quotation for Testing	• PTL Re	eceiving Office, 1st F	Floor Room 101	
• PM-07.01-A-F	2, Test Request Form	• PTL Re	eceiving Office, 1st F	Floor Room 101	
Order of Paym	nent	Accour	nting Section, 3 <sup>rd</sup> Flo	or Room 309	
Official Receip	ot	• Treasu	ry Unit, 3 <sup>rd</sup> Floor Ro	om 310	
CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON	
STEPS		TO BE PAID	TIME	RESPONSIBLE	
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information Fill-out Quotation for Testing Services form (section 2) and sign  Encode entries in ULIMS to generate sample code and print Test Request (TeR) Write information in logbook then forward to Technical Manager	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes  15 minutes	Virginia O. Giron Virginia O. Giron	



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS		TO BE PAID	TIME	RESPONSIBLE
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Lolita B. Palacol
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP  Retain one copy each of TeR and OP  Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies of TeR		8 minutes	Margery Salillas
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS	1 TRI ASTION	TO BE	TIME	RESPONSIBLE
O I E I O		PAID	11141	ILOI ONOIDEE
	Forward properly- labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron
	Check sample code, description, and label and acknowledge receipt of JO. Record JO in logbook and assign JO to Testing Personnel (TP)		5 minutes	Lolita B. Palacol
	Receive JO and sample		5 minutes	Testing Personnel
	Prepare 59.5%, 70%, 75% sulfuric acid and check specific gravity of prepared acid Cool acid to required temperature (overnight)		8 hours	Testing Personnel
	Perform Fiber Identification tests:  c) Microscopical analysis (longitudinal& cross-sectional view) d) Solubility analysis and confirmation tests		8 hours	Testing Personnel
	Prepare samples for moisture (3 trials) & fiber composition analysis (6) trials & weigh		4 hours	Testing Personnel
	Oven dry sample for moisture analysis, simultaneous with 3 trials dissolution of 1 <sup>st</sup> soluble fiber by 59.5% sulfuric acid in shaker, filtration and oven dying of residue		8 hours	Testing Personnel



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS		TO BE PAID	TIME	RESPONSIBLE
	Dissolve 2 <sup>nd</sup> soluble fiber (3 trials) in 70% sulphuric acid in shaker, followed by filtration and oven drying of residue	PAID	8 hours	Testing Personnel
	Prepare worksheet Calculate and check results		30 minutes	Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Review test report		30 minutes	Lolita B. Palacol Donna A. Uldo
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL PR	ROCESSING TIME		5 days, 3 hours, 18 minutes	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Test Report 2. Timeliness of Test Report 3. Cost of Test 4. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368



### **CHEMICAL TESTING SERVICES: Fiber Identification**

Description: This test method describes physical, chemical, and microscopical techniques for identifying textile fibers found in textile products. This is used to identify the generic type of fibers.

Office of Division	Technical Services Division – Chemical Testing Laboratory (TSD-ChemLab)				
Classification	Simple				
Type of	G2G; G2B; G2C				
Transaction					
Who may Avail	Garment/Fabric Manuf Academe	acturers ar	nd Suppliers, MSN	MEs, Government,	
CHECKLIST OF	REQUIREMENTS		WHERE TO SE	CURE	
	s (fiber, yarns, fabric, uffs and auxiliaries)	To be Officer	provided by client (RO)	to PTL Receiving	
PM-07.01-A-F1, Services Form	07.01-A-F1, Quotation for Testing rices Form		eceiving Office, 1st F	Floor Room 101	
PM-07.01-A-F2, Test Request Form		• PTL Re	eceiving Office, 1st F	Floor Room 101	
Order of Payment		<ul> <li>Accounting Section, 3<sup>rd</sup> Floor Room 309</li> </ul>			
Official Receipt		Treasury Unit, 3 <sup>rd</sup> Floor Room 310			
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
Submit sample Fill-out Quotation for Testing Services Form (section 1)	Check completeness of information Fill-out Quotation for Testing Services form (section 2) and sign  Encode entries in ULIMS to generate sample code and print Test Request (TeR) Write information in logbook then forward to Technical Manager (TMgr)	Refer to Schedule of Testing Fees for Textiles, Garments and Allied Products	10 minutes 15 minutes	Virginia O. Giron Virginia O. Giron	
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form		5 minutes	Lolita B. Palacol	



CLIENT STEPS	PTRI ACTION	FEES	PROCESSING	PERSON
		TO BE PAID	TIME	RESPONSIBLE
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP  Retain one copy each of TeR and OP  Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies of TeR		8 minutes	Margery Salillas
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron
	Forward properly-labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1st Floor, Room 107)		10 minutes	Virginia O. Giron



CLIENT STEPS	PTRI ACTION	FEES	PROCESSING	PERSON
OLILINI OILI O	TIMACTION	TO BE	TIME	RESPONSIBLE
		PAID		
	Check sample code, description, and label and acknowledge receipt of JO. Record JO in logbook and assign JO to Testing Personnel (TP)		5 minutes	Lolita B. Palacol
	Receive JO and sample		5 minutes	Testing Personnel
	Prepare 59.5%, 70%, 75% sulfuric acid and check specific gravity of prepared acid Cool acid to required temperature (overnight)		8 hours	Testing Personnel
	Microscopical analysis (longitudinal & cross-sectional view)		4 hours	Testing Personnel
	Solubility analysis Confirmation tests		4 hours	Testing Personnel
	Prepare worksheet Calculate and check results		30 minutes	Testing Personnel
	Prepare/type test report		30 minutes	Testing Personnel
	Review test report		30 minutes	Lolita B. Palacol Donna A. Uldo
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL PROCESSING TIME			2 days, 3 hours, 48 minutes	



FEEDB	SACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Test Report 2. Timeliness of Test Report 3. Cost of Test 4. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368



# **CHEMICAL TESTING SERVICES: Formaldehyde Content**

Description: This method involves the determination of the amount of extractable formaldehyde content of textiles. Formaldehyde, a known irritant, is extracted with distilled water at 40°C then analyzed by colorimetric method using acetyl acetone reagent.

Office or Division	Technical Services [	Division — (	Chemical Testing	Laboratory (TSD-	
Office of Division	Technical Services Division – Chemical Testing Laboratory (TSD-Chemlab)				
Classification	Complex				
Type of	G2G; G2B; G2C				
Transaction					
Who may Avail	Garment/Fabric Manu Academe	Garment/Fabric Manufacturers and Suppliers, MSMEs, Government, Academe			
CHECKLIST OF	REQUIREMENTS		WHERE TO SE	CURE	
	s (fiber, yarn, fabric, ff and auxiliaries)	To be Officer		to PTL Receiving	
PM-07.01-A-F1, Services Form	Quotation for Testing	• PTL Re	eceiving Office, 1 <sup>st</sup> F	Floor Room 101	
• PM-07.01-A-F2,	Test Request Form	PTL Re	eceiving Office, 1st F	Floor Room 101	
Order of Paymer	t	Accounting Section, 3 <sup>rd</sup> Floor Room 309			
Official Receipt		Treasury Unit, 3 <sup>rd</sup> Floor Room 310			
I			ry Offic, O Thou ite	00111 3 10	
CLIENT STEPS	PTRI ACTION	FEES	PROCESSING	PERSON	
CLIENT STEPS	PTRI ACTION				
Submit sample Fill-out Quotation for Testing Services Form (section 1)	PTRI ACTION  Check completeness of information Fill-out Quotation for Testing Services form (section 2) and sign	FEES TO BE	PROCESSING	PERSON	



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING TIME	PERSON RESPONSIBLE
Sign in the conforme portion of TeR	Review and sign Quotation Form and Test Request Form	PAID	5 minutes	Lolita B. Palacol
	Reproduce two copies of TeR Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Virginia O. Giron
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of FAD-Accounting Form No. 002, Order of Payment		10 minutes	Gerlinda Villavicencio
	Review and sign OP  Retain one copy each of TeR and OP  Issue 1 copy of OP and 2 copies of TeR		3 minutes	Josue Rosal
Pay the required fees to the Treasury Unit	Check amount if conforms with OP and TeR  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies of TeR		8 minutes	Margery Salillas
Return to PTL Receiving Office	Obtain original copy of TeR and provide one copy to client		2 minutes	Virginia O. Giron



CLIENT	PTRI ACTION	FEES	PROCESSING	PERSON
STEPS		TO BE PAID	TIME	RESPONSIBLE
	Forward properly- labeled sample, original TeR and Job Order (JO) to the Chemical Testing Laboratory (1 <sup>st</sup> Floor, Room 107)		10 minutes	Virginia O. Giron
	Check sample code, description, and label and acknowledge receipt of JO. Record JO in logbook and assign JO to Testing Personnel (TP)		5 minutes	Lolita B. Palacol
	Receive JO and sample		5 minutes	Testing Personnel
	Prepare reagent and other chemicals Check the concentration of formaldehyde solution by standardization using colorimetric method		8 hours	Testing Personnel
	Prepare glassware: Clean and dry volumetric flasks, test tubes, beakers, and flasks Oven dry, cool, then label glassware		8 hours	Laboratory Aide
	Prepare and weigh test specimens Prepare test solution by		2 hours	Testing Personnel
	water extraction at 40°C Prepare standard formaldehyde solutions Prepare sample, blank,		3 hours	Testing Personnel
	confirmation solutions Conduct acetyl acetone test and dimedon confirmation test using		3 hours	Testing Personnel
	UV-Vis spectrophotometer			Testing Personnel

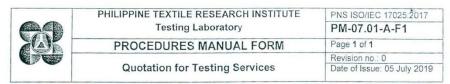


CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Prepare worksheet Calculate and check results		4 hours	Testing Personnel
	Prepare/type test report		1 hour	Testing Personnel
	Review test report		30 minutes	Lolita B. Palacol Donna A. Uldo
	Approve release of test report		30 minutes	May S. Rico
	Affix PTRI TSD dry seal File laboratory copy Forward test report to Releasing Officer		10 minutes	Virginia O. Giron
Bring copy of test request for claiming test report Acknowledge receipt of TR	Release original test report to customer. Notify customer of additional fees, if any.		15 minutes	Richard O. Apuyan
Proceed to Room 101 Fill out feedback form	Retrieve and file feedback form for Monthly Analysis		5 minutes	Virginia O. Giron
TOTAL PR	ROCESSING TIME		3 days, 4 hours, 48 minutes	



FEEDB	SACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out PM-08.06-F1, Customer Satisfaction Feedback form. Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Test Report 2. Timeliness of Test Report 3. Cost of Test 4. Behavior of Staff Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Index (CSI) is determined using the weighted scores of the attributes in terms of perceived importance and customer satisfaction. (WI-006-PTL-F1 to F3). Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication. Customer fills-out PM-07.09-A-F1, Complaint form.
How complaints are processed	Complaint is evaluated (if valid) through review of test report and worksheets and interview of concerned personnel. QMgr sends Notice of Evaluation of Complaint to the customer. If complaint is on the test report (erroneous test results and/or incorrect entries/information), root cause analysis is conducted, and corrective action is undertaken. As an immediate action, amended test report is issued to supersede the original. Retesting is conducted if necessary free of charge.
Contact information	Telefax: 8837-1158 DOST Trunkline: 8837-2071 to 82 local 2368





Se	ction 1 (To be filled-out by custo	mer)		
equesting Official/Person:		Designatio	n:	
Company/Affiliation:				
ddress:		Email:		
Contact Number (Telephone/Fax/Mobile)				
ample Description:				
ind-use:				
Section	n 2 (To be filled-out by Receiving	Officer)		
			No.:	
		Date:		
ype/Number of Samples:				
fibersgarmen	ts			
fibers garmen yarns carpets fabrics others, specify				
TEST/S	TEST METHOD/	QTY	UNIT COST	TOTAL
	CONDITIONS			
		-		
			TOTAL:	
	_ v = 00			
Assessed by:Receiving Office	Reviewed b	y:	Technical Manage	er
Date:	Date:			
Duto.	Date.			



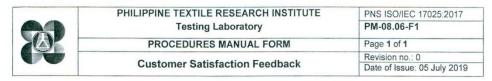
	PHILIPPINE TEXTILE RESEARCH INSTITUTE Testing Laboratory				O/IEC 1702		
	PRC	CEDURES MANUA	•		Page 1		
	PROCEDURES INIANUAL FORIN				Revisio	2227	
		Test Request				Issue: 05 Ju	uly 2019
Req. Ref. No.:							
Date:							
Time:							
CUSTOMER: ADDRESS:				TEL NO: FAX NO:			
. TESTING OR CALIE	BRATION SERVIC	E					
SAMPLE	SAMPLE CODE	TEST/CALIBRATION REQUESTED	TEST METHOD	SA	IO. OF AMPLE/ JNITS	UNIT	TOTAL
						Sub- Total	
						Discount	
						TOTAL	

3. OTHER SERVICE

		TOTAL	P
OR NO:	AMOUNT RECEIVE	ED:	
ATE: UNPAID BALANCE			
REPORT DUE ON:			
DISCUSSED WITH CUSTOMER			
CONFORME:			
Customer/Authorized Representative	Sample/s Received by:	Sample/s	s Reviewed by:
REPORT NO.:			

PM-07.01-A-F2 Revision No. 0 05 July 2019





ype of Service:	□Р	hysical Testing		☐ chemical testing	
	elp us evaluate the o			•	e delivery system.
ATTRIBUTES		LE	VEL OF SATISFACTION	ON	
	5	4	3	2	1
Quality of Test Report	No error	1 typographical error	2 or more typographical errors	Error in customer's information	Error in test requested/results
Timeliness of Test Report	On or before due date	1/2 day after due date	1 day after due date	2 days after due date	3 days after due date
Cost of test	Very reasonable	Somewhat reasonable	Fair	Somewhat unreasonable	Unreasonable
Behavior of staff	Always courteous and ready to serve	Generally courteous and accommodating	Usually courteous	Occasionally discourteous	Most of the time discourteous
		L	EVEL OF IMPORTANCE	DE .	
ATTRIBUTES	Extremely Important 5	Quite Important 4	Important 3	Quite Unimportant 2	Unimportant 1
Quality of Test Report					
Timeliness of Test Report					
Cost of test					
Behavior of staff					
Others (please specif	y):				
lease write your	other comments/s	uggestions:			





#### PHILIPPINE TEXTILE RESEARCH INSTITUTE

#### Testing Laboratory

Gen. Santos Ave. Bicutan, Taguig City

## CUSTOMER RATING ON LEVEL OF IMPORTANCE 2019

				Attributes		
No.	Customer	(Based on GP-04.07-B-F1  Quality of Timeliness Cost of Be				
(n)		TR	of TR	Test	Behavior of Staff	Others
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						
13						
14					1000	
15						
16						
17						
18						
19						
20	(TIO)	faceroo				
Total Im	portance Score (TIS) = sum of Importance Score (AIS) = TIS	of scores				
Sum of	e Importance Score (AIS) = TIS the Total Importance Score (STI	S)				

WI-006-PTL-F1 Rev. No. 2 24-04-08





#### PHILIPPINE TEXTILE RESEARCH INSTITUTE

Testing Laboratory
Gen. Santos Ave. Bicutan, Taguig City

## CUSTOMER RATING ON LEVEL OF SATISFACTION 2019

	Attributes				
No. Customer	(Based on GP-04.07-B-F1)  Quality of Timeliness of Cost of Behavior Rem				
(n)	Quality of TR	Timeliness of TR	Cost of Test	Behavior of Staff	Remarks
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
13					
14				-	
15	-			-	
16					
17				-	
18					
19					
20					
Total Satisfaction Score (TSS) = sum of scores					
Average Satisfaction Score (ASS) = TSS / n					
Weighted Score (WS) <sup>a</sup> = WF x ASS					
Total Weighted Score (TWS)				WI 006 PT	

<sup>a</sup> Where WF is taken from WI-006-PTL-F1

WI-006-PTL-F2 Rev. No. 1 24-04-08





#### PHILIPPINE TEXTILE RESEARCH INSTITUTE

Testing Laboratory
Gen. Santos Ave. Bicutan, Taguig City

CUSTOMI	ER RATING (	2019	CHON INDE.	A	
Attributes	Average Importance Score (AIS)	Weighting Factor (WF)	Average Satisfaction Score (ASS)	Weighted Score (WS)	
Quality of Test Report					
Timeliness of Test Report					
Cost of Test					
Behavior of Staff					
	Total Weighted	Score (TWS)			
	Highest Rating Given by a Customer Customer Satisfaction Index (CSI) =TWS/Highest Rating Given by a Customer x 100				

WI-006-PTL-F3 Rev. No. 2 24-04-08



	PHILIPPINE TEXTILE RESEARCH INSTITUTE	PNS ISO/IEC 17025:2017 PM-07.09-A-F1
A -	Testing Laboratory PROCEDURES MANUAL FORM	Page 1 of 1
		Revision no.: 0
	Complaint	Date of Issue: 05 July 2019

(To be filled-out by Customer)

	Control No.:
	Date:
Name of Customer:	Designation:
Company:	
Address:	
Tel/Fax No.:	
Test Report No.:	
Reference No.:	
PTRI SN:	
Nature/description of Complaint:	Test Results
Trada or docompliant or domplant.	Sample Description
	Others, please specify
	*
	CONTRACTOR
EV	ALUATION OF COMPLAINT
To:	
	e complaint, has been evaluated and found to be:
valid and corrective	e actions shall be undertaken;
not valid due to the	e following reasons:
Designation of the second second second second	
Thank you,	
QMgr	





#### SCHEDULE of TESTING FEES for TEXTILES, GARMENTS and ALLIED PRODUCTS (February 2009)

	ABORATORY ting LA-2005-068B)		LABORATORY sting LA-2005-068B)
Test	Method	Test	Method
Breaking Force - Grab - Cut and Ravelled Strip - Strip	EN ISO 13934-2:1999 ASTM D5035-06 EN ISO 13934-1:1999	Fiber Identification  Colorfastness	AATCC TM 20-2007 JIS 1030-1990
Breaking Strength - Grab	ASTM D5034-95 (Reapproved 2001)	- Laundering	AATCC TM 61-2007 ISO 105-CO6:1984
Fabric Weight/Mass Per Unit/Mass Per Unit	ISO 3801-1977 ASTM D3776-07	- Rubbing/Crocking	AATCC TM 8-2007 ISO-X122001
Length		- Perspiration	AATCC TM 15-2007 ISO 105-E)4:1994
Fabric Count	ASTM D3887-96 (Reapproved 2004) ASTM D3775-03a	- Water	AATCC TM 107-2007 ISO 105-EO4:1994
No. of Threads Per Unit Length	ISO 7211/2-1984	- Sea Water	AATCC 106-2007 ISO 105-EO4; 1994 AATCC TM 20-2007
Yarn Number (Short- Length Specimen)	ASTM D1059-01		
Dimensional Change	ISO 5077-2007 ISO 6330-2000 AATCC TM 135-2004		
Geotextiles - Mass per Unit Area	ISO 9864-2005 ASTM D5261-92		
- Breaking Force and Elongation	ASTM D4632-91		
Pilling Resistance (Random Tumble)	ASTM D3512-05 (Reapproved 2007)		





Test Name	Test Method	Equipment	Fee (PhP)
FIBERS			
Cotton Grade	Equipment Manual	Uster Colorimeter 750	350.00
Crimp Frequency	ASTM D3937		600.00
Fineness - Man-made	ASTM D1577	Lenzing Vibroscope S497	450.00
- Natural	ASTM D1577 (modified)		1,500.00
Lint Content	Equipment Manual	Uster MDTA 3	1,100.00
Numerical Mean Length	British Handbook No. 11		500.00
Strength - Bundle	ASTM D1445	Spinlab Stelometer Strength Tester	300.00
	ASTM D1294 (modified)	Instron Tensile Strength Tester 1130	2,200.00
YARNS/THREADS			
Abrasion Resistance	Equipment Manual	- Zweigle Yarn Abrasion Tester G55	700.00
Actual Length 1 <sup>st</sup> 5,000m every additional 1,000m	ASTM D204	Zweigle Wrap Reel	600.00 200.00
Evenness	ASTM D1425	Uster Evenness Tester 3	500.00
Hairiness	ASTM D5647	Uster Evenness Tester 3 with Hairiness Module	600.00
Number of Filaments/Ply			300.00
Shrinkage - Boiling Water	ASTM D204; D2259		500.00
- Dry Heat			650.00
Strength & Elongation - Single Strand	ASTM D2256	Uster Tensorapid 3	600.00
- Skein	ASTM D1578	Instron Tensile Strength Tester 5566	600.00





Test Name	Test Method	Equipment	Fee (PhP)
Twist - Combination	ASTM D1423	Zweigle Twist Tester	600.00
- Ply	ASTM 1422/Untwist Retwist		300.00
- Single			500.00
Yarn Number - Skein	ASTM D1907	Zweigle Wrap Reel	350.00
- Short Length	ASTM D1059	Zweigle Twist Tester	500.00
FABRICS			
A. COLORFASTNESS			
Actual Laundering	AATCC 135	Electrolux Wascator FOM7-1MP-Lab	450.00
Light (Xenon) (1-6 samples or colors)	AATCC 105-B02 AATCC 16	Atlas Ci 4000 Xenon Weather-Ometer	1,500.00
Weathering (Xenon) (1-6 samples or colors)	ISO 105-B04	Atlas Ci 4000 Xenon Weather-Ometer	1,500.00
B. CONSTRUCTION			
Stitch Density	IWS 229	Zweigle Traversing Thread Counter/ Pick Glass/Textest Automatic Pick Counter	500.00
Stitch Length	IIC-Starfish 3	Shirley Crimp Tester	500.00
Structure - Bow/Skewness	ASTM D3882		400.00
- Cover Factor	IWS 169		500.00
- Distance of Weave Repeat	100		200.00
			//
<ul> <li>Thread/Fabric Count/ No. of Threads Per Unit Length</li> </ul>	ASTM D3887 (knitted) ISO 7211/2 (woven ASTM D3775 (woven)	Zweigle Traversing Thread Counter/ Pick Glass/Textest Automatic Pick Counter	200.00





Test Name	Test Method	Equipment	Fee (PhP)
<ul> <li>Fabric Weight/ Mass per Unit Area</li> </ul>	ISO 3801: 9073-1 ASTM D3776; D461	J.A. King Pneumatic Sample Cutter SASD 677 Autosorter (Uster 4)	250.00
- Fabric Width	ASTM D3774		200.00
- Thickness	ISO 5084 ASTM D1777	SDL Digital Thickness Gauge MO34A	300.00
- Yarn Number	ISO 7211/5 ASTM D1059	Zweigle Twist Tester	500.00
Type of Weave	ISO 3572		200.00
C. DIMENSIONAL STABILITY			
Dimensional Change - 1 cycle	ISO 6330:5077 AATCC 135	Electrolux Wascator FOM71MP-Lab Whirlpool Automatic Washer	550.00
- 3 cycles		Trimposi / tatomatio Traonor	1,000.00
- 5 cycles			1,700.00
<ul> <li>additional cycle with measurement</li> </ul>			450.00
<ul> <li>additional cycle without measurement</li> </ul>			350.00

#### D. PERFORMANCE

Abrasion Resistance - Flex	ASTM D3885	Universal Wear Tester	
1 <sup>st</sup> 10,000 cycles additional 5,000 cycles	AOTHI BOOGG	Sinvoidal Vidal Todadi	700.00 300.00
- Martindale	ASTM D4966	Martindale Tester	
1 <sup>st</sup> 10,000 cycles additional 5,000 cycles			700.00 300.00
- Taber 1st 10,000 cycles additional 5,000 cycles	ASTM D3884	Taber Abrasion Tester	700.00 300.00
Air Permeability	ASTM D737	Shirley Air Permeability Tester	400.00





Test Name	Test Method	Equipment	Fee (PhP)
Flammability	ASTM D1230	Atlas Flammability Tester 45°	700.00
	US MVSS No. 302	Atlas Horizontal Flame Chamber HMV	1,000.00
	ASTM D6413	CS-IS Suga Vertical Flammability Tester	1,000.00
Pilling Resistance - ICI Pilling Box	ISO 12945-1 JIS L 1076	ICI Pilling Box Tester	700.00
- Random Tumble	ASTM D3512	Atlas Random Tumble Pilling Tester	600.00
Stiffness	ASTM D1388	Shirley Stiffness Tester	800.00
Streak Analysis	Equipment Manual	Atlas Streak Analyzer	650.00
Wrinkle Recovery - Angle	ISO 2313	Crease Recovery Tester	550.00
- Appearance	ISO 9867	AATCC Wrinkle Tester	550.00
E.STRENGTH  Breaking Force/Strength - Grab	ISO 13934-2 ASTM D5034	Instron Tensile Strength Tester 5566 Zwick/Roell Z005 Tensile Strength Tester	600.00
- Strip Cut Ravelled	ISO 13934-1 ASTM D5035	Instron Tensile Strength Tester 5566 Zwick/Roell Z005 Tensile Strength Tester	600.00 1,000.00
Bursting Strength - Strip	ISO 2960 ASTM D3786	BF Perkins Mullen Tester	450.00
Bursting Strength	PNS 439 ASTM D434	Instron Tensile Strength Tester 5566	500.00
Tearing Strength - Elmendorf	ASTM D1424	Elmendorf Tearing Tester	300.00
- Tongue	ASTM D2261	Instron Tensile Strength Tester 5566 Zwick/Roell Z005 Tensile Strength Tester	1,500.00
- Trapezoid	ASTM D5587	Instron Tensile Strength Tester 5566 Zwick/Roell Z005 Tensile Strength Tester	800.00





Test Name	Test Method	Equipment	Fee (PhP)
Yarn Slippage	ASTM D434	Instron Tensile Strength Tester 5566 Zwick/Roell Z005 Tensile Strength Tester	600.00
CARPETS			
Construction	ASTM D418		200.00
No. of Binding Sites	ASTM D5793 IWS 139 IWS 140		500.00
Pile Height	IWS 20	Pile Height Gauge	200.00
Shrinkage	IWS 128		800.00
Total Pile Weight - Uncoated	ASTM D5845 IWS 21		600.00
- Coated (Chem Lab)	310000000000000000000000000000000000000		1,600.00
Tuft Density	IWS 140		500.00
Tuft Withdrawal Force	IWS 202	Instron Tensile Strength Tester 1130	600.00
GARMENTS  Care Label Recommendation	PNS 591		200.00
Dimensional Change - 1 cycle	ISO 3759; 6330; 5077	Electrolux Wascator FOM71MP-Lab	550.00
- 3 cycles	AATCC 150	Whirlpool Automatic Washer	1,000.00
- 5 cycles			1,700.00
and the second of the second o			0
<ul> <li>additional cycle with measurement</li> </ul>			450.00
<ul> <li>additional cycle without measurement</li> </ul>			350.00
Garment Weight			250.00





Test Name	Test Method	Equipment	Fee (PhP)
GEOTEXTILES			
Breaking Load and			
Elongation			
- Grab	ASTM D4632	Instron Tensile Strength Tester 5566	600.00
- Toughness	ASTM D4632	Instron Tensile Strength Tester 5566	600.00
- rouginess	A01W D4002	materi rensie odengar rester seco	000.00
Mass Per Unit Area	ASTM D5261	J.A. King Pneumatic Sample Cutter SASD 677 Autosorter (Uster 4)	250.00
Tearing Strength			
- Trapezoid	ASTM D4533	Instron Tensile Strength Tester 5566	800.00
Tensile Strength - Wide Width	ASTM D4595	Zwick/Roell Z050 Tensile Strength Tester	1,700.00
Thickness	ASTM D1599	SDL Digital Thickness Gauge MO34A	300.00
NONWOVENS			
Breaking Force - Grab	ASTM D5034	Instron Tensile Strength Tester 5566	600.00
- Cut Strip	ASTM D 5035	Instron Tensile Strength Tester 5566	600.00
		Zwick/Roell Z050 Tensile Strength Tester	600.00
Mass Per Unit Area	ISO 9073-1	J.A. King Pneumatic Sample Cutter	250.00
Wass Fel Offic Alea	ASTM D6242	SASD 677 Autosorter (Uster 4)	
Stiffness	ASTM D5732	Shirley Stiffness Tester	600.00
Tearing Strength	100 0072 4	Instron Tensile Strength Tester 5566	800.00
- Trapezoid	ISO 9073-4 ASTM D5733	Instron Tensile Strength Tester 5500	000.00
- Tongue	ASTM D5735	Instron Tensile Strength Tester 5566	1,500.00
Tensile Strength and	ISO 90733	Instron Tensile Strength Tester 5566	600.00
Elongation (Strip-2")	100 0070-10	Zwick/Roell Z050 Tensile Strength Tester	253.00
Thickness	ISO 90732 ASTM D5729	SDL Digital Thickness Gauge MO34A	300.00





Test Name	Test Method	Equipment	Fee (PhP)
COLORFASTNESS Crocking (Rubbing)	ISO 105-X12 AATCC 8 JIS L0849	Atlas Crockmeter SDL Crockmeter	150.00
Crocking: Organic Solvent	ISO 105-D02 JIS L0862	Atlas Crockmeter SDL Crockmeter	200.00
Dry Cleaning one color every additional color	ISO 105-D01 JIS L0860	Atlas Launder00meter	500.00 300.00
Laundering * one color every additional color	ISO 105-C06 AATCC 61 JIS L0844	Atlas Launder0Ometer	400.00 150.00
Perspiration one color every additional color	AATCC 15	Atlas Perspiration Tester	400.00 150.00
Perspiration - acid one color every additional color - alkaline (basic) one color every additional color	ISO 105-E04 JIS L0848	Atlas Perspiration Tester	400.00 150.00 400.00 150.00
Perspiration - acid 1-2 colors every additional color	ISO 105-E05 AATCC 6 JIS L0851		150.00 50.00
- alkaline 1-2 color every additional color			150.00 50.00
perchloroethylene     1-2 color     every additional color	of a complete CF to Louisian u		150.00 50.00

<sup>\*</sup> Additional P405.00 per batch of sample for CF to Laundering with chlorine or perbonate





Test Name	Test Method Equipment		Fee (PhP)
Spotting - Water 1-2 colors every additional color	ISO 105-E07 AATCC 104 JIS L0853		150.00 50.00
Water - Distilled one color every additional color	ISO 105-E01 AATCC 104 JIS L0846	Atlas Perspiration Tester	600.00 250.00
Hot one color every additional color	ISO 105-E08 JIS L0845		200.00 100.00
Sea     one color     every additional color	ISO 105-E02 AATCC 106 JIS L0847	Atlas Perspiration Tester	600.00 250.00
WETTING/ABSORBENCY Absorbency one sample every additional sample	AATCC 79		200.00 50.00
Water Repellency Spray Test one sample every additional sample	AATCC 22	AATCC Spray Tester	250.00 100.00
Water Resistance Impact Penetration one sample every additional sample	AATCC 42	AATCC Impact Penetration Tester	300.00 100.00
Water Resistance Rain Test	AATCC 42	AATCC Rain Tester	300.00
OTHER CHEMICAL TESTS Ash Content	AATCC 78	Muffle Furnace Heraeus M110	2,350.00
Color Quality - % Reflectance - Whiteness - Yellowness	Equipment Manual	Datacolor Spectraflash SF 600 CT	250.00 250.00 250.00





Test Name	Test Method	Equipment	Fee (PhP)
Color Difference/quality one color every additional color	Equipment Manual	Datacolor Spectraflash SF 600 CT	250.00 250.00
Dye Class Identification (single fiber) one color every additional color	JIS L1065		700.00 350.00
Fiber Composition (without nonfibrous extraction)  - All types of sample 2 fibers (Method A: chemical)	ISO 1833; 5088 AATCC 20; 20A ASTM D276 JIS L1030	Olympus BX51 Microscope	1,100.00
every additional color			550.00
- Woven 3 fibers (Method B: 1 mechanical + 2 chemical)	ISO 1833; 5088 AATCC 20; 20A ASTM D276 JIS L1030	Olympus BX51 Microscope	1,650.00
2-3 fibers (Method C: 1 mechanical + 1 chemical + 1 microscopical)		Point Counting Technique* Olympus BX51 Microscope	2,885.00
2-3 fibers (Method D: 1 mechanical + 1 chemical + 2 microscopical)			4,500.00
- Yarn/Knitted/Nonwoven Method E: Microscopical	ISO 1833; 5088 AATCC 20; 20A ASTM D276 JIS L1030	Point Counting Technique* Olympus BX51 Microscope	1,710.00
Fiber Identification (Microscopical/Solubility) - Woven 1-2 colors every additional color/fiber	AATCC 20 JIS L1030	Olympus BX51 Microscope	800.00 500.00

<sup>\*</sup> Applicable to Philippine Tropical Fabric and other cellulosic blended fibers





Test Name	Test Method	Equipment	Fee (PhP)
Yarn/Knitted/Nonwoven     1-2 colors     every add'l color/fiber			500.00 200.00
Formaldehyde Content one sample every add'l sample	PTRI 80	Shimadzu UV-160A Spectrophotometer	1,300.00 500.00
Moisture Content	ASTM D2495	Gravity Convection/Force Draft Oven	450.00
pH value	AATCC 81	CyberScan pH500	400.00
Purity % - Acetic acid	Titration Method		500.00
Solid Content	Oven Method	Gravity Convection/Force Draft Oven	500.00
Sugar Content (1-3 samples)	Perkin's Method		1,400.00



### **Technical Service Division**

**Mechanical Processing Unit** 



# PROVISION OF PROCESSING SERVICES FOR TEXTILES AND ALLIED PRODUCTS

Description: Interlacing of blended cotton and natural textile fibers yarns with commercial thread for conversion into handwoven fabrics using the four-harness handloom equipment. This conversion is called handloom weaving, wherein two sets of yarns are interlaced with each other. (Basis: @ 24-in width and 3-m length)

Office of Division	Technical Services	Division – Pilot F	Plant	
Classification	Complex			
Type of	G2G; G2B; G2C			
Transaction				
Who may Avail	MSMEs, Social En	terprise, Governm	nent, Academe	
CHECKLIST OF R	EQUIREMENTS	V	WHERE TO SECU	JRE
Textile material (fit	oer, yarns, fabric)	To be provid	ed by client to TSD	Receiving Officer
TSD Form No. Service Request I duplicate)	001 Processing Form (1 original, 2	TSD Office,	1 <sup>st</sup> Floor Room 102	2
Order of Payment			Section, 3 <sup>rd</sup> Floor R	
Official Receipt	DEDI ACTION	•	ction Room, 3 <sup>rd</sup> Flo	
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Fill out Section 1 of Processing Service Request Form	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes	Maricor Alviar
	Discuss with Customer terms of reference Review entries and sign PSR		5 minutes	Daniel Leon J. Lavin



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
Sign Section II of PSR	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Maricor Alviar
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies		10 minutes	Gerlinda Villavicencio
	of Order of Payment FAD- Accounting Form No. 002			
	Review and sign OP			
	Retain one copy each of PSR and OP		3 minutes	Josue Rosal
	Issue 1 copy of OP and 2 copies of PSR			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and PSR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of PSR			
Return to TSD Office	Retain photocopy of OR and original copy of PSR. Provide OR and duplicate copy of PSR to client		7 minutes	Maricor Alviar



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CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Accomplish 2	PAID	2 minutes	Maricor Alviar
	Accomplish 2 copies of Job Order (JO) Form (TSD Form No.		2 minutes	Maricor Aiviar
	002) Review, assign		2 minutes	Daniallaan
	technical staff and sign JO		3 minutes	Daniel Leon J. Lavin or designated OIC
	Issue JO with materials to the concerned technical staff at Chemical Processing Unit		5 minutes	Maricor Alviar
	Receive and sign		2 minutes	Alexander M. Argame Jr.
	Loading of blended cotton and NTF yarns on Warping Frame Machine		3 h	Josie L. Garlitos/Melody Laxamana
	Unloading and transport of warped blended cotton and NTF yarns from warping frame to handloom equipment		0.50 h	Josie L. Garlitos/Melody Laxamana
	Loading of warped blended cotton and NTF yarns on handloom equipment (Dressing/Beaming process)		0.50 h	Josie L. Garlitos/Melody Laxamana
	Loading of warped blended cotton and NTF yarns on handloom equipment (Drawing-in/Denting Process)		24 h	Josie L. Garlitos/Melody Laxamana



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Weaving process		8 h	Josie L. Garlitos/Melody Laxamana
	Unloading of handwoven fabric from the handloom equipment		0.50 h	Josie L. Garlitos/Melody Laxamana
	Weighing and packaging of handwoven fabric		0.50 h	Josie L. Garlitos/Melody Laxamana
TOTAL PROC	ESSING TIME		37.331 h (4.67 days)	



### FEEDBACK AND MECHANISM

FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Client fill-out the feedback form (back of the Customer Satisfaction Feedback (CSF) and submit to the respective division's Receiving Officer (ROs)			
How feedback is processed	Every <i>month/quarter</i> ROs processes the CSF and prepares CSF monthly/quarterly report and submits to the Division Chief. The Division Chief submits the report to Quality Management Representative (QMR).			
How to file a complaint	Client fills-out the Customer Complaints Form at the back of the CSF. Client must ensure to provide the following:  - Name of person being complained  - Incident  - Evidence Client submits the Customer Complaints Form to the ROs.			
How complaints are processed	The ROs forwards the client complaint to the Division Chief after receipt of the client complaint. The Division Chief submits the complaint to the PTRI Anti-Red Tape Chair. Upon evaluation, PTRI Anti-Red Tape Chair convenes the Committee and starts the investigation. The Committee prepares the report and submits to the Head of the Agency for appropriate action.  PTRI Anti-Red Tape Chair provides feedback to the client within five days of the receipt of the complaint.			
Contact information	For inquiries and follow-up, clients may contact the following Email: <a href="mailto:ptri@ptri.dost.gov.ph">ptri@ptri.dost.gov.ph</a>   ptridost47@gmail.com Telephone: 8837-1325   88372071 local 2362 Fax: 8837-1325			



# PROVISION OF PROCESSING SERVICES FOR TEXTILES AND ALLIED PRODUCTS

Description: Conversion of 100% cotton fibers into yarns through spinning process and application of sizing chemicals on the yarns produced to improve its strength suitable for weaving; (Basis: 150-kg processing materials)

Office of Divisio	Technical Services D	ivision – Pilot Plar	nt	
Classification	Highly Technical Application			
Type of	G2G; G2B; G2C			
Transaction				
Who may Avail	MSMEs, Social Enter	•	•	
CHECKLIST OF	REQUIREMENTS	V	WHERE TO SECU	JRE
Textile material	(fiber, yarns, fabric)	To be provide	ed by client to TSD	Receiving Officer
TSD Form N Service Request duplicate)	lo. 001 Processing st Form (1 original, 2	• TSD Office,	1 <sup>st</sup> Floor Room 102	
Order of Payme	ent	Accounting S	Section, 3 <sup>rd</sup> Floor Ro	oom 309
Official Receipt		<ul> <li>Treasury Section Room, 3<sup>rd</sup> Floor Room 310</li> </ul>		
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Fill out Section 1 of Processing Service Request Form	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes	Maricor Alviar
	Discuss with Customer terms of reference			
	Review entries and sign PSR		5 minutes	Daniel Leon J. Lavin



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
0: 0 (: 11 (	A 1 : 0	PAID	TIME	RESPONSIBLE
Sign Section II of PSR	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Maricor Alviar
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS		10 minutes	Gerlinda Villavicencio
	Generate 2 copies of Order of Payment FAD- Accounting Form No. 002 Review and sign OP Retain one copy		3 minutes	Josue Rosal
	each of PSR and OP  Issue 1 copy of OP and 2 copies of PSR		o minutes	oodie Nodii
Pay the required fees to Treasury Unit	Check amount if conforms with OP and PSR  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies of PSR		8 minutes	Margery Salillas
Return to TSD Office	Retain photocopy of OR and original copy of PSR. Provide OR and duplicate copy of PSR to client		7 minutes	Maricor Alviar



CLIENT	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
STEPS		PAID	TIME	RESPONSIBLE
	Accomplish 2 copies of Job Order (JO) Form (TSD Form No. 002)		2 minutes	Maricor Alviar
	Review, assign technical staff and sign JO		3 minutes	Daniel Leon J. Lavin or designated OIC
	Issue JO with materials to the concerned technical staff at Chemical Processing Unit		5 minutes	Maricor Alviar
	Receive and sign JO		2 minutes	Alexander M. Argame Jr.
	Loading of blended fibers in Blowroom Machine Opening of cotton and natural textile fiber		2 h	Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of picker laps and feeding to Carding Machine		1.6 h	Noel A. Saguisag/ designated laboratory aide
	Carding process		16 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of carded sliver from Carding Machine to Drawframe including feeding		0.33 h	Noel A. Saguisag/ designated laboratory aide
	Drawing process (2 pass)		3.0 h	Noel A. Saguisag/ designated laboratory aide



CLIENT	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
STEPS		PAID	TIME	RESPONSIBLE
	Unloading and transport of drawn sliver to Roving Frame including feeding		1.5 h	Noel A. Saguisag/ designated laboratory aide
	Roving process		8 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of roving to Ring Frame including feeding		1.8 h	Noel A. Saguisag/ designated laboratory aide
	Set-up of roving to Ring Frame		32 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Ring spinning process		24 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport ring spun yarns to Winding Machine including feeding		0.83 h	Noel A. Saguisag/ designated laboratory aide
	Winding into cone		16 h	Noel A. Saguisag/ designated laboratory aide



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Unloading and feeding of yarns to Sizing Machine		5 h	Noel A. Saguisag/ designated laboratory aide
	Sizing process		40 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Weighing and packaging of yarns		2.7 h	Noel A. Saguisag/ designated laboratory aide
TOTAL PRO	CESSING TIME		154.76 h (19.34 days)	



### **FEEDBACK AND MECHANISM**

FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Client fill-out the feedback form (back of the Customer Satisfaction Feedback (CSF) and submit to the respective division's Receiving Officer (ROs)			
How feedback is processed	Every <i>month/quarter</i> ROs processes the CSF and prepares CSF monthly/quarterly report and submits to the Division Chief. The Division Chief submits the report to Quality Management Representative (QMR).			
How to file a complaint	Client fills-out the Customer Complaints Form at the back of the CSF. Client must ensure to provide the following:  - Name of person being complained  - Incident  - Evidence Client submits the Customer Complaints Form to the ROs.			
How complaints are processed	The ROs forwards the client complaint to the Division Chief after receipt of the client complaint. The Division Chief submits the complaint to the PTRI Anti-Red Tape Chair. Upon evaluation, PTRI Anti-Red Tape Chair convenes the Committee and starts the investigation. The Committee prepares the report and submits to the Head of the Agency for appropriate action.  PTRI Anti-Red Tape Chair provides feedback to the client within five days of the receipt of the complaint.			
Contact information	For inquiries and follow-up, clients may contact the following Email: <a href="mailto:ptri@ptri.dost.gov.ph">ptri@ptri.dost.gov.ph</a>   ptridost47@gmail.com Telephone: 8837-1325   88372071 local 2362 Fax: 8837-1325			



# PROVISION OF PROCESSING SERVICES FOR TEXTILES AND ALLIED PRODUCTS

Description: Conversion cotton & NTF blend materials into sized yarns; @ 150-kg processing materials

Office of Division	Technical Services I	Division – Pilot Pla	ant		
Classification	Highly Technical Application				
Type of	G2G; G2B; G2C				
Transaction					
Who may Avail	MSMEs, Social Enterprise, Government, Academe				
	REQUIREMENTS		VHERE TO SECU		
Textile material (	fiber, yarns, fabric)	To be provide	ed by client to TSD	Receiving Officer	
TSD Form No Service Reques duplicate)	o. 001 Processing t Form (1 original, 2	RDD Office,	1 <sup>st</sup> Floor Room 203	3	
Order of Paymer	nt	Accounting S	Section, 3 <sup>rd</sup> Floor Ro	oom 309	
Official Receipt		Treasury Sec.	ction Room, 3 <sup>rd</sup> Flo	or Room 310	
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
Fill out Section 1 of Processing Service Request Form	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2  Discuss with Customer terms of reference  Review entries and sign PSR	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes 5 minutes	Maricor Alviar  Daniel Leon J. Lavin	
Sign Section II of PSR	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Maricor Alviar	



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS		10 minutes	Gerlinda Villavicencio
	Generate 2 copies of Order of Payment FAD- Accounting Form No. 002			
	Review and sign OP			
	Retain one copy each of PSR and OP		3 minutes	Josue Rosal
	Issue 1 copy of OP and 2 copies of PSR			_
Pay the required fees to Treasury Unit	Check amount if conforms with OP and PSR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of PSR			
Return to TSD Office	Retain photocopy of OR and original copy of PSR. Provide OR and duplicate copy of PSR to client		7 minutes	Maricor Alviar
	Accomplish 2 copies of Job Order (JO) Form (TSD Form No. 002)		2 minutes	Maricor Alviar
	Review, assign technical staff and sign JO		3 minutes	Daniel Leon J. Lavin or designated OIC



CLIENT	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
STEPS	111171011011	PAID	TIME	RESPONSIBLE
	Issue JO with materials to the concerned technical staff at Chemical Processing Unit		5 minutes	Maricor Alviar
	Receive and sign JO		2 minutes	Alexander M. Argame Jr.
	Loading of blended fibers in Blowroom Machine Opening of cotton and natural textile fiber		2 h	Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of picker laps and feeding to Carding Machine		1.6 h	Noel A. Saguisag/ designated laboratory aide
	Carding process		16 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of carded sliver from Carding Machine to Drawframe including feeding		0.33 h	Noel A. Saguisag/ designated laboratory aide
	Drawing process (3 pass)		4.5 h	Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of drawn sliver to Roving Frame including feeding		1.5 h	Noel A. Saguisag/ designated laboratory aide
	Roving process		8 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of roving to Ring Frame including feeding		1.8 h	Noel A. Saguisag/ designated laboratory aide



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Set-up of roving to Ring Frame	PAID	32 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Ring spinning process		24 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport ring spun yarns to Winding Machine including feeding		0.83 h	Noel A. Saguisag/ designated laboratory aide
	Winding into cone		16 h	Noel A. Saguisag/ designated laboratory aide
	Unloading and feeding of yarns to Sizing Machine		5 h	Noel A. Saguisag/ designated laboratory aide
	Sizing process		40 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Weighing and packaging of yarns		2.7 h	Noel A. Saguisag/ designated laboratory aide
TOTAL PROCESSING TIME		156.26 h (19.53 days)		



### **FEEDBACK AND MECHANISM**

FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Client fill-out the feedback form (back of the Customer Satisfaction Feedback (CSF) and submit to the respective division's Receiving Officer (ROs)
How feedback is processed	Every <i>month/quarter</i> ROs processes the CSF and prepares CSF monthly/quarterly report and submits to the Division Chief. The Division Chief submits the report to Quality Management Representative (QMR).
How to file a complaint	Client fills-out the Customer Complaints Form at the back of the CSF. Client must ensure to provide the following:  - Name of person being complained - Incident - Evidence Client submits the Customer Complaints Form to the ROs.
How complaints are processed	The ROs forwards the client complaint to the Division Chief after receipt of the client complaint. The Division Chief submits the complaint to the PTRI Anti-Red Tape Chair. Upon evaluation, PTRI Anti-Red Tape Chair convenes the Committee and starts the investigation. The Committee prepares the report and submits to the Head of the Agency for appropriate action.  PTRI Anti-Red Tape Chair provides feedback to the client within five days of the receipt of the complaint.
Contact information	For inquiries and follow-up, clients may contact the following Email: <a href="mailto:ptri@ptri.dost.gov.ph">ptri@ptri.dost.gov.ph</a>   ptridost47@gmail.com Telephone: 8837-1325   88372071 local 2362 Fax: 8837-1325



## PROVISION OF PROCESSING SERVICES FOR TEXTILES AND ALLIED PRODUCTS

Description: Conversion of 100% cotton fibers into single ply yarns through standard spinning process and twisting these yarns to produce two-ply yarns utilizing PTRI's twisting machine to improve its strength suitable for weaving; (Basis: 150-kg processing materials)

Office of Divisio	Technical Services D	Technical Services Division – Pilot Plant				
Classification	Highly Technical Application					
Type of	G2G; G2B; G2C					
Transaction						
Who may Avail	MSMEs, Social Enterprise, Government, Academe					
CHECKLIST OF	REQUIREMENTS	V	VHERE TO SECU	JRE		
Textile material	(fiber, yarns, fabric)	To be provide	ed by client to TSD	Receiving Officer		
	lo. 001 Processing st Form (1 original, 2	TSD Office, 1 <sup>st</sup> Floor Room 102				
Order of Payme	ent		Section, 3 <sup>rd</sup> Floor Ro			
Official Receipt	DTDI ACTION		ction Room, 3rd Flo			
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE		
Fill out Section 1 of Processing Service Request Form	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2  Discuss with Customer terms of reference  Review entries and sign PSR	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes 5 minutes	Maricor Alviar Daniel Leon J. Lavin		
Sign Section II of PSR	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Maricor Alviar		



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS		10 minutes	Gerlinda Villavicencio
	Generate 2 copies of Order of Payment FAD- Accounting Form No. 002			
	Review and sign OP			
	Retain one copy each of PSR and OP		3 minutes	Josue Rosal
	Issue 1 copy of OP and 2 copies of PSR			_
Pay the required fees to Treasury Unit	Check amount if conforms with OP and PSR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of PSR			
Return to TSD Office	Retain photocopy of OR and original copy of PSR. Provide OR and duplicate copy of PSR to client		7 minutes	Maricor Alviar
	Accomplish 2 copies of Job Order (JO) Form (TSD Form No. 002)		2 minutes	Maricor Alviar
	Review, assign technical staff and sign JO		3 minutes	Daniel Leon J. Lavin or designated OIC



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CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
	10 '11	PAID	TIME	RESPONSIBLE
	Issue JO with materials to the concerned technical staff at Chemical Processing Unit		5 minutes	Maricor Alviar
	Receive and sign JO		2 minutes	Alexander M. Argame Jr.
	Loading of blended fibers in Blowroom Machine Opening of cotton and natural textile fiber		2 h	Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of picker laps and feeding to Carding Machine		1.6 h	Noel A. Saguisag/ designated laboratory aide
	Carding process		16 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of carded sliver from Carding Machine to Drawframe including feeding		0.33 h	Noel A. Saguisag/ designated laboratory aide
	Drawing process (2 pass)		3.0 h	Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of drawn sliver to Roving Frame including feeding		1.5 h	Noel A. Saguisag/ designated laboratory aide
	Roving process		8 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of roving to Ring Frame including feeding		1.8 h	Noel A. Saguisag/ designated laboratory aide



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
	Set-up of roving to Ring Frame		32 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Ring spinning process		24 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport ring spun yarns to Winding Machine including feeding		0.83 h	Noel A. Saguisag/ designated laboratory aide
	Winding into cone		16 h	Noel A. Saguisag/ designated laboratory aide
	Unloading and feeding of yarns to Twisting Machine		5 h	Noel A. Saguisag/ designated laboratory aide
	Twisting process		56 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and feeding to Winding Machine for Rewinding		1.5 h	Noel A. Saguisag/ designated laboratory aide
	Rewinding process		16 h	Noel A. Saguisag/ designated laboratory aide
	Weighing and packaging of yarns		2.7 h	Noel A. Saguisag/ designated laboratory aide
TOTAL PRO	CESSING TIME		192.293 h (24.03 days)	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Client fill-out the feedback form (back of the Customer Satisfaction Feedback (CSF) and submit to the respective division's Receiving Officer (ROs)
How feedback is processed	Every <i>month/quarter</i> ROs processes the CSF and prepares CSF monthly/quarterly report and submits to the Division Chief. The Division Chief submits the report to Quality Management Representative (QMR).
How to file a complaint	Client fills-out the Customer Complaints Form at the back of the CSF. Client must ensure to provide the following:  - Name of person being complained  - Incident  - Evidence Client submits the Customer Complaints Form to the ROs.
How complaints are processed	The ROs forwards the client complaint to the Division Chief after receipt of the client complaint. The Division Chief submits the complaint to the PTRI Anti-Red Tape Chair. Upon evaluation, PTRI Anti-Red Tape Chair convenes the Committee and starts the investigation. The Committee prepares the report and submits to the Head of the Agency for appropriate action.  PTRI Anti-Red Tape Chair provides feedback to the client within five days of the receipt of the complaint.
Contact information	For inquiries and follow-up, clients may contact the following Email: <a href="mailto:ptri@ptri.dost.gov.ph">ptri@ptri.dost.gov.ph</a>   ptridost47@gmail.com Telephone: 8837-1325   88372071 local 2362 Fax: 8837-1325



# PROVISION OF PROCESSING SERVICES FOR TEXTILES AND ALLIED PRODUCTS

Description: Conversion of 100% cotton fibers into single ply yarns through standard spinning process and twisting these yarns to produce two-ply yarns utilizing PTRI's twisting machine to improve its strength suitable for weaving; (Basis: 150-kg processing materials)

Office of Divisio	Technical Services Division – Pilot Plant						
Classification	Highly Technical Application						
Type of	G2G; G2B; G2C						
Transaction							
Who may Avail	MSMEs, Social Enter	-					
CHECKLIST OF	REQUIREMENTS	V	<b>VHERE TO SECU</b>	JRE			
Textile material	(fiber, yarns, fabric)	To be provide	ed by client to TSD	Receiving Officer			
TSD Form N Service Request duplicate)	lo. 001 Processing st Form (1 original, 2	RDD Office, 1st Floor Room 203					
Order of Payme	ent	Accounting Section, 3 <sup>rd</sup> Floor Room 309					
<ul> <li>Official Receipt</li> </ul>		Treasury Section Room, 3 <sup>rd</sup> Floor Room 310					
CLIENT STEPS	PTRI ACTION	TION FEES TO BE PROCESSING PERSON					
		PAID TIME RESPONSIBLE					
Fill out Section 1 of Processing Service Request Form	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2  Discuss with Customer terms of reference  Review entries and sign PSR	Refer to Schedule of Textile Processing Fees and Schedules  5 minutes  Daniel Leon					
Sign Section II of PSR	sign PSR Lavin						



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS		10 minutes	Gerlinda Villavicencio
	Generate 2 copies of Order of Payment FAD- Accounting Form No. 002			
	Review and sign OP		3 minutes	Josue Rosal
	Retain one copy each of PSR and OP			
	Issue 1 copy of OP and 2 copies of PSR			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and PSR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of PSR			
Return to TSD Office	Retain photocopy of OR and original copy of PSR. Provide OR and duplicate copy of PSR to client		7 minutes	Maricor Alviar
	Accomplish 2 copies of Job Order (JO) Form (TSD Form No. 002)		2 minutes	Maricor Alviar
	Review, assign technical staff and sign JO		3 minutes	Daniel Leon J. Lavin or designated OIC



OLIENT OTERO	DEDI ACTION	EEEO TO DE	PROCESSING	D031-F1KI
CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
	Issue JO with materials to the concerned technical staff at Chemical Processing Unit		5 minutes	Maricor Alviar
	Receive and sign JO		2 minutes	Alexander M. Argame Jr.
	Loading of blended fibers in Blowroom Machine Opening of cotton and natural textile fiber		2 h	Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of picker laps and feeding to Carding Machine		1.6 h	Noel A. Saguisag/ designated laboratory aide
	Carding process		16 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of carded sliver from Carding Machine to Drawframe including feeding		0.33 h	Noel A. Saguisag/ designated laboratory aide
	Drawing process (3 pass)		4.5 h	Noel A. Saguisag/ designated laboratory aide
	Unloading and transport of drawn sliver to Roving Frame including feeding		1.5 h	Noel A. Saguisag/ designated laboratory aide
	Roving process		8 h	Henry R. Listano/Noel A. Saguisag/ designated laboratory aide



OLIENT OTERO	DEDLA OTION	FEEO TO DE	BBOOFOOINO	DEDOON
CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
	Unloading and		1.8 h	Noel A. Saguisag/
	transport of roving			designated
	to Ring Frame			laboratory aide
	including feeding			
	Set-up of roving to		32 h	Henry R.
	Ring Frame			Listano/Noel A.
				Saguisag/
				designated
				laboratory aide
	Ring spinning		24 h	Henry R.
	process		2411	Listano/Noel A.
	process			Saguisag/
				designated
				laboratory aide
				laboratory and
	Unloading and		0.83 h	Noel A. Saguisag/
	transport ring spun			designated
	yarns to Winding			laboratory aide
	Machine including			
	feeding			
	Winding into cone		16 h	Noel A. Saguisag/
				designated
				laboratory aide
	Unloading and		5 h	Noel A. Saguisag/
	feeding of yarns to			designated
	Twisting Machine			laboratory aide
	Twisting process		56 h	Henry R.
				Listano/Noel A.
				Saguisag/
				designated
				laboratory aide
	Unloading and		1.5 h	Noel A. Saguisag/
	feeding to Winding			designated
	Machine for			laboratory aide
	Rewinding			
	Rewinding process		16 h	Noel A. Saguisag/
				designated
	Mainbing		0.7.5	laboratory aide
	Weighing and		2.7 h	Noel A. Saguisag/
	packaging			designated
	of yarns		405 000 b	laboratory aide
TOTAL PRO	CESSING TIME		195.293 h	
			(24.41 days)	



FEEDE	FEEDBACK AND COMPLAINTS MECHANISMS			
How to send feedback	Client fill-out the feedback form (back of the Customer Satisfaction Feedback (CSF) and submit to the respective division's Receiving Officer (ROs)			
How feedback is processed	Every <i>month/quarter</i> ROs processes the CSF and prepares CSF monthly/quarterly report and submits to the Division Chief. The Division Chief submits the report to Quality Management Representative (QMR).			
How to file a complaint	Client fills-out the Customer Complaints Form at the back of the CSF. Client must ensure to provide the following:  - Name of person being complained  - Incident  - Evidence Client submits the Customer Complaints Form to the ROs.			
How complaints are processed	The ROs forwards the client complaint to the Division Chief after receipt of the client complaint. The Division Chief submits the complaint to the PTRI Anti-Red Tape Chair. Upon evaluation, PTRI Anti-Red Tape Chair convenes the Committee and starts the investigation. The Committee prepares the report and submits to the Head of the Agency for appropriate action.  PTRI Anti-Red Tape Chair provides feedback to the client within five days of the receipt of the complaint.			
Contact information	For inquiries and follow-up, clients may contact the following Email: <a href="mailto:ptri@ptri.dost.gov.ph">ptri@ptri.dost.gov.ph</a>   ptridost47@gmail.com Telephone: 8837-1325   88372071 local 2362 Fax: 8837-1325			





### Section 1 (To be filled-out by customer) Requesting Official/Person: Designation: Company/Affiliation: \_ Address: \_ Contact Number (Telephone/Fax/Mobile): \_ Sample Description: End-use: \_ Section 2 (To be filled-out by Receiving Officer) Quotation No.: \_ Date: \_ Type/Number of Samples: \_\_\_\_\_ fibers \_ garments yarns fabrics carpets others, specify: TEST METHOD/ CONDITIONS TEST/S UNIT COST TOTAL QTY TOTAL: \_ Assessed by: \_\_ Reviewed by: \_

Date:

Technical Manager

Receiving Officer

Date:



	PHILIPPII	NE TEXTILE RESEAR	CH INSTITUTE	PNS IS	O/IEC 1702	5:2017
		<b>Testing Laborator</b>	у	PM-0	7.01-A-F	2
	PRO	CEDURES MANUA	L FORM	Page 1	of 1	
				Revisio	n no.: 0	
		Test Request		Date of	Issue: 05 Ju	ly 2019
Req. Ref. No.:						
Date:						
Time:						
CUSTOMER: ADDRESS:			TEL	NO: NO:		
ADDRESS:	AL IRRATION SERVIC	F				
ADDRESS:	ALIBRATION SERVICE SAMPLE CODE	TEST/CALIBRATION REQUESTED			UNIT	TOTAL
ADDRESS:	SAMPLE	TEST/CALIBRATION	FAX	NO. OF SAMPLE/		TOTAL
ADDRESS:	SAMPLE	TEST/CALIBRATION	FAX	NO. OF SAMPLE/		TOTAL
ADDRESS:	SAMPLE	TEST/CALIBRATION	FAX	NO. OF SAMPLE/		TOTAL
ADDRESS:	SAMPLE	TEST/CALIBRATION	FAX	NO. OF SAMPLE/	COST Sub-	TOTAL

		TOTAL	P
OR NO:	AMOUNT RECEIVE		
DATE:	UNPAID BALANCE		
REPORT DUE ON:			
DISCUSSED WITH CUSTOMER			
CONFORME			
Customer/Authorized Representative	Sample/s Received by:	Sample/s F	Reviewed by:
REPORT NO			•

3. OTHER SERVICE

PM-07.01-A-F2 Revision No. 0 05 July 2019





ype of Service:	□Р	hysical Testing		☐ chemical testing	
	elp us evaluate the o			•	e delivery system.
ATTRIBUTES		LE	VEL OF SATISFACTION	ON	
	5	4	3	2	1
Quality of Test Report	No error	1 typographical error	2 or more typographical errors	Error in customer's information	Error in test requested/results
Timeliness of Test Report	On or before due date	1/2 day after due date	1 day after due date	2 days after due date	3 days after due date
Cost of test	Very reasonable	Somewhat reasonable	Fair	Somewhat unreasonable	Unreasonable
Behavior of staff	Always courteous and ready to serve	Generally courteous and accommodating	Usually courteous	Occasionally discourteous	Most of the time discourteous
		L	EVEL OF IMPORTANCE	DE .	
ATTRIBUTES	Extremely Important 5	Quite Important 4	Important 3	Quite Unimportant 2	Unimportant 1
Quality of Test Report					
Timeliness of Test Report					
Cost of test					
Behavior of staff					
Others (please specif	y):				
lease write your	other comments/s	uggestions:			





### PHILIPPINE TEXTILE RESEARCH INSTITUTE

#### Testing Laboratory

Gen. Santos Ave. Bicutan, Taguig City

# CUSTOMER RATING ON LEVEL OF IMPORTANCE 2019

		Attributes (Based on GP-04.07-B-F1)				
No.	Customer	Quality of	2801000	Cost of	Behavior	
(n)		Quality of TR	of TR	Test	of Staff	Others
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						
13						
14					1919	
15						
16						
17						
18						
19						
20	(TIO)	faceroo				
Total Im	portance Score (TIS) = sum of Importance Score (AIS) = TIS	of scores				
Sum of	e Importance Score (AIS) = TIS the Total Importance Score (STI	S)				

WI-006-PTL-F1 Rev. No. 2 24-04-08





### PHILIPPINE TEXTILE RESEARCH INSTITUTE

Testing Laboratory
Gen. Santos Ave. Bicutan, Taguig City

# CUSTOMER RATING ON LEVEL OF SATISFACTION 2019

			Attributes		2111-1-27-25
No. Customer			on GP-04.07		
(n) Customer	Quality of TR	Timeliness of TR	Cost of Test	Behavior of Staff	Remarks
1					
2					
3					
4					
5					
6					1000
7					
8					
9					
10					
11		- 150			
12					
13					
14				-	
15					
16				-	
17					
18					
19					
20					
Total Satisfaction Score (TSS) = sur	m of scores				
Average Satisfaction Score (ASS) =	= TSS / n				
Weighted Score (WS) <sup>a</sup> =	: WF x ASS				
Total Weighted Score (TWS)				WI-006-PT	

<sup>a</sup> Where WF is taken from WI-006-PTL-F1

WI-006-PTL-F2 Rev. No. 1 24-04-08





### PHILIPPINE TEXTILE RESEARCH INSTITUTE

Testing Laboratory
Gen. Santos Ave. Bicutan, Taguig City

CUSTOMI	ER RATING (		CTION INDE	X
	,	2019	I	
Attributes	Average Importance Score (AIS)	Weighting Factor (WF)	Average Satisfaction Score (ASS)	Weighted Score (WS)
Quality of Test Report				
Timeliness of Test Report				
Cost of Test				
Behavior of Staff				
	Total Weighted	Score (TWS)		
	Customer Satis	Given by a Custo faction Index (CS ating Given by a Cu	81)	

WI-006-PTL-F3 Rev. No. 2 24-04-08



 PHILIPPINE TEXTILE RESEARCH INSTITUTE	PNS ISO/IEC 17025:2017
Testing Laboratory	PM-07.09-A-F1
PROCEDURES MANUAL FORM	Page 1 of 1
	Revision no.: 0
Complaint	Date of Issue: 05 July 2019

(To be filled-out by Customer)

	Control No.:
	Date:
Name of Customer:	Designation:
Company:	
Address:	
Tel/Fax No.:	
Test Report No.:	
Reference No.:	
PTRI SN:	
Nature/description of Complaint:	☐ Test Results
· · · · · · · · · · · · · · · · · · ·	Sample Description
	Others, please specify
	8
EV	ALUATION OF COMPLAINT
To:	
	e complaint, has been evaluated and found to be:
	e actions shall be undertaken;
not valid due to the	following reasons:
**************************************	
Thank you,	
QMgr	
Wildi	





# SCHEDULE OF SERVICE FEES FOR YARNS AND FABRIC MANUFACTURING PROCESSES Technical Services Division as of February 2007

Manufacturing Process	Operation	Fee (PhP)/kg
SPINNING		
	Picking	2.00
	Carding	35.00
	1st Drawing (Saco-Lowell)	15.00
	2 <sup>nd</sup> Drawing (Rieter)	8.00
	Roving	35.00
	Spinning	120.00
	Twisting	50.00
	Spinning Trial (Miniature equipment)	580.00 (P180.00 minimum for 300 grams and below)
WEAVING (Powerloom)		
	Sizing	135.00
	20s Ne	205.00
	30s Ne	10.00 /m
	Warping (30 sections)	5.00 /m
	Beaming	10.00 /m
	Weaving	
WEAVING (Handloom)		
	4-Harness (Upright Loom)	
	Warp: 1000-1300 ends Filling: Fine Coarse	225.00 150.00
	Warp: 800-999 ends Filling: Fine Coarse	190.00 125.00
	Warp: 799 ends and below Filling: Fine Coarse	140.00 90.00





Manufacturing Process	Operation	Fee (PhP)/kg
WEAVING (Handloom)		
continuation	Dobby Weaving a. 8-Harness, 50 pegs Warp: 1000-1300 ends Filling: Fine	250.00
	Coarse	170.00
	Warp: 800-999 ends Filling: Fine Coarse	210.00 140.00
	Warp: 799 ends and below Filling: Fine Coarse	155.00 105.00
	b. 8-Harness, 75 pegs Warp: 1000-1300 ends Filling: Fine Coarse	260.00 175.00
	Warp: 800-999 ends Filling: Fine Coarse	220.00 145.00
	Warp: 799 ends and below Filling: Fine Coarse	160.00 105.00
	c. 8-Harness, 100 pegs Warp: 1000-1300 ends Filling: Fine Coarse	265.00 180.00
	Warp: 800-999 ends Filling: Fine Coarse	225.00 150.00
	Warp: 799 ends and below Filling: Fine Coarse	165.0 110.0
	d. 12-Harness, 50 pegs	
	Warp: 1000-1300 ends Filling: Fine Coarse	255.00 175.00
	Warp: 800-999 ends Filling: Fine Coarse	215.0 145.0
	Warp: 799 ends and below Filling: Fine Coarse	155.00 105.00





Manufacturing Process	Operation	Fee (PhP)/kg
WEAVING (Handloom)		
continuation	e. 12-Harness, 75 pegs Warp: 1000-1300 ends Filling: Fine Coarse	265.00 180.00
	Warp: 800-999 ends Filling: Fine Coarse	220.00 150.00
	Warp: 799 ends and below Filling: Fine Coarse	160.00 110.00
	f. 12-Harness, 100 pegs Warp: 1000-1300 ends Filling: Fine Coarse	270.00 185.00
	Warp: 800-999 ends Filling: Fine Coarse	225.00 155.00
	Warp: 799 ends and below Filling: Fine Coarse	165.00 115.00
	g. 18-Harness, 50 pegs Warp: 1000-1300 ends Filling: Fine Coarse	260.00 175.00
	Warp: 800-999 ends Filling: Fine Coarse	215.00 150.00
	Warp: 799 ends and below Filling: Fine Coarse	160.00 105.00
	h. 18-Harness, 75 pegs	
	Warp: 1000-1300 ends Filling: Fine Coarse	265.00 180.00
	Warp: 800-999 ends Filling: Fine Coarse	220.00 155.00
	Warp: 799 ends and below Filling: Fine Coarse	165.00 110.00





Manufacturing Process	Operation	Fee (PhP)/kg
WEAVING (Handloom)		
continuation	i. 18-Harness, 100 pegs Warp: 1000-1300 ends Filling: Fine Coarse	270.00 190.00
	Warp: 800-999 ends Filling: Fine Coarse	230.00 160.00
	Warp: 799 ends and below Filling: Fine Coarse	165.00 115.00
	j. 24-Harness, 50 pegs Warp: 1000-1300 ends Filling: Fine Coarse	260.00 180.00
	Warp: 800-999 ends Filling: Fine Coarse	220.00 150.00
	Warp: 799 ends and below Filling: Fine Coarse	160.0 110.0
	k. 24-Harness, 75 pegs Warp: 1000-1300 ends Filling: Fine Coarse	265.0 185.0
	Warp: 800-999 ends Filling: Fine Coarse	225.0 155.0
	Warp: 799 ends and below Filling: Fine Coarse	165.0 115.0
	I. 24-Harness, 100 pegs	
	Warp: 1000-1300 ends Filling: Fine Coarse	270.0 190.0
	Warp: 800-999 ends Filling: Fine Coarse	230.00 160.00
	Warp: 799 ends and below Filling: Fine Coarse	170.00 120.00





Manufacturing Process	Operation	Fee (PhP)/kg
FINISHING		
	Scouring/Bleaching	
	Sample Scouring/Bleaching	95.00
	Cotton	260.00
	Indigenous Materials	345.00
	Colormatching	
	Reactive/Direct/Disperse	230.00 /shade
	Basic/Acid	175.00 /shade
	Dyeing	
	Reactive/Direct/Disperse	
	- Light shade	460.00
	- Medium shade	475.00
	- Dark shade	500.00
	Basic/Acid	
	- Light shade	275.00
	- Medium shade	290.00
	- Dark shade	310.00
	Chemo-mechanical softening	
	Fibers	120.00
	Fabric	70.00 /m



### **Technical Service Division**

**Chemical Processing Unit** 



# PROVISION OF PROCESSING SERVICES FOR TEXTILES AND ALLIED PRODUCTS

Description: Description: Scouring and Bleaching of fibers, yarns and fabrics is the process of extracting impurities through chemical application

Office of Division	n Technical Services	s Division – Pilot F	Plant			
Classification	Complex	Complex				
Type of	G2G; G2B; G2C	G2G; G2B; G2C				
Transaction						
Who may Avail	MSMEs, Social En					
	REQUIREMENTS		WHERE TO SECU			
Textile material	(fiber, yarns, fabric)	To be provide	ed by client to TSD	Receiving Officer		
	o. 001 Processing st Form (1 original, 2	TSD Office,	1 <sup>st</sup> Floor Room 102			
Order of Payme	nt		Section, 3 <sup>rd</sup> Floor Ro			
Official Receipt			ction Room, 3 <sup>rd</sup> Floo			
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE		
Fill out Section 1 of Processing Service Request Form	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2  Discuss with Customer terms of reference  Review entries and sign PSR	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes 5 minutes	Maricor Alviar  Daniel Leon J. Lavin		
Sign Section II of PSR	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Maricor Alviar		



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
Secure order of payment from	Encode information in Accounting		10 minutes	Gerlinda Villavicencio
Accounting Section	Module of ULIMS			
	Generate 2 copies of Order of Payment FAD-Accounting Form No. 002			
	Review and sign OP		3 minutes	Josue Rosal
	Retain one copy each of PSR and OP		3 minutes	Jusue Nusai
	Issue 1 copy of OP and 2 copies of PSR			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and PSR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of PSR			
Return to TSD Office	Retain photocopy of OR and original copy of PSR. Provide OR and duplicate copy of PSR to client		7 minutes	Maricor Alviar
	Accomplish 2 copies of Job Order (JO) Form (TSD Form No. 002)		2 minutes	Maricor Alviar
	Review, assign technical staff and sign JO		3 minutes	Daniel Leon J. Lavin or designated OIC



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
	Issue JO with materials to the concerned technical staff at Chemical Processing Unit		5 minutes	Maricor Alviar
	Receive and sign JO		2 minutes	Adela H. Montalvo
	Weighing of fabric/material		0.083 h	Adela H. Montalvo/ Thelma M. Sipin
	Check and verify established recipe for the scouring bleaching as basis of application to the required service request		0.083 h	Adela H. Montalvo/ Thelma M. Sipin
	Computation of chemicals generated from the new recipe		0.083 h	Adela H. Montalvo/ Thelma M. Sipin
	Documentation of new recipe and required chemicals		0.083 h	Adela H. Montalvo/ Thelma M. Sipin
	Preparation of materials and auxiliaries required for the scouring and bleaching process		0.167 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Verification of balance		0.083 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Preparation of the stainless vat		0.167 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Loading of water required for the scouring and bleaching process		0.083 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
	Heating of water inside the stainless vat		0.50h	Thelma M. Sipin/Gene Ablan/Mylene
	Adding and mixing of chemical auxiliaries		0.083 h	Dacuya Thelma M. Sipin/Gene Ablan/Mylene
	Soaking and stirring of fabric		0.25 h	Dacuya Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Unloading and safekeeping of soaked fabric from the stainless vat		0.033 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Adding of bleaching agent in the stainless vat		0.05 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Re-loading of pretreated fabric in the stainless vat with bleaching agent		0.013 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Maintaining of temperature @ 100°C		0.75 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Unloading of bleached fabric from the stainless vat		0.083 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Washing of bleached fabric		0.25 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Preparation and filling of water of stainless vat for the neutralization process		0.167 h	Thelma M. Sipin/Gene Ablan/Mylene Dacuya
	Loading of bleached fabric in the stainless vat		0.083	Thelma M. Sipin/Gene Ablan/Mylene Dacuya



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
	Neutralization		0.33 h	Thelma M.
	process			Sipin/Gene
				Ablan/Mylene
				Dacuya
	Unloading of		0.083	Thelma M.
	scoured and			Sipin/Gene
	bleached fabric			Ablan/Mylene
	from the stainless			Dacuya
	vat			
	Air drying of		16 h	Thelma M.
	scoured and			Sipin/Gene
	bleached fabric			Ablan/Mylene
				Dacuya
	Labelling and		0.083	Thelma M.
	packaging			Sipin/Gene
				Ablan/Mylene
				Dacuya
TOTAL PROC	ESSING TIME		19.59 h	
ISTALTROO			(2.45 days)	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Client fill-out the feedback form (back of the Customer Satisfaction Feedback (CSF) and submit to the respective division's Receiving Officer (ROs)
How feedback is processed	Every <i>month/quarter</i> ROs processes the CSF and prepares CSF monthly/quarterly report and submits to the Division Chief. The Division Chief submits the report to Quality Management Representative (QMR).
How to file a complaint	Client fills-out the Customer Complaints Form at the back of the CSF. Client must ensure to provide the following:  - Name of person being complained  - Incident  - Evidence Client submits the Customer Complaints Form to the ROs.
How complaints are processed	The ROs forwards the client complaint to the Division Chief after receipt of the client complaint. The Division Chief submits the complaint to the PTRI Anti-Red Tape Chair. Upon evaluation, PTRI Anti-Red Tape Chair convenes the Committee and starts the investigation. The Committee prepares the report and submits to the Head of the Agency for appropriate action.  PTRI Anti-Red Tape Chair provides feedback to the client within five days of the receipt of the complaint.
Contact information	For inquiries and follow-up, clients may contact the following Email: <a href="mailto:ptri@ptri.dost.gov.ph">ptri@ptri.dost.gov.ph</a>   ptridost47@gmail.com Telephone: 8837-1325   88372071 local 2362 Fax: 8837-1325



# PROVISION OF PROCESSING SERVICES FOR TEXTILES AND ALLIED PRODUCTS

Description: Chemo-mechanical softening of fibers, yarns and fabrics is the process of improving the aesthetic appearance of materials through chemical and mechanical method. This process combines the application of softening agent and pressing machine through rollers.

Office of Division	Technical Services	Technical Services Division – Pilot Plant			
Classification	Complex	<u>'</u>			
Type of Transaction	G2G; G2B; G2C				
Who may Avail	MSMEs, Social Enterprise, Government, Academe				
	REQUIREMENTS		WHERE TO SECU	JRE	
Textile material	(fiber, yarns, fabric)	To be provid	ed by client to TSD	Receiving Officer	
TSD Form No. 001 Processing Service Request Form (1 original, 2 duplicate)		TSD Office,	1 <sup>st</sup> Floor Room 102		
Order of Payme	nt	Accounting S	Section, 3 <sup>rd</sup> Floor R	oom 309	
Official Receipt			ction Room, 3 <sup>rd</sup> Flo		
CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON	
		PAID	TIME	RESPONSIBLE	
Fill out Section 1 of Processing Service Request Form	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2  Discuss with Customer terms of reference  Review entries and sign PSR	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes 5 minutes	Maricor Alviar Daniel Leon J. Lavin	
Sign Section II of PSR	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Maricor Alviar	



CLIENT STEPS	PTRI ACTION	FEES TO BE	PROCESSING	PERSON
		PAID	TIME	RESPONSIBLE
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS		10 minutes	Gerlinda Villavicencio
	Generate 2 copies of Order of Payment FAD- Accounting Form No. 002			
	Review and sign OP		3 minutes	Josue Rosal
	Retain one copy each of PSR and OP			
	Issue 1 copy of OP and 2 copies of PSR			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and PSR		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of PSR			
Return to TSD Office	Retain photocopy of OR and original copy of PSR. Provide OR and duplicate copy of PSR to client		7 minutes	Maricor Alviar
	Accomplish 2 copies of Job Order (JO) Form (TSD Form No. 002)		2 minutes	Maricor Alviar
		L	<u>l</u>	<u> </u>



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Poviow assign	PAID	3 minutes	Daniel Leon J.
	Review, assign technical staff and		3 minutes	Lavin or
	sign JO			designated OIC
	oigii oo			accignated cre
	Issue JO with		5 minutes	Maricor Alviar
	materials to the			
	concerned technical			
	staff at Chemical			
	Processing Unit			
	Deseive and sign		O mainsuta a	Adela H. Montalvo
	Receive and sign JO		2 minutes	Adeia H. Montaivo
	Weighing of natural		0.083 h	Adela H.
	textile fibers			Montalvo/ Thelma
				M. Sipin
	Computation and		0.147 h	Adela H.
	weighing of			Montalvo/ Thelma
	required chemicals			M. Sipin
	Mixing of chemicals		0.167 h	Adela H.
	in softening vat			Montalvo/ Thelma
			0.051	M. Sipin
	Heating of solution		0.25 h	Adela H.
	to 40°C			Montalvo/ Thelma
	Chamical aeffering		2 h	M. Sipin Thelma M.
	Chemical softening of materials at 40°C		211	Sipin/Gene
	Of Illaterials at 40 C			Ablan/Mylene
				Dacuya
	Air drying		8 h	Thelma M.
				Sipin/Gene
				Ablan/Mylene
				Dacuya
	Mechanical		0.33 h	Thelma M.
	pressing of dried			Sipin/Gene
	materials			Ablan/Mylene
				Dacuya
	Labelling and		0.083	Thelma M.
	packaging			Sipin/Gene
				Ablan/Mylene
			44.65	Dacuya
TOTAL PRO	CESSING TIME		11.88 h	
			(1.47 days)	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Client fill-out the feedback form (back of the Customer Satisfaction Feedback (CSF) and submit to the respective division's Receiving Officer (ROs)
How feedback is processed	Every <i>month/quarter</i> ROs processes the CSF and prepares CSF monthly/quarterly report and submits to the Division Chief. The Division Chief submits the report to Quality Management Representative (QMR).
How to file a complaint	Client fills-out the Customer Complaints Form at the back of the CSF. Client must ensure to provide the following:  - Name of person being complained - Incident - Evidence Client submits the Customer Complaints Form to the ROs.
How complaints are processed	The ROs forwards the client complaint to the Division Chief after receipt of the client complaint. The Division Chief submits the complaint to the PTRI Anti-Red Tape Chair. Upon evaluation, PTRI Anti-Red Tape Chair convenes the Committee and starts the investigation. The Committee prepares the report and submits to the Head of the Agency for appropriate action.  PTRI Anti-Red Tape Chair provides feedback to the client within five days of the receipt of the complaint.
Contact information	For inquiries and follow-up, clients may contact the following Email: <a href="mailto:ptri@ptri.dost.gov.ph">ptri@ptri.dost.gov.ph</a>   ptridost47@gmail.com Telephone: 8837-1325   88372071 local 2362 Fax: 8837-1325





Republic of the Philippines TSD Form No. 001
Rev. 3 / 05-07-19

### Department of Science and Technology

### PHILIPPINE TEXTILE RESEARCH INSTITUTE TECHNICAL SERVICES DIVISION

General Santos Avenue, Bicutan, Taguig City, 1631 Philippines Tel Nos. (632) 837-2071 to 82 loc. 2369 Telefax No. (632) 837-1157 http://www.ptri.dost.gov.ph / Email : ptri@dost.gov.ph

### PROCESSING SERVICES REQUEST

Designation:  Email: Fax No.:  by Receiving Officer)  Reference No.: Sample No.: Due Date:  QTY UNIT FEE TOTA	
Email: Fax No.:  by Receiving Officer)  Reference No.: Sample No.: Due Date:  QTY UNIT FEE TOTA	
Email: Fax No.:  by Receiving Officer)  Reference No.: Sample No.: Due Date:  QTY UNIT FEE TOTA	
Pax No.:	
Pax No.:	
Page 2 Pa	
Reference No.: Sample No.: Due Date:  QTY UNIT FEE TOTA	
Sample No. :	
Sample No. :	
QTY UNIT FEE TOTA	
QTY UNIT FEE TOTA	L FEES
O. L. Tatal	
Sub Total PhP	
20% Discount for Student  Total PhP	
Table 2 and 1 The special control of Michigan Control of the particle of the special of the spec	
Date:	***
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Additional ree.	
Date.	
ined for three (3) months only, afterwhiters one (1) week after the due date are	
ir	8





# PRESCRIBED FEES FOR PROCESSING SERVICES AND YARN PRODUCTS

A.	Degumming including Cutting and Opening	Prescribed Fee (Php)
1	Abaca	P145.00/kg
2	Banana	P150.00/kg
3	Pineapple Leaf	P145.00/kg
4	Water Hyacinth	P175.00/kg

В.	Spinning	Prescribed Fee (Php)
1	Cotton, Polyester and Cotton/Polyester Blends	P110.00/kg
2	Abaca, Banana, Pineapple Leaf, Water Hyacinth and other Blends of Indigenous Yarns	P85.00/kg
c.	Twisting	P3500/kg

	Material Blends	Spun Yarns Php	Twisted Yarns Php
A.	Pure polyester and polyester/cotton blends		
1	100% polyester	180.00	210.00
2	80% polyester / 20% cotton	185.00	220.00
3	70% polyester / 30% cotton	190.00	225.00
4	65% polyester / 35% cotton	195.00	230.00
5	60% polyester / 40% cotton	195.00	230.00
6	55% polyester / 45% cotton	200.00	235.00
7	50% polyester / 50% cotton	200.00	235.00

В.	Polyester/abaca blends		
8	90% polyester / 10% abaca	195.00	230.00
9	85% polyester / 15% abaca	215.00	250.00
10	80% polyester / 20% abaca	235.00	270.00
11	75% polyester / 25% abaca	255.00	290.00
12	70% polyester / 30% abaca	275.00	310.00





c.	Polyester/pineapple leaf blends		
13	90% polyester / 10% pineapple	215.00	245.00
14	85% polyester / 15% pineapple	245.00	275.00
15	80% polyester / 20% pineapple	275.00	305.00
16	75% polyester / 25% pineapple	300.00	335.00
17	70% polyester / 30% pineapple	330.00	365.00
D.	Polyester/Banana blends		
18	90% polyester / 10% banana	205.00	235.00
19	85% polyester/ 15% banana	225.00	260.00
20	80% polyester/ 20% banana	250.00	285.00
21	75% polyester/ 25% banana	275.00	310.00
22	70% polyester/ 30% banana	300.00	335.00
E.	Polyester/water hyacinth blends		
23	90% polyester / 10% water hyacinth	285.00	320.00
24	85% polyester / 15% water hyacinth	350.00	380.00
25	80% polyester / 20% water hyacinth	415.00	450.00
26	75% polyester / 25% water hyacinth	480.00	510.00
27	70% polyester / 39% water hyacinth	545.00	575.00
F.	Pure cotton and cotton/polyester blends		
28	100% cotton	225.00	260.00
29	80% cotton / 20% polyester	215.00	250.00
30	70% cotton / 30% polyester	210.00	245.00
31	65% cotton / 35% polyester	210.00	240.00
32	60% cotton / 40% polyester	205.00	240.00
33	55% cotton / 45 % polyester	205.00	240.00
34	50% cotton / 50% polyester	200.00	235.00
G.	Cotton/abaca blends		
35	90% cotton / 10% abaca	235.00	270.00
36	85% cotton / 15% abaca	255.00	290.00
37	80% cotton / 20% abaca	270.00	305.00
38	75% cotton / 25% abaca	290.00	325.00
39	70% cotton / 30% abaca	310.00	340.00





н.	Cotton/pineapple leaf blends		
40	90% cotton / 10% pineapple	255.00	290.00
41	85% cotton / 15% pineapple	280.00	315.00
42	80% cotton / 20% pineapple	310.00	345.00
43	75% cotton / 25% pineapple	335.00	370.00
44	70% cotton / 30% pineapple	365.00	400.00

I.	Cotton/banana blends		
45	90% cotton / 10% banana	245.00	280.00
46	85% cotton / 15% banana	265.00	300.00
47	80% cotton / 20% banana	290.00	320.00
48	75% cotton / 25% banana	310.00	345.00
49	70% cotton / 30% banana	330.00	365.00

J.	Cotton/water hyacinth blends		
50	90% cotton / 10% water hyacinth	325.00	360.00
51	85% cotton / 15% water hyacinth	390.00	420.00
52	80% cotton / 20% water hyacinth	450.00	485.00
53	75% cotton / 25% water hyacinth	515.00	545.00
54	70% cotton / 30% water hyacinth	575.00	610.00



## **Research and Development Division**

**Natural Fiber Utilization Section** 



### **NATURAL FIBER DEGUMMING**

Description: Degumming is a method which involves removal of cellulosic parts from plant fibers before its use for textile manufacture. Examples of fibers which can be degummed are pineapple, banana, and abaca. For this procedure, 65 kilograms of natural fibers was considered.

Office of Division	Research and Development Division – Natural Fibers Utilization				
Classification	Section (RDD-NFUS) Highly Technical				
<u> </u>					
Type of G2G; G2B; G2					
Who may Avail	MSMEs, Social En	terprise Gove	rnment Academe		
	REQUIREMENTS		WHERE TO SEC	HRF	
	least 65 kilograms)	To be secured by client to RDD Receiving Officer			
RDD Form No. ( Form (1 original,	001 Service Request 2 duplicate)	RDD Office, 1 <sup>st</sup> Floor Room 203			
Order of Payment		Accounting Section, 3 <sup>rd</sup> Floor Room 309			
Official Receipt		Treasury Section Room, 3 <sup>rd</sup> Floor Room 310			
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON	
<b>-</b>		BE PAID	TIME	RESPONSIBLE	
Fill out Section 1 of Service Request Form (SRF)	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes	Teresa Canonce or Rosalie Celzo	
	Discuss with Customer terms of reference Review entries and sign SRF		5 minutes	Teresa T. Canonce or Eduardo M. Marin Julius Leaño, Jr. Ph.D.	



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Sign Section II of SRF	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP)		5 minutes	Teresa Canonce
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of Order of Payment FAD- Accounting Form No. 002		10 minutes	Gerlinda Villavicencio
	Review and sign OP		3 minutes	Josue Rosal
	Retain one copy each of SRF and OP			
	Issue 1 copy of OP and 2 copies of SRF			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and SRF		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of SRF			
Return to RDD Office	Retain photocopy of OR and original copy of SRF. Provide OR and duplicate copy of SRF to client		7 minutes	Teresa Canonce or Rosalie Celzo
	Accomplish 2 copies of Job Order (JO) Form (RDD Form No. 002) Review, assign		2 minutes	Teresa Canonce
	technical staff and sign JO		3 minutes	Julius Leaño, Jr., Ph.D.



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
		DE PAID		
	Issue JO with materials to the concerned technical staff at NFUS Building Staff Room 2 <sup>nd</sup> Floor)		5 minutes	Teresa Canonce
	Receive and sign JO			Agustin Bordallo, Jr.
	Produce steam using boiler required for production (See attached WI-RDD- SPU 08-02)		2 hours	Ronald S. Pechera Robert O. Casero
	Proceed with degumming (See attached WI-RDD- NFU 08-07)		16 hours	Eduardo M. Marin, Ronald S. Pechera Lucena E. Yap
	Unload the material and sun-dry		56 hours	Delia Baldon
	Weigh and pack degummed fibers		8 hours	
	Turn over processed materials to SRA for release to Customer		3 minutes	Delia Baldon
Sign in Service Request Record Book "Received by" portion	Release product to the Customer upon presentation of the duplicate copy of SRF (RDD Form No. 001) which serves as gate pass		3 minutes	Teresa Canonce
Fill out feedback form	Retrieve and file feedback form for Quarterly Analysis		5 minutes	Teresa Canonce
TOTAL PRO	CESSING TIME		10 days, 3 hours and 6 minutes	



FEEDE	FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Conduct survey. Customer-rater fills-out Customer Satisfaction Feedback Form (RDD Form No. 005). Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Service 2. Timeliness of Result/s 3. Staff/Researcher 4. Cost				
	Other comments/suggestions are also written in this form.				
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Measurement is determined using the weighted scores of the attributed in terms of perceived importance and customer satisfaction. Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.				
How to file a complaint	Complaints may either be in letter form or verbal communication.				
How complaints are processed	Complaint is evaluated (if valid) through review of Service Request Form, Job Order, and interviews of concerned personnel. Root cause analysis is conducted, and corrective action is undertaken based on the merit of the corrective action.				
Contact information	Telefax: 8837-1349 DOST Trunkline:8837-2071 to 82 local 2367				



## FIBER EXTRACTION (DECORTICATION)

Description: Fiber extraction, also called decortication, is a common procedure in the extraction of natural fibers from plant materials which involves crushing of fibers, washing of fiber debris, and drying. For this process, 10 kilograms of raw material was considered.

Office of Division	Research and Development Division – Natural Fibers Utilization Section (RDD-NFUS)			
Classification	Complex			
Type of	G2G; G2B; G2C			
Transaction				
Who may Avail	MSMEs, Social En	terprise, Gove	rnment, Academe	
CHECKLIST OF R	EQUIREMENTS		WHERE TO SEC	URE
Raw material (at le	east 10 kilograms)	To be property of the pro	rovided by client t	to RDD Receiving
• RDD Form No. 00 Form (1 original, 1	11 Service Request duplicate)	RDD Office	ce, 1 <sup>st</sup> Floor Room	203
Order of Payment		Accountir	ng Section, 3 <sup>rd</sup> Floo	r Room 309
Official Receipt		Treasury	Section Room, 3 <sup>rd</sup>	Floor Room 310
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Fill out Section 1 of Service Request Form (SRF)	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes	Teresa Canonce or Rosalie Celzo
	Discuss with Customer terms of reference Review entries and sign SRF		5 minutes	Teresa T. Canonce or Eduardo M. Marin Julius Leaño, Jr. Ph.D.



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Sign Section II of SRF	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Teresa Canonce
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of Order of Payment FAD- Accounting Form No. 002 Review and sign OP Retain one copy each of SRF and OP		10 minutes 3 minutes	Gerlinda Villavicencio Josue Rosal
	Issue 1 copy of OP and 2 copies of SRF			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and SRF  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies		8 minutes	Margery Salillas
Return to RDD Office	of SRF Retain photocopy of OR and original copy of SRF. Provide OR and duplicate copy of SRF to client		7 minutes	Teresa Canonce or Rosalie Celzo



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Accomplish 2 copies of Job Order (JO) Form (RDD Form No. 002)	BE PAID	2 minutes	Teresa Canonce
	Review, assign technical staff and sign JO		3 minutes	Julius Leaño, Jr., Ph.D.
	Issue JO with materials to the concerned technical staff at NFUS Building Staff Room 2 <sup>nd</sup> Floor		5 minutes	Teresa Canonce
	Receive and sign JO			Agustin Bordallo, Jr.
	Weigh raw material		30 minutes	Agustin Bordallo, Jr. Eduardo
	Extract fiber using Decorticating Machine (See attached WI-RDD-NFU 08-01)		1 hours	Valentino
	Wash fibers and remove of excess water using Hydroextractor (See attached WI-RDD-NFU 08-02)		0.5 hours	
	Drying of fibers Weighing and packaging of fibers		1 – 4 days 30 minutes	



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Turn over processed materials to SRA for release to Customer		3 minutes	Delia Baldon
Sign in Service Request Record Book "Received by" portion	Release product to the Customer upon presentation of the duplicate copy of SRF (RDD Form No. 001) which serves as gate pass		3 minutes	Teresa Canonce
Fill out feedback form	Retrieve and file feedback form for Quarterly Analysis		5 minutes	Teresa Canonce
TOTAL PROCI	ESSING TIME		5 days	



FEEDE	FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Conduct survey. Customer-rater fills-out Customer Satisfaction Feedback Form (RDD Form No. 005). Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Service 2. Timeliness of Result/s 3. Staff/Researcher 4. Cost  Other comments/suggestions are also written in this form.				
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Measurement is determined using the weighted scores of the attributed in terms of perceived importance and customer satisfaction. Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.				
How to file a complaint	Complaints may either be in letter form or verbal communication.				
How complaints are processed	Complaint is evaluated (if valid) through review of Service Request Form, Job Order, and interviews of concerned personnel. Root cause analysis is conducted, and corrective action is undertaken based on the merit of the corrective action.				
Contact information	Telefax: 8837-1349 DOST Trunkline:8837-2071 to 82 local 2367				



## **Research and Development Division**

# Chemicals, Dyes and Auxiliaries and By-Product Utilization Section



#### **COLOR MATCHING FOR NATURAL DYES**

Description: Color matching in textiles is a procedure for formulating color recipes until the desired color is obtained. This procedure involves producing fabric based on known or requested color/s through the natural dyeing process and evaluation through colorimetric analysis.

Office of Division	Research and Development Division – Chemicals, Dyes and Auxiliaries			
Classification	•	and By-Product Utilization Section (RDD-CDABUS)		
Classification	Complex	·		
Type of	G2G; G2B; G2C			
Transaction	140145 0 : 15 (			
Who may Avail	MSMEs, Social Ent	erprise, Gove		
CHECKLIST OF I			WHERE TO SEC	
Textile material (fi	ber, yarns, fabrīc)	To be p     Officer	rovided by client	to RDD Receiving
• RDD Form No. 0 Form (1 original, 2	01 Service Request duplicate)	RDD Off	ice, 2 <sup>nd</sup> Floor Room	า 203
Order of Payment			ng Section, 3 <sup>rd</sup> Floo	
Official Receipt			Section Room, 3rd	
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
<b>5</b> ''' 10 11 1 1		BE PAID	TIME	RESPONSIBLE
Fill out Section 1 of Service Request Form (SRF)	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes	Teresa Canonce or Rosalie Celzo
	Discuss with Customer terms of reference Review entries and		5 minutes	Teresa T. Canonce or Zailla F. Payag Julius Leaño, Jr.
	sign SRF			Ph.D.
Sign Section II of SRF	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Teresa Canonce



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
Secure order of	Encode information	BE PAID	TIME 10 minutes	RESPONSIBLE Gerlinda
payment from Accounting Section	in Accounting Module of ULIMS Generate 2 copies of Order of Payment FAD- Accounting Form No. 002		10 minutes	Villavicencio
	Review and sign OP		3 minutes	Josue Rosal
	Retain one copy each of SRF and OP			
	Issue 1 copy of OP and 2 copies of SRF			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and SRF		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of SRF			
Return to RDD Office	Retain photocopy of OR and original copy of SRF. Provide OR and duplicate copy of SRF to client		7 minutes	Teresa Canonce or Rosalie Celzo
	Accomplish 2 copies of Job Order (JO) Form (RDD Form No. 002)		2 minutes	Teresa Canonce
	Review, assign technical staff and sign JO		3 minutes	Julius Leaño, Jr., Ph.D.



<b>CLIENT STEPS</b>	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	Issue JO with materials to the concerned technical staff at Natural Dye Laboratory (1st Floor, Room 115)		5 minutes	Teresa Canonce
	Receive and sign JO		1 minute	Lucila Barrion or Cristina Andrade
	Pretreatment and mordanting of fabric (See attached WI-RDD-CDA 08-01)  Conduct three trials of dye extraction and application from selected source (See attached WI-RDD-CDA 08-03, 08-04, 08-05, 08-06)		4 hours 24 hours	Lucila Barrion or Cristina Andrade
	Precondition and evaluate dyed samples against desired color through Spectrophotometric analysis using Colorimeter		8 hours	Kimberly Viron
	Turn over processed materials to SRA for release to Customer		3 minutes	Lucila Barrion
Sign in Service Request Record Book "Received by" portion	Release product to the Customer upon presentation of the duplicate copy of SRF (RDD Form No. 001) which serves as gate pass		3 minutes	Teresa Canonce
Fill out feedback form	Retrieve and file feedback form for Quarterly Analysis		5 minutes	Teresa Canonce
TOTAL PRO	CESSING TIME		4 days 5 hours and 6 minutes	



FEEDE	FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Conduct survey. Customer-rater fills-out Customer Satisfaction Feedback Form (RDD Form No. 005). Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Service 2. Timeliness of Result/s 3. Staff/Researcher 4. Cost  Other comments/suggestions are also written in this form.				
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Measurement is determined using the weighted scores of the attributed in terms of perceived importance and customer satisfaction. Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.				
How to file a complaint	Complaints may either be in letter form or verbal communication.				
How complaints are processed	Complaint is evaluated (if valid) through review of Service Request Form, Job Order, and interviews of concerned personnel. Root cause analysis is conducted, and corrective action is undertaken based on the merit of the corrective action.				
Contact information	Telefax: 8837-1349 DOST Trunkline:8837-2071 to 82 local 2367				



#### NATURAL DYES SILKSCREEN PRINTING PASTE FORMULATION

Description: This procedure involves production of a printing paste from natural dyes to be applied to fabric through a silkscreen.

Office of Division	Research and Deve and By-Product Uti			yes and Auxiliaries		
Classification	Complex					
Type of	G2G; G2B; G2C					
Transaction						
Who may Avail	MSMEs, Social En	terprise, Gove	rnment, Academe			
CHECKLIST OF R	REQUIREMENTS		WHERE TO SEC	URE		
Textile material (fa	abric)	To be p Officer	rovided by client	to RDD Receiving		
RDD Form No. 00     Form (1 original, 2)	01 Service Request duplicate)	RDD Offi	ce, 1 <sup>st</sup> Floor Room	203		
Order of Payment		Accounti	ng Section, 3 <sup>rd</sup> Floo	r Room 309		
Official Receipt		·	Section Room, 3 <sup>rd</sup>			
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON		
Fill out Section 1 of	Check	BE PAID Refer to	TIME 7 minutes	RESPONSIBLE		
Service Request Form (SRF)	completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2  Discuss with Customer terms of reference	Schedule of Textile Processing Fees and Schedules	5 minutes	Teresa Canonce or Rosalie Celzo Teresa T. Canonce or Zailla		
	Review entries and sign SRF			F. Payag Julius Leaño, Jr. Ph.D.		
Sign Section II of SRF	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Teresa Canonce		



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of Order of Payment FAD-Accounting Form No. 002		10 minutes	Gerlinda Villavicencio
	Review and sign OP			
	Retain one copy each of SRF and OP		3 minutes	Josue Rosal
	Issue 1 copy of OP and 2 copies of SRF			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and SRF  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies of SRF		8 minutes	Margery Salillas
Return to RDD Office	Retain photocopy of OR and original copy of SRF. Provide OR and duplicate copy of SRF to client		7 minutes	Teresa Canonce or Rosalie Celzo
	Accomplish 2 copies of Job Order (JO) Form (RDD Form No. 002)		2 minutes	Teresa Canonce
	Review, assign technical staff and sign JO		3 minutes	Julius Leaño, Jr., Ph.D.



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Issue JO with materials to the concerned technical staff at Natural Dye Laboratory (1st Floor, Room 115)		5 minutes	Teresa Canonce
	Receive and sign JO		1 minute	Lucila Barrion or Cristina Andrade
	Extract dye from selected source (See attached WI- RDD-CDA 08-03, 08-04, 08-05, 08- 06)		4 hours	Lucila Barrion or Cristina Andrade or Kimberly Viron
	Prepare printing paste (See attached WI-RDD-CDA 08-11)		4 hours	rambeny viion
	Turn over processed materials to SRA for release to Customer		3 minutes	Lucila Barrion
Sign in Service Request Record Book "Received by" portion	Release product to the Customer upon presentation of the duplicate copy of SRF (RDD Form No. 001) which serves as gate pass		3 minutes	Teresa Canonce
Fill out feedback form	Retrieve and file feedback form for Quarterly Analysis		5 minutes	Teresa Canonce
TOTAL PROCI	ESSING TIME		9 hours and 7 minutes	



BACK AND COMPLAINTS MECHANISMS					
Conduct survey. Customer-rater fills-out Customer Satisfaction Feedback Form (RDD Form No. 005). Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:					
<ol> <li>Quality of Service</li> <li>Timeliness of Result/s</li> <li>Staff/Researcher</li> <li>Cost</li> </ol>					
Other comments/suggestions are also written in this form.					
Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Measurement is determined using the weighted scores of the attributed in terms of perceived importance and customer satisfaction. Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.					
Complaints may either be in letter form or verbal communication.					
Complaint is evaluated (if valid) through review of Service Request Form, Job Order, and interviews of concerned personnel. Root cause analysis is conducted, and corrective action is undertaken based on the merit of the corrective action.					
Telefax: 8837-1349 DOST Trunkline:8837-2071 to 82 local 2367					



#### **OPEN LABORATORY**

Description: Open Laboratory is a service which involves use of PTRI facility under a signed agreement. This cooperation will allow the client to employ the methodology indicated in their proposal. Fees will be dependent on utilities, chemicals, and supplied used. This service is open for academe and limited to textile-related researches only.

Office of Division		Research and Development Division – Chemicals, Dyes and Auxiliaries and By-Product Utilization Section (RDD-CDABUS)			
Classification	Highly Technical				
Type of	G2G; G2B; G2C				
Transaction					
Who may Avail	MSMEs, Social Er	terprise, Gov	ernment, Academe		
CHECKLIST OF R	· · · · · · · · · · · · · · · · · · ·		WHERE TO SEC	URE	
Proposal and Lett	er of Request	To be se	ecured by client		
RDD Form N     Request Form     duplicate)	lo. 003Research (1 original, 2	RDD Off	ïce, 1 <sup>st</sup> Floor Room 2	203	
Order of Payment	. ,		Accounting Section, 3 <sup>rd</sup> Floor Room 309		
Official Receipt		• reasury	/ Section Room, 3 <sup>rd</sup> l	Floor Room 310	
CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE	
Inquire based on proposal	Receive customer inquiry		10 minutes	Teresa Canonce	
	Evaluate request		2 minutes	Julius Leaño, Jr. Ph.D.	
	If feasible, proceed. If not, inform customer.	2 minutes Teresa Canonce			
Customer leaves or revises proposal if not feasible. Else,	Discuss the methodology with customer		15 minutes	Zailla Payag/ Jenneli Caya	
proceed.	Draft and sign Open Laboratory			Zailla Payag/Jenneli Caya/ Julius Leaño, Jr. Ph.D.	



CLIENT	PTRI ACTION	FEES TO	PROCESSING	PERSON
STEPS		BE PAID	TIME	RESPONSIBLE
Submit Customer's	Review of documents and submission to		5 minutes	Julius Leaño, Jr. Ph.D.
Letter of	Head of Agency			PII.D.
Request	together with transmittal			
rtoquoot	letter for the customer			
	and customer's letter of			
	request			
	Forward documents		5 minutes	Erlindona
	and signed letters to			Versoza
	Records Section for			
	onward transmittal to			
	customer Coordinate with		15 minutes	Zailla Payag/
	customer regarding		15 minutes	Jenneli Caya
	comments/clarifications			cominion daya
	regarding the Open			
	Laboratory Contract			
	Finalize Open			
	Laboratory Contract			
	and research proposal			
Sign Open	Sign Open Laboratory Contract		10 minutes	Julius Leaño, Jr. Ph.D. and
Laboratory Contract	Contract			Dir. Celia B.
Contract				Elumba
	Forward signed			Teresa Canonce
	documents to HRRMS			
	for notarization			_
	Nataria On an			Herson Dumaya
	Notarize Open			Jr.
Implement	Laboratory Contract Supervise laboratory		at least 10 days	Kimberly Viron/
activities	activities		at loadt 10 days	Agustin Bordallo
				Jr./ Zailla Payag/
				Jenneli Caya/
				Eduardo M.
				Marin/ Robert
				Casero/ Ronald
				Pechera/



Objective and the second	BE PAID	T15.6	
Ol I I-4 f		TIME	RESPONSIBLE
Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head.Sign "Received by" portion of Section 2.	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes	Teresa Canonce or Rosalie Celzo
Discuss with Customer terms of reference		5 minutes	Zailla Payag or Jenneli Caya Julius Leaño, Jr.
Review entries and sign SRF			Ph.D.
Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Teresa Canonce
Encode information in Accounting Module of ULIMS Generate 2 copies of Order of Payment FAD- Accounting Form No. 002		10 minutes	Gerlinda Villavicencio
Review and sign OP  Retain one copy each of SRF and OP  Issue 1 copy of OP and 2 copies of SRF		3 minutes	Josue Rosal
Check amount if conforms with OP and SRF  Encode information and generate OR in triplicate  Sign and issue OR with		8 minutes	Margery Salillas
	Section 2 for the type and cost of service and forward to Section Head.Sign "Received by" portion of Section 2.  Discuss with Customer terms of reference  Review entries and sign SRF  Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)  Encode information in Accounting Module of ULIMS  Generate 2 copies of Order of Payment FAD-Accounting Form No. 002  Review and sign OP  Retain one copy each of SRF and OP  Issue 1 copy of OP and 2 copies of SRF  Check amount if conforms with OP and SRF  Encode information and generate OR in triplicate	Section 2 for the type and cost of service and forward to Section Head.Sign "Received by" portion of Section 2.  Discuss with Customer terms of reference  Review entries and sign SRF  Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)  Encode information in Accounting Module of ULIMS  Generate 2 copies of Order of Payment FAD-Accounting Form No. 002  Review and sign OP  Retain one copy each of SRF and OP  Issue 1 copy of OP and 2 copies of SRF  Check amount if conforms with OP and SRF  Encode information and generate OR in triplicate  Sign and issue OR with	Section 2 for the type and cost of service and forward to Section Head.Sign "Received by" portion of Section 2.  Discuss with Customer terms of reference  Review entries and sign SRF  Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)  Encode information in Accounting Module of ULIMS  Generate 2 copies of Order of Payment FAD-Accounting Form No. 002  Review and sign OP  Review and sign OP  Retain one copy each of SRF and OP  Issue 1 copy of OP and 2 copies of SRF  Check amount if conforms with OP and SRF  Encode information and generate OR in triplicate  Sign and issue OR with



CLIENT	PTRI ACTION	FEES TO	PROCESSING	PERSON BESDONSIBLE
STEPS Return to RDD	Retain photocopy of	BE PAID	TIME 7 minutes	RESPONSIBLE Teresa Canonce
Office	OR and original copy		7 minutes	or Rosalie Celzo
	of SRF. Provide OR			
	and duplicate copy of			
Pay the required	SRF to client. Check amount if		8 minutes	Margery Salillas
fees to Treasury	conforms with OP and		O minutes	Margery Gaillas
Unit	RRF			
	Encode information			
	and generate OR in			
	triplicate			
	0. 1. 0.0			
	Sign and issue OR with 2 copies of SRF			
	With 2 doplos of Gra			
Return to RDD	Retain photocopy of		7 minutes	Teresa Canonce
Office	OR and original copy of SRF. Provide OR			or Rosalie Celzo
	and duplicate copy of			
	SRF to client.			
	Accomplish 2 copies		2 minutes	Teresa Canonce
	of Job Order (JO)		Z minutes	reresa Gariorice
	Form (RDD Form No.			
	002)		2 minutes	Julius Leaño, Jr.,
	Review, assign		3 minutes	Ph.D.
	technical staff and			
	sign JO		<u> </u>	T 0
	Issue JO to the concerned technical		5 minutes	Teresa Canonce
	staff at Smart Textile			
	Laboratory (5 <sup>th</sup> Floor)			
	or NFUS Staff Room (2 <sup>nd</sup> Floor)			Kimborly Viron/
	(Z - FIOOI)			Kimberly Viron/ Agustin Bordallo
	Receive and sign JO			Jr./ Zailla Payag/
	Duan and to t		4.5	Jenneli Caya
	Prepare test report (if necessary) and		1 hour	Zailla Payag/Jenneli
	submits to Section			Caya
	Head for review			



CLIENT	PTRI ACTION	FEES TO	PROCESSING	PERSON
STEPS		BE PAID	TIME	RESPONSIBLE
	Further review the report and sign report.		1 hour	Julius Leaño, Jr., Ph.D.
	Release reports and material outputs to the customer		5 minutes	Teresa Canonce
Sign in Service Request Record Book "Received by" portion	Release results to the Customer upon presentation of the duplicate copy of SRF which serves as gate pass		3 minutes	Teresa Canonce
Fill out feedback form	Retrieve and file feedback form for Quarterly Analysis		5 minutes	Teresa Canonce
TOTAL PRO	DCESSING TIME		10 days, 5 hours and 12 minutes	



FEEDE	FEEDBACK AND COMPLAINTS MECHANISMS					
How to send feedback	Conduct survey. Customer-rater fills-out Customer Satisfaction Feedback Form (RDD Form No. 005). Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:					
	<ol> <li>Quality of Service</li> <li>Timeliness of Result/s</li> <li>Staff/Researcher</li> <li>Cost</li> </ol>					
	Other comments/suggestions are also written in this form.					
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Measurement is determined using the weighted scores of the attributed in terms of perceived importance and customer satisfaction. Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.					
How to file a complaint	Complaints may either be in letter form or verbal communication.					
How complaints are processed	Complaint is evaluated (if valid) through review of Service Request Form, Job Order, and interviews of concerned personnel. Root cause analysis is conducted, and corrective action is undertaken based on the merit of the corrective action.					
Contact information	Telefax: 8837-1349 DOST Trunkline:8837-2071 to 82 local 2367					



### POWDER PRODUCTION THROUGH SPRAY DRYING

Description: This process is the conversion of natural crude extract to powders using the spray dryer. For this procedure, 100 L of extract was considered.

Office of Division	Possarch and Day	olonmont Divi	ision Chomicals	Dyos and Auxiliarios		
Office of Division	Research and Development Division – Chemicals, Dyes and Auxiliaries and By-Product Utilization Section (RDD-CDABUS)					
Classification	Complex	Complex				
Type of	G2G; G2B; G2C					
Transaction						
Who may Avail	MSMEs, Social En	terprise, Gove	rnment, Academe			
CHECKLIST OF R	EQUIREMENTS		WHERE TO SE	CURE		
Raw material (at le	east 5 kg)	To be see	cured by client			
RDD Form No. 00 Form	01 Service Request	RDD Offi	ce, 1 <sup>st</sup> Floor Room	203		
Order of Payment		Accounting	ng Section, 3 <sup>rd</sup> Floo	or Room 309		
Official Receipt		Treasury	Section Room, 3 <sup>rd</sup>	Floor Room 310		
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON		
		BE PAID	TIME	RESPONSIBLE		
Fill out Section 1 of Service Request Form (SRF)	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes	Teresa Canonce or Rosalie Celzo		
	Discuss with Customer terms of reference  Review entries and sign SRF		5 minutes	Teresa T. Canonce or Zailla F. Payag Julius Leaño, Jr. Ph.D.		
Sign Section II of SRF	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Teresa Canonce		



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
CLIENT STEPS	PIRIACION	BE PAID	TIME	RESPONSIBLE
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of Order of Payment FAD- Accounting Form No. 002		10 minutes	Gerlinda Villavicencio
	Review and sign OP Retain one copy each of SRF and OP		3 minutes	Josue Rosal
	Issue 1 copy of OP and 2 copies of SRF			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and SRF  Encode information and generate OR in triplicate  Sign and issue OR with 2 copies of SRF		8 minutes	Margery Salillas
Return to RDD Office	Retain photocopy of OR and original copy of SRF. Provide OR and duplicate copy of SRF to client		7 minutes	Teresa Canonce or Rosalie Celzo
	Accomplish 2 copies of Job Order (JO) Form (RDD Form No. 002)		2 minutes	Teresa Canonce
	Review, assign technical staff and sign JO		3 minutes	Julius Leaño, Jr., Ph.D.



<b>CLIENT STEPS</b>	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	Issue JO with materials to the concerned technical staff at Natural Dye Laboratory (1st Floor, Room 115)		5 minutes	Teresa Canonce
	,			Lucila Barrion or
	Receive and sign JO		F	Cristina Andrade
	Weigh raw material and calculate required formulations (See attached WI-RDD- CDA 08-08)		5 minutes	Lucila Barrion or Cristina Andrade
	Dye extraction (See attached WI-RDD- CDA 08-03, 08-04, 08-05, 08-06)		2 hour	
	Filter extract		1 hour	
	Spray drying (See attached WI-RDD- CDA 08-10)		8 hours	Joanna Tess M. Manuel
	Weighing and packaging of natural dye powder		30 minutes	Lucila Barrion or Cristina Andrade
	Turn over processed materials to SRA for release to Customer		3 minutes	Lucila Barrion or Cristina Andrade
Sign in Service Request Record Book "Received by" portion	Release product to the Customer upon presentation of the duplicate copy of SRF (RDD Form No. 001) which serves as gate pass		3 minutes	Teresa Canonce
Fill out feedback form	Retrieve and file feedback form for Quarterly Analysis		5 minutes	Teresa Canonce
TOTAL PRO	CESSING TIME		12 hours and 6 minutes	



FEEDE	FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Conduct survey. Customer-rater fills-out Customer Satisfaction Feedback Form (RDD Form No. 005). Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Service 2. Timeliness of Result/s 3. Staff/Researcher 4. Cost Other comments/suggestions are also written in this form.				
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Measurement is determined using the weighted scores of the attributed in terms of perceived importance and customer satisfaction. Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.				
How to file a complaint	Complaints may either be in letter form or verbal communication.				
How complaints are processed	Complaint is evaluated (if valid) through review of Service Request Form, Job Order, and interviews of concerned personnel. Root cause analysis is conducted, and corrective action is undertaken based on the merit of the corrective action.				
Contact information	Telefax: 8837-1349 DOST Trunkline:8837-2071 to 82 local 2367				



#### PRETREATMENT AND NATURAL DYEING

Description: Pretreatment is a process of removal of impurities such as dirt, waxes and noncellulosic materials. It is a process before natural dyeing. Natural dyeing is a process of using natural. For this procedure, 1 kilogram of material per batch was considered.

Office of Division		Research and Development Division – Chemicals, Dyes and Auxiliaries and By-Product Utilization Section (RDD-CDABUS)			
Olasaifiastias		ilization Sectio	n (RDD-CDABUS)		
Classification	Complex				
Type of	G2G; G2B; G2C				
Transaction	140145 0 1 1 5				
		erprise, Government, Academe			
	REQUIREMENTS		WHERE TO SEC	URE	
,	iber, yarns, fabric)		cured by client		
Form	001 Service Request		ce, 1 <sup>st</sup> Floor Room		
Order of Paymen	t	Accountii	ng Section, 3 <sup>rd</sup> Floo	or Room 309	
Official Receipt			Section Room, 3rd		
CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON	
		BE PAID	TIME	RESPONSIBLE	
Fill out Section 1 of Service Request Form (SRF)	Check completeness of information and fill out Section 2 for the type and cost of service and forward to Section Head. Sign "Received by" portion of Section 2	Refer to Schedule of Textile Processing Fees and Schedules	7 minutes	Teresa Canonce or Rosalie Celzo	
	Discuss with Customer terms of reference Review entries and sign SRF		5 minutes	Teresa T. Canonce or Zailla F. Payag Julius Leaño, Jr. Ph.D.	
Sign Section II of SRF	Advise Customer to proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		5 minutes	Teresa Canonce	



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of Order of Payment FAD- Accounting Form No. 002		10 minutes	Gerlinda Villavicencio
	Review and sign OP		3 minutes	Josue Rosal
	Retain one copy each of SRF and OP			
	Issue 1 copy of OP and 2 copies of SRF			
Pay the required fees to Treasury Unit	Check amount if conforms with OP and SRF		8 minutes	Margery Salillas
	Encode information and generate OR in triplicate			
	Sign and issue OR with 2 copies of SRF			
Return to RDD Office	Retain photocopy of OR and original copy of SRF. Provide OR and duplicate copy of SRF to client		7 minutes	Teresa Canonce or Rosalie Celzo
	Accomplish 2 copies of Job Order (JO) Form (RDD Form No. 002)		2 minutes	Teresa Canonce
	Review, assign technical staff and sign JO		3 minutes	Julius Leaño, Jr., Ph.D.



CLIENT STEPS	PTRI ACTION	FEES TO	PROCESSING	PERSON
		BE PAID	TIME	RESPONSIBLE
	Issue JO with materials to the concerned technical staff at Natural Dye Laboratory (1st Floor, Room 115)		5 minutes	Teresa Canonce
	Receive and sign JO			Lucila Barrion or Cristina Andrade
	Pretreatment and mordanting of textile material (See attached WI- RDD-CDA 08-01)		4 hours	Lucila Barrion or Cristina Andrade
	Extract dye from selected sourace and apply to pretreated textile material (See attached WI-RDD- CDA 08-03, 08- 04, 08-05, 08-06)		8 hours	
	Dry and condition the textile material		8 hours	
	Turn over processed materials to SRA for release to Customer		3 minutes	Lucila Barrion
Sign in Service Request Record Book "Received by" portion	Release product to the Customer upon presentation of the duplicate copy of SRF (RDD Form No. 001) which serves as gate pass		3 minutes	Teresa Canonce
Fill out feedback form	Retrieve and file feedback form for Quarterly Analysis		5 minutes	Teresa Canonce
TOTAL PROCI	ESSING TIME		20 hours and 56 minutes	



FEEDE	BACK AND COMPLAINTS MECHANISMS
How to send feedback	Conduct survey. Customer-rater fills-out Customer Satisfaction Feedback Form (RDD Form No. 005). Feedback on the Level of Satisfaction and Level of Importance are gathered for the following attributes:  1. Quality of Service 2. Timeliness of Result/s 3. Staff/Researcher 4. Cost  Other comments/suggestions are also written in this form.
How feedback is processed	Data on the ranking of attributes are gathered and tabulated by the Receiving Officer. Customer Satisfaction Measurement is determined using the weighted scores of the attributed in terms of perceived importance and customer satisfaction. Data from customers is then processed using statistical analysis and gap analysis is prepared to determine priorities for improvement.
How to file a complaint	Complaints may either be in letter form or verbal communication.
How complaints are processed	Complaint is evaluated (if valid) through review of Service Request Form, Job Order, and interviews of concerned personnel. Root cause analysis is conducted, and corrective action is undertaken based on the merit of the corrective action.
Contact information	Telefax: 8837-1349 DOST Trunkline:8837-2071 to 82 local 2367



# Department of Science and Technology PHILIPPINE TEXTILE RESEARCH INSTITUTE FAD - Human Resource and Records Management Section

### CUSTOMER COMPLAINTS FORM

(	Name of Complainant)	
**************************************		
	Particulars of Comp	
	(Please indicate the name of person being compl	lained, incident and evidence)
		Signature of Complainant
		Signature or Complainant
implaint Received by		
implaint received by	14	
ite	\$	
		Noted by:
		Noted by:



RDD Form No. 002 Rev. 1/15-05-17



# Republic of the Philippines Department of Science and Technology PHILIPPINE TEXTILE RESEARCH INSTITUTE RESEARCH AND DEVELOPMENT DIVISION

#### IOB ORDER FORM

eference No.:		Job Oder No.:	
ue Date:			
JOB DESCRIPTION	DETAILS OF JOB ORDER	ASSIGNED TECHNICAL STAFF	SIGNATURE OF TECHNICAL STAF
To be filled out by SSRS	To be filled out	TECHNICALSTAI	
pproved by:			
Section Head			
Date Completed:	_		
emarks:			



RDD Form No. 005 Rev. 2/15-05-17



## Department of Science and Technology PHILIPPINE TEXTILE RESEARCH INSTITUTE

Research and Development Division
Gen. Santos Ave., Bicutan Taguig City, 1631 Philippines
Tel Nos. (632) 827-2171 to 82 loc. 2367 Telefax No. 8371349
http://www.ptri.dost.gov.ph

#### **CUSTOMER SATISFACTION FEEDBACK FORM**

			- 100	Reference No.	
				Conference Police (C	
Address:					
Please check ( / ) the box to	indicate your resp	oonse.			
RDD Services Rendered:					
Fiber Processing			Natural Dyeing	80 S 030	
	Processing			Color Developme	nt
	nical Consultancy		Spray Drying of Dye Extracts		
	rs, pls. specify				-
How did you know of RDD	Services?			Name of the second	
new:	spaper/magazines		internet	othe	rs,
PART I. HOW WILL YOU RA	TE OUR SERVICES				
			8		
	V COUTE PARTY NAMED IN CO.	Very			-
0.000.000	Outstanding	Satisfactory	Satisfactory	Fair	Poor (1)
	(5)	(4)	(3)	(2)	(1)
CRITERIA	- '				
a. Quality of Service					
a. Quality of Service b. Timeliness of Result/s					
a. Quality of Service b. Timeliness of Result/s c. Staff/Researcher	,,,				
a. Quality of Service b. Timeliness of Result/s					
a. Quality of Service b. Timeliness of Result/s c. Staff/Researcher d. Cost	on	Quite	Important	Quite Unimportant	Of No Importanc
a. Quality of Service b. Timeliness of Result/s c. Staff/Researcher d. Cost Overall Satisfactio	F ARE THESE ATTR	Quite		The State of the last of the l	The recent of the second of
a. Quality of Service b. Timeliness of Result/s c. Staff/Researcher d. Cost Overall Satisfaction  PART II. HOW IMPORTANT  CRITERIA a. Quality of Service	Extremely Important	Quite Important	Important	Unimportant	At All
a. Quality of Service b. Timeliness of Result/s c. Staff/Researcher d. Cost Overall Satisfaction  PART II. HOW IMPORTANT  CRITERIA a. Quality of Service b. Timeliness of Result/s	Extremely Important	Quite Important	Important	Unimportant	At All
a. Quality of Service b. Timeliness of Result/s c. Staff/Researcher d. Cost Overall Satisfaction  PART II. HOW IMPORTANT  CRITERIA a. Quality of Service b. Timeliness of Result/s c. Staff/Researcher	Extremely Important	Quite Important	Important	Unimportant	At All
a. Quality of Service b. Timeliness of Result/s c. Staff/Researcher d. Cost Overall Satisfaction  PART II. HOW IMPORTANT  CRITERIA a. Quality of Service b. Timeliness of Result/s	Extremely Important (5)	Quite Important	Important	Unimportant	At All





#### SCHEDULE OF TEXTILE PROCESSING FEES **Research and Development Division** as of March 2010 Cost (Php) Name of Service I. Natural Fiber Processing A. Cellulosic Fibers 174.00 /kg dry fiber Fiber Extraction 220.00 /sample Fiber Degumming 225.00 /sample Fiber Spinnability 965.00 /sample Residual Gum Content Analysis 1,100.00 /sample Determination of Total Cellulose Content 800.00 /sample Determination of Alpha Cellulose Content 750.00 /sample Determination of Lignin Content 8,020.00 /batch \* 8,880.00 /batch Pineapple Fiber Pretreatment Pineapple Fiber Pretreatment and Cutting Pineapple Fiber Pretreatment, Cutting and Opening 10,037.00 /batch 15,516.00 /batch \* Banana Fiber Pretreatment 15,648.00 /batch Banana Fiber Pretreatment and Cutting 16,804.00 /batch 13,653.00 /batch Banana Fiber Pretreatment, Cutting and Opening Abaca Fiber Pretreatment 13,775.00 /batch Abaca Fiber Pretreatment and Cutting Abaca Fiber Pretreatment, Cutting and Opening 14,932.00 /batch B. Silk Processing 350.00 /kg Silk Reeling 142.00 /kg Silk Re-reeling/Winding 675.00 /kg Silk Throwing Silk Degumming





II.	Natural Dyes	
	A. Yarns/Fibers (max. capacity per batch =1.5 kg)	
	Scouring and Bleaching	95.00 /kg
	- Annatto	955.00 /kg
	- Indigo	1,375.00 /kg
	- Mayana	1,388.00 /kg
	- Talisay	796.00 /kg
	- Yellow Ginger	1,438.00 /kg
	- Other dye sources	1,270.00 /kg
	B. Pineapple, Pineapple-Silk Fabrics (30" width)	
	Scouring and Bleaching	
	- Annatto	45.00 /yd
	- Indigo	65.00 /yd
	- Mayana	75.00 /yd
	- Talisay	45.00 /yd
	- Yellow Ginger	75.00 /yd
	- Other dye sources	60.00 /yd
	C. Abaca Fabric (30" width)	
	Scouring and Bleaching	20.00 /yd
	- Annatto	55.00 /yd
	- Indigo	80.00 /yd
	- Mayana	85.00 /yd
	- Talisay	55.00 /kg
	- Yellow Ginger	90.00 /kg
	- Other dye sources	75.00 /kg
	D. Powder Production (Spray Drying)	
	Extraction	150.00 /kg material
	Spray Drying	300.00 /3L extract
III.	Rental	
	Bobbins (blue)	50.00 /month



### Office of the Director

**Technology Transfer, Information and Promotion Staff** 



#### **REGULAR TRAINING SERVICE (In-house)**

Description: In- house training courses offered by the DOST - PTRI for the year. These training courses have standardized design / modules. Minimum and maximum number / target participants and training fee are determined.

	Office of the Director - Technology Transfer, Information and Promotion					
Office of Division	Staff					
Classification	Complex					
Type of	G2G; G2B; G2C					
Transaction	140145 0 : 15 /					
Who may Avail	· .	rise, Government, Academe				
	REQUIREMENTS	WHERE TO SECURE				
(2 original copies)	aining Services Request	TIPS Room, 2 <sup>nd</sup> Floor, Room 200				
<ul> <li>Accounting Form 0         (2 original copies)</li> </ul>	02 Order of Payment	Accounting Section, 3 <sup>rd</sup> Floor Room 309				
Official Receipt (1 copy only)		Treasury Unit, 3 <sup>rd</sup> Floor Room 310				
<ul> <li>TIPS Form 009 Tra University) / 01 (Company)</li> <li>(2 original copies)</li> </ul>	aining Contract (School/ 0 Training Contract	TIPS Room 2 <sup>nd</sup> Floor,Room 200				
<ul> <li>TIPS Form 015         Agreement through         (2 original copies)     </li> </ul>	Technology Transfer h Training	TIPS Room 2 <sup>nd</sup> Floor,Room 200				
TIPS Form 016 Co (1 copy only)	mpany Profile	TIPS Room 2 <sup>nd</sup> Floor,Room 200				
TIPS Form 013 Att (1 copy only)	endance Sheet	Agreed training venue				
• TIPS Form 017 Re (1 copy each)	egistration	Agreed training venue				
TIPS Form 005 (     Evaluation (1 copy)	Course and Speakers' each)	Agreed training venue				
Training Certificate (1 copy each)	s	Agreed training venue				



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Submit signed Training Contract/ Technology Transfer Agreement and Company/ Individual Profile	Collect the signed Training Contract/ Technology Transfer Agreement and Company Profile / Individual Profile		2 minutes	Angelito T. Uldo
Fill out Training Service Request Form	Check completeness of information and sign.  Review entries and sign		3 minutes	Angelito T. Uldo
	TSR. Advise Customer to		2 minutes	Evangeline Flor P. Manalang
	proceed to Accounting for issuance of Order of Payment (OP) and Cashier for Official Receipt (OR)		10 1	Angelito T. Uldo
Secure order of payment from Accounting Section	Encode information in Accounting Module of ULIMS Generate 2 copies of Order of Payment FAD- Accounting Form No. 002	Refer to training service fee matrix	10 minutes	Gerlinda Villavicencio
	Review and sign OP  Retain one copy each of SRF and OP  Issue 1 copy of OP and 2		3 minutes	Josue Rosal
Pay the required fees to Treasury Unit	copies of SRF Check amount if conforms with OP and SRF Encode information and generate OR in triplicate Sign and issue OR with 2 copies of SRF	Refer to the agreed fee.	8 minutes	Margery Salillas



		FEES		
CLIENT STEPS	PTRI ACTION	TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Return to TIPS Office	Convey the participants to the training venue		7 minutes	Angelito T. Uldo
Fill out the Registration Form and Attendance Sheet daily during the duration of the training	Review completeness of information		10 minutes	Angelito T. Uldo
Participate in training activity	Orient the participants regarding the Training House Rules  Implement training specified in the course design		1 - 10 days For complete details, refer to the Matrix of Training	Angelito T. Uldo See Matrix of Training
Fill out the Course and Resource Speakers' Evaluation	Review completeness of information and consolidate the filled out Course and Resource Speakers' Evaluation		5 minutes	Angelito T. Uldo
Receive and acknowledge the Training Certificates in attendance sheet form	Awarding of Certificates		10 minutes	Trainers Angelito T. Uldo
Submit the signed and filled out Registration Form and Attendance Sheet	Review completeness of information and consolidate the filled out forms.  AL PROCESSING TIME		10 minutes	Angelito T. Uldo



#### **FEEDBACK AND MECHANISM**

FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Client fill-out the Course and Resource Speakers Evaluation Form (CRSEF) and submit to the training officer.			
How feedback is processed	Every quarter the training officer processes the CRSEF and prepares CRSEF quarterly report and submits to the Head of TIPS. The Head of TIPS submits the report to Quality Management Representative (QMR).			
How to file a complaint	Client fills-out the Customer Feedback Form (CFR). Client must ensure to provide the following:  - Name of person being complained - Incident - Evidence Client submits the CFR to the training officer.			
How complaints are processed	The training officer forwards the client complaint to the Head, TIPS after receipt of the client complaint. The Head, TIPS submits the complaint to the PTRI Anti-Red Tape Chair.  Upon evaluation, PTRI Anti-Red Tape Chair convenes the Committee and starts the investigation. The Committee prepares the report and submits to the Head of the Agency for appropriate action.  PTRI Anti-Red Tape Chair provides feedback to the client within five days of the receipt of the complaint.			





# Republic of the Philippines Department of Science and Technology PHILIPPINE TEXTILE RESEARCH INSTITUTE Bicutan, Taguig City



#### COURSE AND RESOURCE SPEAKERS' EVALUATION

COURSE TITLE: SCHE			LE:	
INSTRUCTION:	Please rate the effectiveness of this couthe emoticon, based on a scale of 1-5 (the please provide additional comments. You improve our future training programs. (pamamagitan ng paglagay ng numero pinaka-mataas at pinaka-masaya). Sa a Ang tapat na kasagutan at komento ay pagsasanay)	5 being the highest a our frank and objecti (Paki-bigyan ng anta sa guhit batay sa antas na 3 at pabab	and happiest). For rai ve evaluation and co as o grado ang kurs emoticon, base sa a. pakibigyan ng ka	tings of 3 and belo omments will help o song pagsasanay : antas 1-5 (5 bila) ragdagang koment
	<b>∵</b> - 5	· · 3	- 2	1
1.0 Training Pr	ogram/Course	Importance (Gaano kahalaga)	Satisfaction (Gaano nasiyahan)	Remarks (Pagpuna)
	ement of Course Objective/s katulad sa mga Layunin)			(
1.2. Organi mga Pa	zation of Topics (Pagkakaorganisa ng aksa)	<del></del>	S <del>-10</del>	9414
e.g. led na Pan	oriateness of Training Methodologies, tures, open forum, workshop (Nararapat namaraan sa Pagsasanay, Halimbawa: um, open forum at workshop).		-	
	veness of Training Materials (Mabisang amit sa Pagsasanay)	7-14	:	
2.0 Resource S	peaker/s (RS)			
2.1 RS	1:			
2.1.1			-	
2.1.2	Total Speaking Ability (Kakayahan sa Pagsasalita o Pagpapaliwanag)	-	7 <u></u>	
2.1.3	Management of Time (Pamamahala ng Oras)			-
2.2 RS	2.			
2.1.1		<del></del>	<del></del>	
2.1.2	Total Speaking Ability (Kakayahan sa Pagsasalita o Pagpapaliwanag)	***************************************	· ·	-
2.1.3	Management of Time (Pamamahala ng Oras)		*	T
2.3 RS	3.			
2.1.1		-	-	
2.1.2	Total Speaking Ability (Kakayahan sa Pagsasalita o Pagpapaliwanag)			<del></del>
2.1.3	Management of Time (Pamamahala ng Oras)	:	-	***



3.0	Assistant Re	esource Speaker/s (ARs)		CONTROL	PTRI	30/
	3.1 ARS 3.1.1	1: Knowledge of the Subject Matter (Kaalaman sa Paksa)	4			_
	3.1.2	Sesitivity to Participants' Needs (Pagbibigay ng Tulong o Gabay sa mga Trainees)				_
	3.2 ARS	2:				
	3.1.1	Knowledge of the Subject Matter (Kaalaman sa Paksa)	( <del>)</del>		<del></del>	
	3.1.2	Sesitivity to Participants' Needs (Pagbibigay ng Tulong o Gabay sa mga Trainees)		-		<del>-</del>
4.0	Coordinator	:				
1000	(Pag	:_ consiveness to the Training Needs tugon sa mga Kailangan ng asanay)	-	-		-
5.0	Training Fac	ilities				
		duciveness to Training Venue yaayang Lugar ng Pagsasanay)		-	<u> </u>	
6.0	Topics you w	ant to be included in future courses				
	(Mga paksa i	na nais makasama sa mga darating na p	agsasanay)			
_						
7.0	Over-all Com	ments and Recommendations (Pang-kal	ouuang Puna at Mur	ngkahi)		
_						
_					*	
S <del></del>						775
_						

Please return this form to your Trainer or Training Coordinator. Thank you. (Paki balik ang form na ito sa Trainer o Coordinator)





### PTRI

PHILIPPINE TEXTILE RESEARCH INSTITUTE CONTRIBLE FOR NO 005 3

Technology Transfer, Information & Promotion Staff (TIPS)

Gen. Santos Avenue, Bicutan, Taguig City

#### TRAINERS' EVALUATION

Requesting Party

TRAINER (5-Outstanding, 4-Very Satisfact	ory, 3-Satisfac	tory, 2-Fair, 1	I-Poor)		
	5	4	3	2	.9
Mastery of the subject matter					
Total Speaking ability					
Method of instruction					
4. Clarity in answering questions					
5. Effective use of training materials					
6. Management of time					
7. Sensitivity to participants' needs	+				
2. Sensitivity to participants' needs					
	5	4	3	2	38
Knowledge of the subject matter					_
3. Effective use of facilities					
				3	
			Signature	e over printed	name

\*DOST Regional staff shall include PSTD, his representative, or technical staff from the Regional Office.





#### **SCHEDULE OF TECHNICAL TRAINING FEES**

Title of Training Course	Number of Hours	Venue	Fee (Php)
SERICULTURE			
Extraction and Application of Natural	24	PTRI	1,250.00
Dyes			per participant
FIBER TESTING AND EVALUATION			
Physical Testing and Evaluation of	16	PTRI	935.00
Cotton Fibers		-10 T-10001	per participant
Physical Testing and Evaluation of Other	12	PTR	1,025.00
Natural Fibers (Ramie, Flax, Abaca, etc)			per participant
Physical Testing and Evaluation of	12	PTRI	1,500.00
Manmade Fibers			per participant
Chemical Testing and Evaluation of	16	PTRI	1,450.00
Textile Fibers	V550071		per participan
YARN TESTING AND EVALUATION			
Physical Testing and Evaluation of Spun	24	PTRI	1,980.00
and Filament Yarns			per participant
Physical Testing and Evaluation of	12	PTRI	1,050.00
Sewing Threads	- ARCONA		per participant
Chemical Testing and Evaluation of	16	PTRI	915.00
Yarns	1,11111		per participant
FABRIC TESTING AND EVALUATION			
Physical Testing and Evaluation of	32	PTRI	3,775.00
Fabrics	5-03229	255 (255)	per participant
Carpet Testing	6	PTRI	2,375.00
		780.4 OCON.1	per participan
Physical Testing and Evaluation of Other	12	PTRI	1,025.00
Textile Products (upholstery materials,			per participan
nonwovens, etc)			
Chemical Testing and Evaluation of	20	PTRI	1,050.00
Fabrics			per participant
SPINNING TECHNOLOGY			
Basic Cotton Spinning	16	PTRI	600.00
			per participan
Yarn Manufacturing	40	PTRI	2,000.00
			per participan
WEAVING TECHNOLOGY			
Orientation to Powerloom Weaving	24	PTRI	1,000.00
			per participan
Powerloom Weaving Technology	40	PTRI	1,565.00
NACO SE O SENSE			per participan
Basic Handloom Weaving	40	PTRI	1,760.00
			per participant
Advance Handloom Weaving	40	PTRI	1,760.00
			per participant
Silk Handloom Weaving	80	PTRI	3,850.00
			per participant





Title of Training Course	Number of Hours	Venue	Fee (Php)
KNITTING TECHNOLOGY			
Orientation to Knitting Technology	16	PTRI	1,190.00 per participant
Knitting Technology	24	PTRI	1,820.00 per participant
FINISHING			
Dyeing of Cellulosic Fibers (Ramie, Cotton, Jute, Linen, Rayon, etc)	16	PTRI	750.00 per participant
Advance Course on Dyeing of Cellulosic Fibers	32	PTRI	1,500.00 per participant
Dyeing of Indigenous Fibers (Buntal, Abaca, Nito, Sagisi, etc)	16	PTRI	680.00 per participant
Advance Course on Dyeing of Indigenous Fibers	32	PTRI	1,400.00 per participant
Dyeing of Synthetic Fibers	16	PTRI	775.00 per participant
Pinukpok Fabric Production	6	PTRI	385.00 per participant
Textile Finishing Technology	40	PTRI	1,680.00 per participant
Tie Dyeing	16	PTRI	750.00 per participant



### **Finance and Administrative Division**

**Human Resource and Records Management Section** 



#### **Human Resource and Records Management Section**

#### **Payroll Processing for Regular Employees**

#### Description

This process involves the preparation of the Payroll of Salaries of Regular Employees of the Philippine Textile Research Institute.

Office or Division:	Finance and Adm	Finance and Administrative Division- HRRMS		
Classification:	Simple			
Type of	G2C			
Transaction:				
Who may Avail:	Regular Employee	es of PTRI		
CHECKLIST OF R	REQUIREMENTS WHERE TO SECURE			
GSIS (Loan & Remittar	nce)	GSIS Website (EBCS)		
Landbank (Loan)		Landbank (Bicutan Branch) c/o BTS		
Pag-IBIG (HDMF) (Loa	n & Remittance)	PAGIBIG (SM Aura Branch)		
PhilHealth (Remittance) PhilHealth Website				
PTRI EA (Loan & Cont	PTRI EA (Loan & Contribution)			
DOSTCU` DMPC				
Withholding Tax PTRI Accounting Section		PTRI Accounting Section		
DTR of Employees		Individual Employees		
Balance of Leave		-		

CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
Submit signed & approved DTR to HRRMS	Check and compute absences, tardiness incurred by employees with negative leave credits during the previous month  Update balance of	*	5 minutes	Reinzie Joyce C. Jabson
	leave  Download billing	*	5 minutes	Emelita L.
	from GSIS Website (EBCS)		3 minutes	Maningas
	Obtain employees loan billing statement from Landbank	*	25 minutes	Margery Sallilas (BTS)



CLIENT STEPS	PTRI ACTION	FEES TO BE PAID	PROCESSING TIME	PERSON RESPONSIBLE
	Obtain employees	*	1 day	Reinzie Joyce C.
	loan billing		i uay	Jabson
	statement from Pag-			<b>J</b> aboon
	IBIG (HDMF)			
	Obtain HMO billing	*	10 minutes	Emelita L.
	and Monthly			Maningas
	Contribution to PTRI			
	EA			
	Chook hilling from			
	Check billing from DOST CU			
	Transmit employees	*	5 minutes	
	Withholding Tax			Josue Rosal
	deduction with			
	adjustments Check and update	*	10 minutes	Eleonor V.
	ARA submission to		10 minutes	Dayawon
	GSIS			Dayawon
	Prepare payroll and	*	8 hours	Emelita L.
	deduct all identified			Maningas
	contributions			-
	Print Payroll	*	30 minutes	Emelita L.
	together with DV,			Maningas
	ORS, & Pay Slip	*	40 mains stand	[[aanan]]
	Review Payroll, DV & ORS for		10 minutes	Eleonor V.
	clearance of HR			Dayawon
	Head			
	Approve & sign	*	5 minutes	Corazon I. Tapulgo
	ORS (certified			, 0
	allotment)			
	Conduct pre-audit	*	45 minutes	Jeramel Pareja
	Approve & sign	*	10 minutes	Merlita R. Odi
	ORS (available			
	allotment) Process documents	*	45 minutes	Rosalie Dela Cruz
	(pre-audit, manual		45 minutes	Nusalle Dela CiUZ
	indexing &			
	recording)			
	Encode index in	*	10 minutes	Millet Cruz/ Josue
	Excel file			Rosal



		FEES TO	PROCESSING	PERSON
CLIENT STEPS	PTRI ACTION	BE PAID	TIME	RESPONSIBLE
	Certify availability of funds (Payroll)	*	10 minutes	Josue Rosal
	Certified correct and complete supporting documents (DV)			
	Prepare & sign LDDAP	*	10 minutes	Mary Ann Masa/ Josue Rosal
	Prepare FINDES and sign the	*	45 minutes	Gerlinda Villavicencio &
	Hardcopy (Landbank Website)			Josue Rosal
	Review and sign DV, LDDAP and FINDES	*	1 hour	Corazon I. Tapulgo and Dir. Celia B. Elumba
	Prepare & sign Advice	*	10 minutes	Margery Salillas & Corazon I. Tapulgo
	Submit Advice & FINDES to Landbank	*	30 minutes	Margery Salillas
TOTAL PROCE	ESSING TIME:	2	22 hours and 33 m	inutes

<sup>\*</sup> No fees involve



#### **FEEDBACK AND MECHANISM**

FEEDBACK AND COMPLAINTS MECHANISMS				
How to send feedback	Employee fill-out the Customer Satisfaction Feedback Form (CSFF) and submit to the HR head.			
How feedback is processed	Every quarter HR head processes the CSFF and prepares CSFF monthly/quarterly report and submits to the Division Chief. The Division Chief submits the report to Quality Management Representative (QMR).			
How to file a complaint	Employee fills-out the Customer Complaints Form at the back of the CSFF. Employee must ensure to provide the following:  - Name of person being complained - Incident - Evidence Employee submits the Customer Complaints Form to the HR head.			
How complaints are processed	The HR head forwards the employee complaint to the Division Chief after receipt of the employee complaint. The Division Chief submits the complaint to the PTRI Anti-Red Tape Chair.  Upon evaluation, PTRI Anti-Red Tape Chair convenes the Committee and starts the investigation. The Committee prepares the report and submits to the Head of the Agency for appropriate action.  PTRI Anti-Red Tape Chair provides feedback to the employee within five working days of the receipt of the complaint.			
Contact information	For inquiries and follow-up, employee may contact the following Email: <a href="mailto:ptri@ptri.dost.gov.ph">ptri@ptri.dost.gov.ph</a>   ptridost47@gmail.com Telephone: 8837-1325   88372071 local 2362 Fax: 8837-1325			





## Department of Science and Technology PHILIPPINE TEXTILE RESEARCH INSTITUTE FAD - Human Resource and Records Management Section

#### CUSTOMER SATISFACTION FEEDBACK

				Control No	o :
lame of Client					
vivision/Section					
lease check (/) the box	to indicate your	reesponses using the	e rating scale belo	ow:	,
ATTRIBUTES	5		OF SATISFACTI		
Quality of Service	Outstanding	4 Very Satisfactory	Satisfactory	2 Fair	1 Poor
Fimeliness of Service	Outstanding	Very Satisfactory	Satisfactory	Fair	Poor
Behavior of Staff	Outstanding	Very Satisfactory	Satisfactory	Fair	Poor
ATTRIBUTES			OF IMPORTAN		
20010 A Care Exchange Control And Andrews	5	4	3	2	1
Quality of Service	Outstanding	Very Satisfactory	Satisfactory	Fair	Poor
Timeliness of Service	Outstanding	Very Satisfactory	Satisfactory	 Fair	Poor
Behavior of Staff	Outstanding	Very Satisfactory	Satisfactory	 Fair	Poor
FEEDBACK : Please w		omments/suggestion		,	
Client's Signature					
Date					



## Department of Science and Technology PHILIPPINE TEXTILE RESEARCH INSTITUTE FAD - Human Resource and Records Management Section

То	: Hum	an Resource and Records N	Management Section		
From					
2.11.11.12.12.12.12.12.12.12.12.12.12.12		(Name of Complainant)	_		
		Part (Please indicate the name of	iculars of Compla of person being complain	ints ed, incident and evidence)	
				Signature of Complain	ant
Complaint	Received b	у :			
Date					
				Noted by:	
				Head, HRRMS	



#### **General Santos Avenue, Bicutan, Taguig City 1631**

#### DOST-PTRI DIRECTORY 837-2071 TO 82

OFFICE	DIRECT LINE	LOCAL LINE
Office of the Director	837-1325	2360
TIPS	837-1338	2361
PICTS	817-7920	2370
LIBRARY		2363

#### RESEARCH AND DEVELOPMENT DIVISION

RDD Office	837-1349	2367
CDABUS		2374
Natural Fiber (Pilot Plant)		2375

#### **TECHNICAL SERVICES DIVISION**

TSD Office	837-1158	2368
Pilot Plant	837-1157	2369

#### FINANCE AND ADMINISTRATIVE DIVISION

Chief FAD		2362 / 2376 (Fax)
Accounting Section	••	2372
BTS		2365 / 2371 (Cashier)
HRRMS		2377 / 2378
PPGSS	837-044 (Fax)	2373